SEARCH REQUEST FORM

Scientific and Technical Information Center

Requester's Full Name: $David H. Lekox$ Examiner #: 62735 Date: $12-9-02$ Art Unit: 1742 Phone Number $305-5793$ Serial Number: $10/046158$
Mail Box and Bldg/Room Location: $CP3-7B26$ Results Format Preferred (circle): PAPER DISK E-MAIL
If more than one search is submitted, please prioritize searches in order of need. ***********************************
Please provide a detailed statement of the search topic, and describe as specifically as possible the subject matter to be searched. Include the elected species or structures, keywords, synonyms, acronyms, and registry numbers, and combine with the concept or utility of the invention. Define any terms that may have a special meaning. Give examples or relevant citations, authors, etc, if known. Please attach a copy of the cover sheet, pertinent claims, and abstract.
Title of Invention:
Inventors (please provide full names): Wiroki Ota , Takuwi to Ujiro
Junchiro Hiragawa, Osamu Furukimi
Earliest Priority Filing Date: 1/16/01/
For Sequence Searches Only Please include all pertinent information (parent, child, divisional, or issued patent numbers) along with the appropriate serial number.
may also include
0,0015-0,02 %C \\ 0,01-0,5 %
0,1-3,0 % Mn / 23,0 % Cu
5 > 10 % Cr / 0/Ma
27.0
20,1 . 0/0 Al
L0,05 0/1P
40,03 %5
0,01-1,0 10/0 60
Bal Fe

STAFF USE ONLY Type of Search Vendors and cost where applicable
Searcher: NA Sequence (#)
Searcher Phone #: Searcher Location: Structure (#) Dialog Questel Orbit
Searcher Location: Structure (#) Date Searcher Picked Up: Bibliographic Dr.Link
Date Completed: 12-13-02 Litigation Lexis/Nexis
Security Pren's Paview Time: 5 Secuence Systems

Patent Family

Other

WWW/Internet

Other (specify)

PTO-1590 (1-2000)

Clerical Prep Time:

Online Time: _

10 on 4	=	=	z	=	=	=	=	:	=	=		XX	XX	Cu<=3.0	Mo < = 3.0	
9 on 3	=	=	=	=	5 <cr<7.5< td=""><td>=</td><td>=</td><td>=</td><td>=</td><td></td><td></td><td>0.01-0.05</td><td>0.001-0.05</td><td>XX</td><td>XXX</td><td>0.0002-0.0030 0.0002-0.0030</td></cr<7.5<>	=	=	=	=			0.01-0.05	0.001-0.05	XX	XXX	0.0002-0.0030 0.0002-0.0030
8 on 2	z	=	=	=	=	=	=	=	.=		=	0.01-0.05	0.001-0.05	XX	XXX	030 0.0002-0.003
.7 on 1	=	=	=	=	=		=	=	=	=	=	XXX	15 xxx	XX	XX	0.0002-0.00
6 on 3	=	=	=	z	5 <cr<7.5< td=""><td>=</td><td>=</td><td>=</td><td>=</td><td>=</td><td></td><td>0.01-0.5</td><td>5 0.001-0.05</td><td>Cu <= 3.0</td><td>Mo <= 3.0</td><td>××</td></cr<7.5<>	=	=	=	=	=		0.01-0.5	5 0.001-0.05	Cu <= 3.0	Mo <= 3.0	××
5 on 2	=	=	*	=	=		=	=	=	=	=	0.01-0.05	0.001-0.05	Cu<=3.0	Mo <= 3.0	××
4 on 1	<u>.</u>	=	=	z	=	=	=	=	=	z	=	XX	3 xxx	Cu<=3.0	Mo < = 3.0	X
3 on 2	=	=	=	=	5 <cr<7.5< td=""><td></td><td>=</td><td>=</td><td>=</td><td>=</td><td>=</td><td>0.01-0.5</td><td>0.005-0.0</td><td>×××</td><td>××</td><td>XXX</td></cr<7.5<>		=	=	=	=	=	0.01-0.5	0.005-0.0	×××	××	XXX
2	<u>.</u> 2	. 2	=	=	=	=	z	=	=	=	=	0.01-0.5	0.05	XX	××	××
	0.0015-0.0	0.0015-0.0	0.1-1.0	0.1-3.0	5 <cr<10< td=""><td>0.01-3.0</td><td>AI<0.1</td><td>P<0.05</td><td>S<0.03</td><td>0.01-1.0</td><td>Bal +1mp</td><td>XX</td><td>XX</td><td>XX</td><td>××</td><td>XX</td></cr<10<>	0.01-3.0	AI<0.1	P<0.05	S<0.03	0.01-1.0	Bal +1mp	XX	XX	XX	××	XX
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=> file reg FILE 'REGISTRY' ENTERED AT 20:20:11 ON 13 DEC 2002 USE IS SUBJECT TO THE TERMS OF YOUR STN CUSTOMER AGREEMENT. PLEASE SEE "HELP USAGETERMS" FOR DETAILS. COPYRIGHT (C) 2002 American Chemical Society (ACS)

Property values tagged with IC are from the ZIC/VINITI data file provided by InfoChem.

STRUCTURE FILE UPDATES: 12 DEC 2002 HIGHEST RN 476148-76-2 DICTIONARY FILE UPDATES: 12 DEC 2002 HIGHEST RN 476148-76-2

TSCA INFORMATION NOW CURRENT THROUGH MAY 20, 2002

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. See HELP PROPERTIES for more information. See STNote 27, Searching Properties in the CAS Registry File, for complete details: http://www.cas.org/ONLINE/STN/STNOTES/stnotes27.pdf

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(FILE 'HOME' ENTERED AT 18:20:57 ON 13 DEC 2002)

FILE 'HCAPLUS' ENTERED AT 18:22:07 ON 13 DEC 2002 11895 S OTA ?/AU L132 S UJIRO ?/AU L20 S HIRAGAWA ?/AU L3 292 S FURUKIMI ?/AU L42460 S HIRASAWA ?/AU L5 0 S L1 AND L2 AND L4 AND L5 L6 4 S L2 AND (L1 OR L4 OR L5) **上**7 SEL L7 1-4 RN

FILE 'REGISTRY' ENTERED AT 18:26:57 ON 13 DEC 2002

L8 93 S E1-E93

L9 218296 S 77-100 FE/MAC

L10 90 S L8 AND L9

FILE 'HCAPLUS' ENTERED AT 18:29:27 ON 13 DEC 2002 L11 202 S L10

FILE 'LCA' ENTERED AT 18:30:14 ON 13 DEC 2002

FILE 'HCAPLUS' ENTERED AT 18:35:13 ON 13 DEC 2002

L12 7161 S FERRIT? (5A) STAINLESS? (5A) STEEL?

L13 182294 S WELD? OR BRAZ? OR ARCWELD? OR SOLDER?

L14 39029 S METALWORK? OR WORKABIL? OR WORKABL? OR METALCRAFT? OR M

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L15
          68855 S DUCTIL? OR MALEAB? OR FORMABIL? OR FORMABL?
L16
             51 S L11 AND L12
             32 S L11 AND L13
L17
             28 S L11 AND L14
L18
             33 S L11 AND L15
L19
L20
              7 S L16 AND L17
              6 S L16 AND L18
L21
L22
             11 S L16 AND L19
L23
              5 S L17 AND L18
L24
              6 S L17 AND L19
L25
             10 S L18 AND L19
L26
             31 S L20-L25
     FILE 'REGISTRY' ENTERED AT 18:39:58 ON 13 DEC 2002
L27
          10248 S L9 AND 0.0015-0.02 C/MAC
          19005 S L9 AND 5-10 CR/MAC
L28
           1807 S L9 AND 0.0015-0.02 N/MAC
L29
L30
         123681 S L9 AND 0.10-1.0 SI/MAC
L31
         163234 S L9 AND 0.10-3.0 MN/MAC
          65277 S L9 AND 0.01-3.0 NI/MAC
L32
L33
          16877 S L9 AND 0-0.10 AL/MAC
           7737 S L9 AND 0-0.05 P/MAC
L34
L35
           5794 S L9 AND 0-0.03 S/MAC
L36
           4128 S L9 AND 0.01-1.0 CO/MAC
L37
          36381 S L9 AND 0.01-0.50 V/MAC
L38
           1390 S L9 AND 0.001-0.05 W/MAC
L39
          47804 S L9 AND 0-3.0 CU/MAC
          74333 S L9 AND 0-3.0 MO/MAC
L40
            333 S L27 AND L28 AND L29
L41
L42
            198 S L41 AND L30 AND L31 AND L32
             48 S L42 AND L36
L43
              6 S L43 AND L33
L44
L45
              0 S L43 AND L34
L46
              0 S L43 AND L35
L47
             11 S L42 AND L34
L48
             15 S L42 AND L35
             46 S L43 AND L37
L49
             11 S L43 AND L38
L50
L51
             23 S L43 AND L39
L52
             46 S L43 AND L40
L53
             44 S L49 AND L52
L54
             21 S L53 AND L51
     FILE 'HCAPLUS' ENTERED AT 19:03:42 ON 13 DEC 2002
L55
              5 S L44
L56
             11 S L50
L57
             20 S L54
L58
              9 S L47
L59
             12 S L48
              6 S (L58 OR L59) AND (L12 OR L13 OR L14 OR L15)
L60
L61
             41 S L43
L62
              4 S L61 AND L12
```

```
L63
             14 S L61 AND L13
              1 S L61 AND L14
L64
              1 S L61 AND L15
L65
             13 S L55 OR L60 OR L62 OR L64 OR L65
L66
             18 S (L56 OR L63) NOT L66
L67
L68
             3 S L57 NOT (L66 OR L67)
L69
             21 S (L56 OR L63 OR L57) NOT L66
L70
             31 S L26 NOT (L66 OR L69)
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FILE 'REGISTRY' ENTERED AT 19:15:34 ON 13 DEC 2002

FILE 'HCAPLUS' ENTERED AT 19:16:42 ON 13 DEC 2002 436 S L41 34 S L71 AND L12

L7293 S L71 AND L13 L73 23 S L71 AND L14 L7430 S L71 AND L15 L75 L76 0 S L72 AND L73 AND L74 AND L75 L77 1 S L70 AND (L72 OR L73 OR L74 OR L75) L78 1 S L26 AND L71 4 S L72 AND L73 L79 4 S L72 AND L74 L80 7 S L72 AND L75 L81 3 S L73 AND L74 L82 L83 5 S L73 AND L75

L84 5 S L74 AND L75 L85 20 S (L77-L84) NOT (L66 OR L69)

FILE 'REGISTRY' ENTERED AT 20:20:11 ON 13 DEC 2002

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L71

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FILE COVERS 1907 - 13 Dec 2002 VOL 137 ISS 25 FILE LAST UPDATED: 12 Dec 2002 (20021212/ED)

This file contains CAS Registry Numbers for easy and accurate substance identification.

CAS roles have been modified effective December 16, 2001. Please check your SDI profiles to see if they need to be revised. For information on CAS roles, enter HELP ROLES at an arrow prompt or use the CAS Roles thesaurus (/RL field) in this file.

=> d 166 1-13 cbib abs hitstr hitind

L66 ANSWER 1 OF 13 HCAPLUS COPYRIGHT 2002 ACS
2002:864318 Document No. 137:356076 Tool-steel permanent molds for casting of nonferrous metal or alloy articles. Sera, Tomoaki; Umino, Masahide; Kondo, Kunio (Sumitomo Metal Industries Ltd., Japan). U.S. US 6479013 B1 20021112, 9 pp. (English). CODEN: USXXAM. APPLICATION: US 2000-635620 20000810?

The tool steel for corrosion-resistant permanent molds or cores ABcontains C 0.05-0.2, Si 0.10-1.5, Mn 0.1-1.5, Cr 7.0-15, Ni .ltoreq.2.0, Cu .ltoreq.2.0, Mo .ltoreq.1.0, W .ltoreq.3.0, V 0.05-1.5, Nb .ltoreq.0.5, Al .ltoreq.0.1, N .ltoreq.0.1, B .ltoreq.0.02, Ti .ltoreq.0.05, and S .ltoreq.0.015%. The alternate tool steel contains C 0.05-0.4, Si 0.10-1.5, Mn 0.1-1.5, Cr 7.0-15, Ni .ltoreq.2.0, Co 1-10, Cu .ltoreq.2.0, Mo 3.0-7.0, W .ltoreq.3.0, V 0.05-1.5, Nb .ltoreq.0.5, Al .ltoreq.0.1, N .ltoreq.0.1, B .ltoreq.0.02, Ti .ltoreq.0.05, and S .ltoreq.0.015%. The tool-steel mold assembly parts show increased resistance to corrosion, oxidn., heat softening, and distortion in pressure casting of nonferrous metals or alloys. The permanent molds have protective Cr oxide layer formed during the casting stage to increase the mold service life. The permanent molds, cores, and related parts are suitable for use in casting of Al, Mg, or Zn alloys. The typical tool steel contains C 0.13, Si 0.30, Mn 0.59, Cr 10.55, Ni 0.37, Cu 0.86, Mo 0.35, W 2.09, V 0.19, Nb 0.05, Al 0.009, N 0.0615, B 0.0025, Ti 0.002, Co 0.04, P 0.014, and S 0.001%.

IT 474451-89-3

(alloying of; tool-steel permanent molds and cores for casting of nonferrous metals or alloys)

RN 474451-89-3 HCAPLUS

CN Iron alloy, base, Fe 55-89,Cr 7-15,Co 1-10,Mo 3-7,W 0-3,Cu 0-2,Ni 0-2,Mn 0.1-1.5,Si 0.1-1.5,V 0-1.5,Nb 0-0.5,C 0-0.4,Al 0-0.1,N 0-0.1 (9CI) (CA INDEX NAME)

Component	Comp Per			Component Registry Number
======+	=====	===	=====	+==========
Fe	55	-	89	7439-89-6
Cr	7	_	15	7440-47-3
Co	1	_	10	7440-48-4
Mo	3	_	7	7439-98-7
W	0	_	3	7440-33-7
Cu	0	_	2	7440-50-8
Ni	0	-	2	7440-02-0
Mn	0.1	-	1.5	7439-96-5
Si	0.1	-	1.5	7440-21-3

```
V
                  1.5
                           7440-62-2
Nb
                  0.5
                          7440-03-1
C
         0
                  0.4
                          7440-44-0
                  0.1
Al
         0
                          7429-90-5
N
                  0.1
                         17778-88-0
```

IC ICM C22C038-24

ICS C22C038-30; C22C038-22

NCL 420069000

CC 55-2 (Ferrous Metals and Alloys)

IT 474451-88-2 **474451-89-3**

(alloying of; tool-steel permanent molds and cores for casting of nonferrous metals or alloys)

L66 ANSWER 2 OF 13 HCAPLUS COPYRIGHT 2002 ACS

2002:777819 Document No. 137:297891 Steel sheets surface-treated with alkali-soluble lubricating film exhibiting excellent formability and excellent film removal property being stable for a long time and independent of temperature for drying film. Yamaoka, Ikuro; Kanai, Hiroshi; Miyasaka, Akihiro; Mori, Yoichiro; Tawa, Tsutomu; Nishimura, Mitsuhiro; Kouda, Chikako (Nippon Steel Corporation, Japan; Mitsui Takeda Chemicals, Inc.). PCT Int. Appl. WO 2002078949 Al 20021010, 55 pp. DESIGNATED STATES: W: CA, KR, US; RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR. (Japanese). CODEN: PIXXD2. APPLICATION: WO 2002-JP3232 20020329. PRIORITY: JP 2001-99311 20010330; JP 2001-99312 20010330; JP 2001-176681 20010612.

AB Steel sheets surface-treated with an alkali-sol. lubricating film, characterized in that one or both sides of the steel sheets are coated with an alkali-sol. lubricating film comprising, as main components, an aq. compn. contg. an alkali-sol. polyurethane having a polyether polyol as a skeleton and contg. a carboxyl group in the mol. thereof, and a lubricity-imparting agent in an amt. of 1-30% relative to the aq. compn. contg. an alkali-sol. polyurethane, in a film thickness of 0.5-10 .mu.m, and the film has a coeff. of elasticity of 0.5-20 GPa at 25.degree. after coating. The steel sheets exhibit excellent formability and excellent film removal property which is stable for a long time and independent of the temp. for drying the film. The steel sheets are used for fuel tank.

IT 403658-06-0 470467-17-5

(steel sheets surface-treated with alkali-sol. polyurethane-based lubricating film exhibiting excellent **formability** and film removal property for fuel tanks)

RN 403658-06-0 HCAPLUS

CN Iron alloy, base, Fe 51-91, Cr 9-30, Al 0-5, Mn 0-5, Ni 0-5, Si 0-3, C 0-0.5, N 0-0.2, P 0-0.1 (9CI) (CA INDEX NAME)

Component Component Component
Percent Registry Number
Fe 51 - 91 7439-89-6

```
Cr
                 30
                           7440-47-3
Al
                           7429-90-5
                  5
                           7439-96-5
Mn
          0
                  5
Ni
          0
                           7440-02-0
Si
                  3
                           7440-21-3
                  0.5
C
                           7440-44-0
          0
N
                          17778-88-0
          0
                  0.2
P
                           7723-14-0
                  0.1
```

RN 470467-17-5 HCAPLUS

CN Iron alloy, base, Fe 0-91,Mn 0-55,Cr 9-30,Mo 0-8,Al 0-5,Cu 0-5,Ni 0-5,W 0-5,Si 0-3,Nb 0-1,Ti 0-1,V 0-1,C 0-0.5,N 0-0.2,Ca 0-0.1,Mg 0-0.1,P 0-0.1 (9CI) (CA INDEX NAME)

Component	Com	pon	ent	Component		
	Pe	rce	nt	Registry	Number	
=======+=	====	===	=====	+===== <u>=</u> =	=====	
Fe	0	_	91	7439-	89-6	
Mn	0	-	55	7439-	96-5	
Cr	9	-	30	7440-	47-3	
Mo	0	-	8	7439-	98-7	
Al	0	-	5	7429-	90-5	
Cu	0	-	5	7440-	50-8	
Ni	0	-	5	7440-	02-0	
W	0	_	5	7440-	33-7	
Si	0	-	3	7440-	21-3	
Nb	0	-	1	7440-	03-1	
\mathtt{Ti}	0	-	1	7440-	32-6	
V	0	-	1	7440-	62-2	
C	0	-	0.5	7440-	44-0	
N	0	-	0.2	17778-	-88-0	
Ca	0	_	0.1	7440-	70-2	
Mg	0	-	0.1	7439-	95-4	
P	0	_	0.1	7723-	14-0	

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IC ICM B32B015-08
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ICS B05D007-14; C23C022-00

CC 55-6 (Ferrous Metals and Alloys) Section cross-reference(s): 38

IT Hydrocarbons, uses

(fluoro, wax; steel sheets surface-treated with alkali-sol. polyurethane-based lubricating film exhibiting excellent formability and film removal property for fuel tanks)

IT Films

(lubricating; steel sheets surface-treated with alkali-sol. polyurethane-based lubricating film exhibiting excellent formability and film removal property for fuel tanks)

IT Fuel tanks

(steel sheets surface-treated with alkali-sol. polyurethane-based lubricating film exhibiting excellent **formability** and film removal property for fuel tanks)

IT Paraffin waxes, uses

Polyurethanes, uses

(steel sheets surface-treated with alkali-sol. polyurethane-based lubricating film exhibiting excellent **formability** and film removal property for fuel tanks)

IT Fluoropolymers, uses

Polyolefins

(wax; steel sheets surface-treated with alkali-sol. polyurethane-based lubricating film exhibiting excellent formability and film removal property for fuel tanks)

IT 11109-52-7, SUS430 12597-68-1, Stainless steel, processes 110218-32-1 112236-14-3 185750-12-3 403658-05-9 403658-06-0 403658-07-1 403658-08-2 403658-09-3 470467-18-6

(steel sheets surface-treated with alkali-sol. polyurethane-based lubricating film exhibiting excellent **formability** and film removal property for fuel tanks)

IT 1592-23-0, Calcium stearate 7631-86-9, Silica, uses 9002-88-4 470458-80-1 470467-14-2

(steel sheets surface-treated with alkali-sol. polyurethane-based lubricating film exhibiting excellent **formability** and film removal property for fuel tanks)

IT 9002-84-0, Polytetrafluoroethylene

(wax; steel sheets surface-treated with alkali-sol. polyurethane-based lubricating film exhibiting excellent formability and film removal property for fuel tanks)

L66 ANSWER 3 OF 13 HCAPLUS COPYRIGHT 2002 ACS

2002:183764 Document No. 136:235302 Stainless steel sheet precoated with polyurethane resin lubricant for manufacture of automotive fuel tanks. Mori, Yoichiro; Miyasaka, Akihiro; Kanai, Hiroshi; Yamaoka, Ikuro; Tawa, Tsutomu; Kouda, Chikako; Nishimura, Mitsuhiro (Nippon Steel Corporation, Japan; Mitsui Takeda Chemicals, Inc.). Eur. Pat. Appl. EP 1186351 A1 20020313, 24 pp. DESIGNATED STATES: R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO. (English). CODEN: EPXXDW. APPLICATION: EP 2001-119050 20010807. PRIORITY: JP 2000-240595 20000809.

The stainless steel sheets of austenitic or ABferritic type are precoated with sol. lubricating resin films, and are used for manuf. of automotive fuel tanks by press forming. The sol. lubricating resin is based on: (a) alkali-sol. polyurethane resin contg. a carboxyl group or a sulfonic acid group, and having glass-transition point .gtoreq.100.degree. as dry film; (b) waxy lubricant added at 1-30% based on the polyurethane; and (c) optional SiO2 powder at 1-30% of the polyurethane. The polyurethane resin for coating is preferably prepd. from polyester polyol, and the residual acidic groups are neutralized with NaOH or KOH. fabricated fuel tanks are typically treated by washing with alk. or hot water to remove the sol. lubricating layer, followed by optional spot welding of the tank seams. The austenitic stainless steel sheets typically contain C 0.033, Si 1.43, Mn 1.07, Cr 17.17, Ni 6.85, Cu 2.23, P 0.028, S 0.001, and N 0.060%.

IT 403658-06-0

(for fuel tanks; stainless steel sheet with polyurethane waxy coating for manuf. of fuel tanks)

RN 403658-06-0 HCAPLUS

CN Iron alloy, base, Fe 51-91, Cr 9-30, Al 0-5, Mn 0-5, Ni 0-5, Si 0-3, C 0-0.5, N 0-0.2, P 0-0.1 (9CI) (CA INDEX NAME)

Component		rce	nt	Component Registry Numbe		
=======+=	====	===	====	+============		
Fe	51	_	91	7439-89-6		
Cr	9	_	30	7440-47-3		
Al	0	_	5	7429-90-5		
Mn	0	_	5	7439-96-5		
Ni	0	_	5	7440-02-0		
Si	0	-	3	7440-21-3		
С	0	_	0.5	7440-44-0		
N	0	_	0.2	17778-88-0		
P	0	_	0.1	7723-14-0		

IC ICM B05D007-14

ICS C08G018-08; C09D175-04; B32B015-18; B21J003-00; B60K015-03

CC 55-11 (Ferrous Metals and Alloys)

Section cross-reference(s): 42

IT **Welding** of metals

(spot, seam, on fuel tank; stainless steel sheet with polyurethane and lubricant for manuf. of fuel tanks)

IT 110218-32-1 112236-14-3 292864-70-1 403658-05-9

403658-06-0 403658-07-1 403658-08-2 403658-09-3

403658-10-6 403658-11-7

(for fuel tanks; stainless steel sheet with polyurethane waxy coating for manuf. of fuel tanks)

L66 ANSWER 4 OF 13 HCAPLUS COPYRIGHT 2002 ACS

2001:704948 Document No. 135:245482 Stainless steel plate for bicycle disk brakes and manufacture thereof. Ozaki, Yoshihiro; Hirasawa, Junichiro; Miyazaki, Atsushi; Sato, Susumu (Kawasaki Steel Corp., Japan). Jpn. Kokai Tokkyo Koho JP 2001262282 A2 20010926, 7 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 2000-74424 20000316.

The stainless steel contains C .ltoreq.0.1, N .ltoreq.0.1, and .Cr 10.0-20.0%. The steel has a processed ferrite structure and a Vickers hardness of 250-300. The steel slab is hot rolled to obtain a single-phase ferritic structure and then cold rolled at a draft of 15-70%.

IT 360579-88-0

(stainless steel plate for bicycle disk brakes and manuf. thereof)

RN 360579-88-0 HCAPLUS CN Iron alloy, base, Fe 64-90, Cr 10-20, Mn 0-2.5, Al 0-2, Cu 0-2, Mo 0-2, Ni 0-2, Co 0-1, Nb 0-1, Ti 0-1, V 0-1, Zr 0-1, Si 0-0.5, C 0-0.1, N 0-0.1 (9CI) (CA INDEX NAME)

```
Component
Component
                          Component
            Percent
                       Registry Number
90
                           7439-89-6
            64
    Fe
                  20
   Cr
           10
                           7440-47-3
                   2.5
                           7439-96-5
   Mn
                   2
   Al
                           7429-90-5
             0
   Cu
                           7440-50-8
             0
   Mo
                           7439-98-7
                   2
   Ni
             0
                           7440-02-0
                   1
   Co
                           7440-48-4
                   1
   Nb
                           7440-03-1
   Ti
                           7440-32-6
   V
                           7440-62-2
                           7440-67-7
   Zr
   Si
                   0.5
                           7440-21-3
   C
                   0.1
            0
                           7440-44-0
                   0.1
                          17778-88-0
   N
IC
    ICM
        C22C038-00
         B62L001-00; C21D009-46; C22C038-18; C22C038-58; F16D065-12
    ICS
CC
    55-3 (Ferrous Metals and Alloys)
ST
    stainless steel ferritic bicycle disk
    brake hardness
    360578-96-7 360578-97-8
                                              360578-99-0
IT
                                360578-98-9
                                                            360579-00-6
    360579-01-7 360579-02-8
                                              360579-07-3
                                360579-04-0
                                                            360579-08-4
                  360579-10-8 360579-88-0
    360579-09-5
        (stainless steel plate for bicycle disk brakes and manuf.
       thereof)
    ANSWER 5 OF 13
                    HCAPLUS COPYRIGHT 2002 ACS
             Document No. 135:64462
                                     Ferritic
    stainless steel strip for press
    formability with resistance to ridging defects. Hirata,
    Norimasa; Yokota, Takeshi; Kato, Yasushi; Ujiro, Takumi; Satoh,
    Susumu (Kawasaki Steel Corporation, Japan). Eur. Pat. Appl. EP
    1113084 A1 20010704, 26 pp. DESIGNATED STATES: R: AT, BE, CH, DE,
    DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI,
    RO. (English). CODEN: EPXXDW. APPLICATION: EP 2000-126068
               PRIORITY: JP 1999-345449 19991203; JP 2000-47789
    _20001129.
```

The ferritic stainless steel resistant to the surface ridging defects contains C .ltoreq.0.1, Si .ltoreq.1.5, Mn .ltoreq.1.5, Cr 5-50, Ni .ltoreq.2.0, P .ltoreq.0.08, S .ltoreq.0.02, and N .ltoreq.0.1%, optionally with Nb .ltoreq.0.5, Ti .ltoreq.0.5, Al .ltoreq.0.2, V .ltoreq.0.3, Zr .ltoreq.0.3, Mo .ltoreq.2.5, Cu .ltoreq.2.5, W .ltoreq.2.0, rare-earth metals .ltoreq.0.1, B .ltoreq.0.05, Ca .ltoreq.0.02, and/or Mg .ltoreq.0.002%. The stainless steel ingot slab is hot rolled with 30% redn. and max. section-temp. difference <200.degree., annealed, and cold rolled, and the strip product is finished by annealing for .ltoreq.300 s at 700-1100.degree. for the

20000224.

av. grain size of 3-100 .mu.m with controlled crystallog. orientation. The typical stainless steel for the smooth strip 0.6 mm thick suitable for deep drawing contains C 0.0481, Si 0.55, Mn 0.759, Cr 16.83, Ni 0.3211, P 0.0218, S 0.0033, and N 0.0154%. 345953-85-7 345953-86-8

(alloying of; ferritic stainless steel alloyed for press formability with surface ridging resistance)

RN 345953-85-7 HCAPLUS

IT

CN Iron alloy, base, Fe 45-95, Cr 5-50, Ni 0-2, Mn 0-1.5, Si 0-1.5, C 0-0.1, N 0-0.1, P 0-0.1 (9CI) (CA INDEX NAME)

Component	Com	pon	ent	Component			
	Pe	rce	nt	Registry	Number		
======+=	====	===	=====	+=======	======		
Fe	45	_	95	7439	-89-6		
Cr	5	-	50	7440	-47-3		
Ni	0	-	2	7440	-02-0		
Mn	. 0	-	1.5	7439-	-96-5		
Si	0	_	1.5	7440-	-21-3		
C	0	-	0.1	7440	-44-0		
N	0	_	0.1	17778-	-88-0		
P	0	_	0.1	7723	-14-0		

RN 345953-86-8 HCAPLUS

CN Iron alloy, base, Fe 36-95,Cr 5-50,Cu 0-2.5,Mo 0-2.5,Ni 0-2,W 0-2,Mn
0-1.5,Si 0-1.5,Nb 0-0.5,Ti 0-0.5,V 0-0.3,Zr 0-0.3,Al 0-0.2,C
0-0.1,misch metal 0-0.1,N 0-0.1,P 0-0.1 (9CI) (CA INDEX NAME)

Component		pon		Component		
,	Pe	rce	nt	Registry Number		
=================	====	===	====-	H=========		
Fe	36	-	95	7439-89-6		
Cr	5	-	50	7440-47-3		
Cu	0	_	2.5	7440-50-8		
Mo	0	-	2.5	7439-98-7		
Ni	0	-	2	7440-02-0		
W	0	-	2	7440-33-7		
Mn	0	-	1.5	7439-96 - 5		
Si	0	-	1.5	7440-21-3		
Nb	0	-	0.5	7440-03-1		
Ti	0	-	0.5	7440-32-6		
V	0	-	0.3	7440-62-2		
Zr	0		0.3	7440-67-7		
Al	0	_	0.2	7429-90-5		
C	0	_	0.1	7440-44-0		
Misch metal	0	_	0.1	8049-20-5		
N	0	_	0.1	17778-88-0		
P	0	-	0.1	7723-14-0		

IC ICM C22C038-00

ICS C22C038-18; C21D008-02; C21D009-46; C21D008-04

```
55-3 (Ferrous Metals and Alloys)
CC
ST
     ferritic stainless steel strip surface
     ridging prevention
     Crystal orientation
IT
       Metalworking
     Surface structure
        (of stainless steel; ferritic
        stainless steel alloyed for press
        formability with surface ridging resistance)
     345953-85-7 345953-86-8
IT
        (alloying of; ferritic stainless
        steel alloyed for press formability with
        surface ridging resistance)
     345953-87-9 345953-89-1
                                  345953-91-5
IT
                                                 345953-93-7 345953-94-8
     345953-96-0
                   345953-98-2
        (ferritic stainless steel alloyed
        for press formability with surface ridging resistance)
     12597-68-1, Stainless steel, uses
IT
        (ferritic; alloying of ferritic
        stainless steel for press formability
        with ridging resistance)
     ANSWER 6 OF 13 HCAPLUS COPYRIGHT 2002 ACS
              Document No. 135:80175 Manufacture of ferritic
2001:477611
     stainless steel hot-rolled sheet with good
     bendability. Ozaki, Yoshihiro; Hirasawa, Junichiro; Miyazaki,
     Atsushi; Sato, Susumu; Hiruta, Toshiki (Kawasaki Steel Corp.,
              Jpn. Kokai Tokkyo Koho JP 2001-181798 A2 20010703, 8 pp.
     Japan).
     (Japanese). CODEN: JKXXAF. APPLICATION: JP 1999-361373 19991220.
     The title sheet is manufd. from steel contg. C.ltoreq.0.1, Siltoreq.1.0, Mn .ltoreq.1.0, P.ltoreq.0.1, S.ltoreq.0.01, Cr 9.0-35.0, Ni .ltoreq.1.0, Al .ltoreq.1.0, and N.ltoreq.0.1%.
AB
     steel is hot finish rolled at a finish temp. of .ltoreq.800, a
     friction coeff. in the last 3 passes of .ltoreq.0.2, and an
     accumulated draft in the last three passes of .gtoreq.50%. No water
     is used for strip cooling in hot finish rolling or for descaling
     prior to the finish hot rolling. The hardness on the surface and in
     the sheet center, Hs and Hc, satisfy the condition: Hs/Hc
     .ltoreq.1.25.
     347359-15-3
IT
        (manuf. of ferritic stainless steel
        hot-rolled sheet with good bendability)
     347359-15-3 HCAPLUS
RN
     Iron alloy, base, Fe 61-91, Cr 9-35, Al 0-1, Mn 0-1, Ni 0-1, Si 0-1, C
CN
     0-0.1,N 0-0.1,P 0-0.1 (9CI) (CA INDEX NAME)
Component
            Component
                            Component
                         Registry Number
             Percent
61 - 91
                            7439-89-6
    Fe
             9 - 35
                           7440-47-3
    \mathtt{Cr}
                            7429-90-5
```

Al

0 - 1

IC

CC

IT

IT

L66

 $\mathbf{A}\mathbf{B}$

IT

```
7439-96-5
   Mn
   Ni
                           7440-02-0
   Si
                   1
                           7440-21-3
            0 -
                   0.1
   C
                          7440-44-0
                   0.1
   N
                          17778-88-0
   P
                   0.1
                          7723-14-0
    ICM C22C038-00
    ICS B21B003-02; C21D009-46; C22C038-40; C22C038-54
    55-11 (Ferrous Metals and Alloys)
    Bending
    Hardness (mechanical)
       (manuf. of ferritic stainless steel
       hot-rolled sheet with good bendability)
                  347359-12-0 347359-13-1 347359-14-2
    347359-11-9
    347359-15-3
       (manuf. of ferritic stainless steel
       hot-rolled sheet with good bendability)
    ANSWER 7 OF 13 HCAPLUS COPYRIGHT 2002 ACS
             Document No. 132:38677 Manufacture of heat-resistant
999:801730
    high-chromium steels having excellent low-temperature toughness and
    creep strength. Hasegawa, Toshinaga; Tomita, Yukio (Nippon Steel
    Corp., Japan). Jpn. Kokai Tokkyo Koho JP 11350031 A2 19991221
    Heisei, 12 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP
    1998-163761 19980611.
    Steel slabs contg. C 0.03-0.20, Si 0.01-1.0, Mn 0.10-2.0, Al
    0.002-0.1, N 0.005-0.1, Cr 8-13, and Mo 0.5-2.0 and/or W 0.5-4.0
    wt.% are successively treated by the following steps to give the
    title steels; (1) heating at 1000-1300.degree., hot rolling by
    30-90% draft by beginning at 800-1250.degree. and finishing at
    .gtoreq.700.degree., (2) cooling to .ltoreq.300.degree., (3)
    reheating to 1150-1300.degree., (4) cooling to 700-1000.degree. by
    cooling rate .gtoreq.1.degree./min and retaining at the temp. region
    for 10-120 min, (5) cooling to .ltoreg.300.degree. by cooling rate
    0.1-50.degree./s, and (6) tempering at .gtoreq.600.degree. and <Ac1
    transformation point. Alternatively, the manufg. steps involves
    (1)-(3), cooling to 850-900.degree. and further cooling to
    700-800.degree. by cooling rate 0.1-2.degree./min, (5), and (6).
    The steel slabs may further contain (A) .gtoreq.1 selected from V
    0.05-0.50, Nb 0.01-0.20, Ta 0.02-0.40, Ti 0.005-0.10, and Zr
    0.005-0.10, (B) .gtoreq.1 selected from Ni 0.05-3.0, Cu 0.05-1.5, Co
    0.05-5.0, and B 0.0005-0.01, and/or (C) .gtoreq.1 selected from Mg
    0.0005-0.01, Ca 0.0005-0.01, and REM 0.005-0.10 wt.%. The manufg.
    process prevents generation of .delta.-ferrite.
    252574-38-2
       (manuf. of heat-resistant high-Cr steels having excellent
       low-temp. toughness and creep strength)
```

252574-38-2 HCAPLUS RN Iron alloy, base, Fe 67-92, Cr 8-13, Co 0-5, W 0-4, Ni 0-3, Mn 0.1-2, Mo CN 0-2, Cu 0-1.5, Si 0-1, V 0-0.5, Ta 0-0.4, C 0-0.2, Nb 0-0.2, Al 0-0.1, N 0-0.1, Ti 0-0.1, Zr 0-0.1 (9CI) (CA INDEX NAME)

Component	Comp	pon	ent	Compor	nent
	Pei	cce	nt	Registry	Number
======+	=====	===	=====	-======	======
Fe	67	-	92	7439-	89-6
Cr	8	-	13	7440-	47-3
Co	. 0	-	5	7440-	48-4
W	0	-	4	7440-	33-7
Ni	0	-	3	7440-	02-0
Mn	0.1	_	2	7439-	96-5
Mo	0	-	2	7439-	98-7
Cu	0	-	1.5	7440-	50-8
Si	0	-	1	7440-	21-3
V	0	-	0.5	7440-	62-2
Ta	0	-	0.4	7440-	25-7
С	0	_	0.2	7440-	44-0
Nb	0	_	0.2	7440-	03-1
Al	0	_	0.1	7429-	90-5
N	0	_	0.1	17778-	88-0
Ti	0	-	0.1	7440-	32-6
z_{r}	0	-	0.1	7440-	67-7

IC ICM C21D008-02

ICS C22C038-00; C22C038-22; C22C038-54

CC 55-11 (Ferrous Metals and Alloys)

IT 252574-37-1 **252574-38-2**

(manuf. of heat-resistant high-Cr steels having excellent low-temp. toughness and creep strength)

ANSWER 8 OF 13 L66 HCAPLUS COPYRIGHT 2002 ACS Document No. 126:189090 Ferritic stainless steel suitable for hot working without tempering. Hewitt, Jack; Tarboton, John Nigel (Highveld Steel and Vanadium Corporation Limited, S. Afr.; Samancor Limited; Industrial Development Corporation of South Africa; Hewitt, Jack; Tarboton, John Nigel). PCT Int. Appl. WO 9703216 A1 19970130, 41 pp. DESIGNATED STATES: W: AL, AM, AT, AU, AZ, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, DE, DK, ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, NL, PT, SE. (English). CODEN: PIXXD2. APPLICATION: WO 1996-GB1624 19960708. PRIORITY: ZA 1995-5681 19950707.

The ferritic stainless steel
microalloyed for improved hot workability contains C
0.001-0.1, Si 0.1-1.0, Mn 0.1-1.5, Cr 10.5-14, Ni 0.1-1.0, N
0.001-0.1, V 0.005-0.2, Ti 0.001-0.6, Mo 0.001-1.0, Al 0.001-0.1, B
0.0001-0.015, P 0.001-0.045, S 0.001-0.04, Co 0.0001-0.2, Cu
0.01-0.5, Nb 0.001-0.5, and Zr 0.001-0.1%. The hot (1000.degree.)
austenite in cooling initially transforms to ferrite at
800-920.degree., and after the cooling at 10.degree./min the
martensite content is <30%. The stainless steel ingot slab can be

hot rolled to manuf. a coiled strip having uniform properties without a subsequent batch annealing. The hot-rolled plate or cold-rolled strip can be annealed or tempered in line by rapid reheating for 100 s at 805.degree.. The typical stainless steel contains mainly C 0.020, Si 0.75, Mn 1.14, Cr 11.59, Ni 0.35, N 0.019, V 0.11, Mo 0.02, Al 0.027, P 0.036, and Cu 0.08%.

IT 187408-22-6

Component

(microalloyed; ferritic stainless
steel suitable for hot working without tempering)

Component

RN 187408-22-6 HCAPLUS

Component

CN Iron alloy, base, Fe 79-90, Cr 10-14, Mn 0.1-1.5, Ni 0.1-1, Si 0.1-1, Mo 0-1, Ti 0-0.6, Cu 0-0.5, Nb 0-0.5, Co 0-0.2, V 0-0.2, Al 0-0.1, C 0-0.1, N 0-0.1, Zr 0-0.1 (9CI) (CA INDEX NAME)

component	Percent	Registry Number	
======+ Fe	+ ==== ================================	7439-89-6	
Cr	10 - 14	7440-47-3	
Mn	0.1 - 1.		
Ni	0.1 - 1	7440-02-0	
Si	0.1 - 1	7440-21-3	
Mo	0 - 1	7439-98-7	
Ti	0 - 0.	6 7440-32-6	
Cu	0 - 0.	5 7440-50-8	
Nb	0 - 0.	5 7440-03-1	
Co	0 - 0.	2 7440-48-4	
V	0 - 0.		
Al	0 - 0.		
C	0 - 0.	·	
N	0 - 0.		
Zr	0 - 0.	1 7440-67-7	
IC ICM	C22C038-18		
ICS	C22C038-00		
CC 55-3	(Ferrous Met	als and Alloys)	
ST ferri	tic stainles	s steel hot rolling	
-	·	steel microalloying	
	Lte strip		
	ing (metals)		
		stainless steel	
		ot working without tempering)	
	alloys	ammitia ataimlaaa ataal	
	•	erritic stainless steel ot working without tempering)	
		408-23-7 187408-24-8 18740	18-25-9
		408-27-1 187408-28-2	
		ferritic stainless	
		for hot working without temper	ering)
~		5	J.

ANSWER 9 OF 13 HCAPLUS COPYRIGHT 2002 ACS

1996:50841 Document No. 124:152168 High-strength and heat-resistant

ferritic stainless steels. Naoi,
Hisashi; Mimura, Hiroyuki; Ookami, Masahiro; Fujita, Toshio
(Shinnippon Seitetsu Kk, Japan; Fujita Toshio). Jpn. Kokai Tokkyo
Koho JP 07286246 A2 19951031 Heisei, 4 pp. (Japanese). CODEN:
JKXXAF. APPLICATION: JP 1994-78543 19940418.

AB The steels contain C 0.02-(0.15, Mn 0.05-1.50, Cr 8.00-13.00, Ni
.ltoreq.1.00, Mo <0.50, W 2.00-3.50, V 0.10-0.30, Nb 0.01-0.15, Co
.ltoreq.4.0, N 0.01-0.10, Si 0.21-0.50, and Al 0.002-0.05% with Si +
10Al .ltoreq.0.80%. The steels have high high-temp. strength,
toughness, and oxidn. resistance. Optionally, the steels contain
0.0010-0.0100% B. The steels are esp. suitable for boiler tubes.

IT 173717-38-9

(high-strength and heat-resistant for boiler tubes)

RN 173717-38-9 HCAPLUS

CN Iron alloy, base, Fe 75-90, Cr 8-13, Co 0-4, W 2-3.5, Mn 0-1.5, Ni 0-1, Si 0.2-0.5, Mo 0-0.5, V 0.1-0.3, C 0-0.2, Nb 0-0.2, N 0-0.1 (9CI) (CA INDEX NAME)

Component	Comp Pei	cce	ent	Component Registry Number
======+ Fe	 75	-	90	7439-89-6
Cr	8	-	13	7440-47-3
Co	0	-	4	7440-48-4
W	2	-	3.5	7440-33-7
Mn	0	-	1.5	7439-96-5
Ni	0	-	1	7440-02-0
Si	0.2	-	0.5	7440-21-3
Mo	0	_	0.5	7439-98-7
V	0.1	-	0.3	7440-62-2
C	0	_	0.2	7440-44-0
Nb	0	_	0.2	7440-03-1
N	0	-	0.1	17778-88-0

IC ICM C22C038-00

ICS C22C038-52

CC 55-3 (Ferrous Metals and Alloys)

ST heat resistance stainless steel pipe; oxidn ferritic stainless steel pipe; boiler tube stainless steel

IT Pipes and Tubes

(boiler, high-strength and heat-resistant ferritic stainless steels for)

IT 173287-37-1 173287-38-2 173287-39-3 173287-40-6 173717-38-9

(high-strength and heat-resistant for boiler tubes)

L66 ANSWER 10 OF 13 HCAPLUS COPYRIGHT 2002 ACS
1995:325818 Document No. 122:111669 Ferritic
stainless steels having good high-temperature
ductility and strength. Takabe, Hideki; Sawaragi, Yoshiatsu
(Sumitomo Metal Ind, Japan). Jpn. Kokai Tokkyo Koho JP 06293940 A2
19941021 Heisei, 8 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP

```
1993-81680 19930408.
     The steels contain C'0.02-0.15, Si .. ltoreq.0.5, Mn 0,1-1.5, P
AB
     .ltoreq.0.025, S. ltoreq.0.015, O. ltoreq.0.005, Cr^{1/8}-14, V^{1/8}0.1-0.3,
     Nb 0.01-0.2, N 0.01-0.1, Al .ltoreq. 0.05, B 0.001-0.02, Cu 0.05-3.0,
     Co 1.0-5.0, and Mo 0.01-1.2 and/or W 0.8-3.5% with Cu/Co ratio
     .ltoreq.2.0. The steels may contain 0.1-1.5% Ni with Cu/(Co + Ni)
     .ltoreq.2.0.
IT
     160935-81-9
        (ferritic having high-temp. ductility and strength)
RN
     160935-81-9
                  HCAPLUS
    Iron alloy, base, Fe 69-90,Cr 8-14,Co 1-5,W 0.8-3.5,Cu 0-3,Mn
CN
     0.1-1.5, Ni 0.1-1.5, Mo 0-1.2, Si 0-0.5, V 0.1-0.3, C 0-0.2, Nb 0-0.2, N
     0-0.1 (9CI) (CA INDEX NAME)
            Component
Component
                            Component
```

```
Registry Number
               Percent
             69
                      90
                                 7439-89-6
    Fe
              8
    Cr
                      14
                                 7440-47-3
                       5
    Co
                                 7440-48-4
              0.8 -
                       3.5
    W
                                 7440-33-7
    Cu
              0
                       3
                                 7440-50-8
              0.1 -
                       1.5
                                 7439-96-5
    Mn
    Νi
              0.1 -
                       1.5
                                 7440-02-0
                       1.2
    Mo
                                 7439-98-7
    Si
                       0.5
              0
                                 7440-21-3
                       0.3
    V
              0.1 -
                                 7440-62-2
    C
              0
                       0.2
                                 7440-44-0
    Nb
                       0.2
                                 7440-03-1
              0
    N
                       0.1
                                17778-88-0
IC
           C22C038-00
     ICM
      ICS C22C038-32
     55-3 (Ferrous Metals and Alloys)
CC
     stainless ferritic steel
ST
     ductility strength
IT
     160853-78-1 160853-79-2 160853-80-5 160853-81-6
                                                                        160853-82-7
     160853-83-8160853-84-9160853-85-0160853-86-1160853-88-3160853-89-4160853-90-7160853-91-8160853-93-0160853-94-1160935-80-8160935-81-9
                                                                        160853-87-2
                                                                        160853-92-9
         (ferritic having high-temp. ductility and strength)
```

```
L66 ANSWER 11 OF 13 HCAPLUS COPYRIGHT 2002 ACS
1995:255532 Document No. 122:36066 Free-machining martensitic
stainless steel. Kosa, Theodore (CRS Holdings, Inc., USA). U.S. US
5362337 A 19941108, 8 pp. (English). CODEN: USXXAM. APPLICATION:
```

US 1993-127341 19930928.

The martensitic stainless steel having good machinability, hardness, and corrosion resistance contains C .ltoreq.0.07, N .ltoreq.0.07 (with C and N .ltoreq.0.08), Cy 1.0-3.0, Cr 10.0-14.0, Ni .ltoreq.1.0, Mov.ltoreq.1.0, Sho.15-0.55, Mn .ltoreq.1.25, Si .ltoreq.1.0, P .ltoreq.0.06, B .ltoreq.0.01, Te .ltoreq.0.10, Se

.ltoreq.0.25, Bi .ltoreq.0.15, and Nb .ltoreq.0.10 wt.%. The stainless steel is alloyed for .delta.-

ferrite content .ltoreq.11 vol.% in the wrought condition to promote hardness and machinability. The machinability in turning or drilling is comparable to that of AISI 416 grade. The martensitic steel suitable for good machinability and Rockwell C-scale hardness of 40 contains C 0.049, N 0.031, Cu 2.27, Cr 13.23, Ni 0.23, Mo 0.05, S 0.36, Mn 0.46, Si 0.62, and P 0.014 wt.%.

IT 159843-89-7 159843-91-1

(free-machining; martensitic stainless steel alloyed for hardness and machinability)

RN 159843-89-7 HCAPLUS

CN Iron alloy, base, Fe 77-89,Cr 10-14,Cu 1-3,Mn 0-1.2,Mo 0-1,Ni 0-1,Si 0-1,S 0.2-0.6,Bi 0-0.2,Se 0-0.2,C 0-0.1,N 0-0.1,Nb 0-0.1,P 0-0.1,Te 0-0.1 (9CI) (CA INDEX NAME)

Component	Comp Pe	pon rce		Component Registry Number
=======+	=====	===	=====	+========
Fe	77	-	89	7439-89-6
Cr	10	-	14	7440-47-3
Cu	1	_	3	7440-50-8
Mn	0	-	1.2	7439-96-5
Mo	0	-	1	7439-98-7
Ni	0	-	1	7440-02-0
Si	0	_	1	7440-21-3
S	0.2	-	0.6	7704-34-9
Bi	0	-	0.2	7440-69-9
Se	0	-	0.2	7782-49-2
С	0	_	0.1	7440-44-0
${f N}$	0	_	0.1	17778-88-0
Nb	0	-	0.1	7440-03-1
P	0	_	0.1	7723-14-0
Te	0	-	0.1	13494-80-9

RN 159843-91-1 HCAPLUS

CN Iron alloy, base, Fe 80-89, Cr 10-14, Cu 1-3.5, Mn 0-1.2, Mo 0-1, Ni 0-1, Si 0-1, S 0.2-0.6, Bi 0-0.2, Se 0-0.2, C 0-0.1, N 0-0.1, Nb 0-0.1, P 0-0.1, Te 0-0.1 (9CI) (CA INDEX NAME)

Component	Comp Per	cce	nt	Compon Registry	Number
======+ Fe	= == === 80	-==	89		===== -89-6
Cr	10	_	14	7440	-47-3
Cu	1	_	3.5	7440	-50-8
Mn	0	-	1.2	7439	-96-5
Mo	0	_	1	7439	-98-7
Ni	0	-	1	7440	-02-0
Si	0 .	-	1	7440	-21-3
S	0.2	-	0.6	7704	-34-9
Bi	0	_	0.2	7440	-69-9

```
0.2
Se
                         7782-49-2
C
                0.1
                         7440-44-0
                0.1
N
                        17778-88-0
        0
                0.1
                       7440-03-1
Nb
                0.1
        0
                        7723-14-0
P
                0.1
Te
                        13494-80-9
```

IC ICM C22C038-20

NCL 148325000

CC 55-3 (Ferrous Metals and Alloys)

IT **159843-89-7** 159843-90-0 **159843-91-1**

159843-92-2 159843-93-3 159858-46-5 159858-47-6 159858-48-7 159858-49-8 159858-50-1 159858-51-2 159858-52-3 159858-53-4 (free-machining; martensitic stainless steel alloyed for hardness and machinability)

L66 ANSWER 12 OF 13 HCAPLUS COPYRIGHT 2002 ACS

1990:81953 Document No. 112:81953 Processing of corrosion-resistant steel strips. Hewitt, Jack (Middelburg Steel and Alloys (Pty.) Ltd., S. Afr.). Eur. Pat. Appl. EP 343008 A2 19891123, 15 pp. DESIGNATED STATES: R: AT, BE, DE, ES, FR, GB, IT, NL, SE. (English). CODEN: EPXXDW. APPLICATION: EP 1989-305108 19890519. PRIORITY: ZA 1988-3551 19880519.

AB Ferritic stainless steels of AISI 409,
410, or 420 type are hot rolled in the austenitic temp. range,
coiled, and cooled at 1-10.degree./min in the 650-850.degree. range
(characteristic of austenite transformation to ferrite and carbides)
to prevent local hardening by formation of bainite or martensite.
The stainless steels contain C .ltoreq.0.25, Cr 10-18, Ni 0-5, N and
P .ltoreq.0.1 each, Mn .ltoreq.2.5, Si .ltoreq.2.0, Al .ltoreq.0.5,
C 0-2.0, and optionally Ti, Mo, V, Zr, and/or Nb .ltoreq.1.0% each.
No sep. heat treatment in annealing furnace is required. The
hot-rolled strips are thermally insulated to control the cooling
rate. The stripa show Brinell hardness of 165, tensile strength 520
mPa, yield point 350 mPa, and elongation 25%, and is suitable for
manuf. of cutlery and toods.

IT 125327-22-2

(ferritic, hot rolling and heat treatment of)

RN 125327-22-2 HCAPLUS

CN Iron alloy, base, Fe 65-90,Cr 10-18,Ni 0-5,Mn 0-2.5,Cu 0-2,Si 0-2,Mo
0-1,Nb 0-1,Ti 0-1,V 0-1,Zr 0-1,Al 0-0.5,C 0-0.2,N 0-0.1,P 0-0.1
(9CI) (CA INDEX NAME)

Percent			Registry Number
	===		+======================================
65	_	90	7439-89-6
10	-	18	7440-47-3
0	-	5	7440-02-0
0	-	2.5	7439-96-5
0	-	2	7440-50-8
0	-	2	7440-21-3
	Pe 65 10 0	Perce 65 - 10 - 0 -	65 - 90 10 - 18 0 - 5 0 - 2.5 0 - 2

```
7439-98-7
Mo
Nb
                         7440-03-1
Ti
                         7440-32-6
                 1
V
                         7440-62-2
                 1
                         7440-67-7
Zr
         0
                 0.5
Al
                        7429-90-5
                 0.2
C
                         7440-44-0
                 0.1
N
                        17778-88-0
P
                 0.1
                         7723-14-0
```

IC ICM C21D008-02

ICS C21D001-84; C21D006-00; C22C038-18; C22C038-24; C22C038-28; C22C038-40

CC 55-11 (Ferrous Metals and Alloys)

IT 12597-68-1, **Stainless steel**, uses and miscellaneous 12611-79-9, AISI 410 37241-55-7, AISI 420 39418-83-2, AISI 409 **125327-22-2** 125327-23-3 125327-24-4

(ferritic, hot rolling and heat treatment of)

L66 ANSWER 13 OF 13 HCAPLUS COPYRIGHT 2002 ACS

1972:491512 Document No. 77:91512 Structural diagram of low-carbon stainless steels applicable to metal that was cast and deposited during welding. Potak, Ya. M.; Sagalevich, E. A. (Moscow, USSR). Avtomat. Svarka, 25(5), 10-13 (Russian) 1972. CODEN: AVSVAU.

AB By using metallog. and magnetic analyses of 110 melts, a new structural diagram is developed for cast stainless steels with corrections for hard-surfaced and weld metals. The applicability regions for the diagram are: C and N 0.03-0.20, Cr 10-22, Ni .ltoreq.10, Si .ltoreq.1, Mn .ltoreq.1, Mo .ltoreq.2, Al .ltoreq.1.5, Nb .ltoreq.0.2, Ti .ltoreq.1, Cu .ltoreq.2.5, Co .ltoreq.8, V .ltoreq.0.5, and W .ltoreq.1%.

IT 37252-07-6

(structural diagram of stainless, hard-facing and welding in relation to)

RN 37252-07-6 HCAPLUS

CN Iron alloy, base, Fe 49-90, Cr 10-22, Ni 0-10, Co 0-8, Cu 0-2.5, Mo 0-2, Al 0-1.5, Mn 0-1, Si 0-1, Ti 0-1, W 0-1, V 0-0.5, C 0-0.2, N 0-0.2, Nb 0-0.2 (9CI) (CA INDEX NAME)

Component		rce	nt	Component Registry Number
Fe	49		90	7439-89-6
Cr	10	_	22	7440-47-3
Ni	0	_	10	7440-02-0
Co	0	-	8	7440-48-4
Cu	0	-	2.5	7440-50-8
Mo	0	-	2	7439-98-7
Al	0	-	1.5	7429-90-5
Mn	0	-	1	7439-96-5
Si	0	-	1	7440-21-3

```
Ti
                            7440-32-6
                   1
                   1
W
                            7440-33-7
          0
V
                   0.5
                            7440-62-2
                   0.2
C
          0
                            7440-44-0
                   0.2
\mathbf{N}
                           17778-88-0
                   0.2
Nb
                            7440-03-1
```

CC 55-7 (Ferrous Metals and Alloys)

IT **37252-07-6**

(structural diagram of stainless, hard-facing and welding in relation to)

=> d 169 1-21 cbib abs hitstr hitind

\$_69 ANSWER 1 OF 21 HCAPLUS COPYRIGHT 2002 ACS

2002:602063 Document No. 137:128021 Manufacture of high-chromium ferritic heat-resistant steel sheet by controlled cooling in continuous casting. Kato, Toru; Kono, Kaori (Sumitomo Metal Industries Ltd., Japan). Jpn. Kokai Tokkyo Koho JP 2002224798 A2 20020813, 10 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 2001-27841 20010205.

AB A sheet which demonstrates high resistance to cracking in hot rolling is from steel contg. C*0.03-0.2, Si 0.05-0.7, Mn 0.1-1.5, Cr 8-14, W 0.8-4, V 0.1-0.3, Nb 0.01-0.2, N 0.005-0.2, and Al 0.002-0.05%. In the secondary cooling zone in continuous casting of the steel, the specific water consumption is 0.1-0.6 L/kg-steel and the secondary cooling is completed before the central portion of the slab in the thickness direction thereof starts to solidify. The steel is continuously cast to obtain a slab with a rectangular cross section having a thickness of .gtoreq.150 mm. The slab is primarily rolled at a draft of 0.1-0.4, while the surface temp. of the slab is .gtoreq.400.degree., and then hot rolled to give a finished product.

IT 444201-44-9

(manuf. of high-chromium ferritic heat-resistant steel sheet by controlled cooling in continuous casting)

RN 444201-44-9 HCAPLUS

CN Iron alloy, base, Fe 69-91, Cr 8-14, W 0.8-4, Co 0-4, Cu 0-3.5, Mn 0.1-1.5, Mo 0-1.2, Ni 0-1, Si 0-0.7, V 0.1-0.3, C 0-0.2, N 0-0.2, Nb 0-0.2 (9CI) (CA INDEX NAME)

Component	Component Percent			Component Registry Number
======+	=====	===	=====	:+=========
Fe	69	-	91	7439-89-6
Cr	8	-	14 .	7440-47-3
W	0.8	-	4	7440-33-7
Co	0	-	4	7440-48-4
Cu	0	-	3.5	7440-50-8
Mn	0.1	-	1.5	7439-96-5
Mo	0	-	1.2	2 7439~98-7
Ni	0	-	1	7440-02-0

```
Si
                0.7
                        7440-21-3
V.
        0.1 -
                0.3
                     7440-62-2
C
                0.2
        0
                     7440-44-0
                0.2
N
        0
                       17778-88-0
                0.2
Nb
                      7440-03-1
```

IC ICM B22D011-00

ICS B22D011-12; B22D011-124; B22D011-126; C22C038-00; C22C038-54

CC 55-2 (Ferrous Metals and Alloys)

444201-39-2 444201-40-5 444201-41-6 IT444201-38-1 444201-42-7 444201-43-8 **444201-44-9**

> (manuf. of high-chromium ferritic heat-resistant steel sheet by controlled cooling in continuous casting)

ANSWER 2 OF 21 HCAPLUS COPYRIGHT 2002 ACS

Document No. 137:128034 Chromium-containing steel bar 2002:568255 having good corrosion resistance and reinforced concrete structure containing it. Ushiro, Takumi; Hirasawa, Junichiro; Ota, Hiroki; Furukimi, Osamu (Kawasaki Steel Corp., Japan). Jpn. Kokai Tokkyo Koho JP 2002212682 A2 20020731; 9 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 2001-8380 20010117.

The steel bar comprises $C^{\nu}>0.001$ and <0.3, N >0.001 and <0.3, Si AB >0.1 and /<4.0, Mn >0.1 and <4.0, Cr $^{\prime}>5.0$ and <15.0, Co $^{\prime}>0.01$ and <1.0, $Al^{\prime} < 0.04$, $P^{\prime} < 0.04$, and $S^{\prime} < 0.03$ wt.%.

444106-24-5 IT

> (Cr-contg. steel bar having good corrosion resistance and reinforced concrete structure contg. it)

444106-24-5 HCAPLUS RN

Iron alloy, base, Fe 60-95, Cr 5-15, Mn 0.1-4, Si 0.1-4, Cu 0-3, Mo CN 0-3, Ni 0-3, Co 0-1, Nb 0-1, Ta 0-1, Ti 0-1, V 0-1, W 0-1, Zr 0-1, C 0-0.3, N 0-0.3 (9CI) (CA INDEX NAME)

Component	Comp	on	ent	Component
	Per	cce	nt	Registry Number
======+	======	===	=====	+==========
Fe	60	-	95	7439-89-6
Cr	5	-	15	7440-47-3
Mn	0.1	_	4	7439-96-5
Si	0.1	-	4	7440-21-3
Cu	0	_	3	7440-50-8
Mo	0	_	3	7439-98-7
Ni	0	-	3	7440-02-0
Co	0	_	1	7440-48-4
Nb	0	-	1	7440-03-1
Ta	0	-	1	7440-25-7
\mathtt{Ti}	0	_	1	7440-32-6
V	0	_	1	7440-62-2
W	0	_	1	7440-33-7
Zr	0	_	1	7440-67-7
C	0	_	0.3	7440-44-0
N	0	-	0.3	17778-88-0

```
ICM C22C038-00
IC
         C22C038-38; C22C038-58
     ICS
     55-3 (Ferrous Metals and Alloys)
CC
     Section cross-reference(s): 58
     444105-78-6
                  444105-80-0
                                444105-82-2
                                              444105-84-4
                                                            444105-86-6
IT
     444105-87-7 444105-88-8 444105-89-9
                                              444105-90-2
                                                            444105-91-3
     444105-92-4 444105-93-5 444105-94-6
                                              444105-95-7
                                                            444105-96-8
     444105-97-9 444105-98-0 444105-99-1
                                                            444106-01-8
                                              444106-00-7
    444106-02-9 444106-03-0 444106-04-1
                                              444106-05-2
                                                            444106-06-3
                                              444106-10-9
     444106-07-4 444106-08-5 444106-09-6
                                                            444106-11-0
    444106-12-1 444106-13-2 444106-14-3 444106-15-4
                                                            444106-16-5
                                              444106-20-1
    444106-17-6 444106-18-7 444106-19-8
                                                            444106-21-2
     444106-22-3 444106-23-4 444106-24-5
        (Cr-contg. steel bar having good corrosion resistance and
       reinforced concrete structure contg. it)
    ANSWER 3 OF 21 HCAPLUS COPYRIGHT 2002 ACS
             Document No. 135:291985 Heat-resistant Cr steels suitable
2001:747226
     for welded pipes and boilers. Kawano, Kaori (Sumitomo
    Metal Industries, Ltd., Japan). Eur. Pat. Appl. EP 1143026 A1
     20011010, 24 pp. DESIGNATED STATES: R: AT, BE, CH, DE, DK, ES, FR,
     GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO.
     (English). CODEN: EPXXDW. APPLICATION: EP 2001-400799 20010328.
     PRIORITY: JP 2000-9382 20000330; JP 2001-21239 20010130.
     The heat-resistant steels contain C 0.01-0.25, Cr 0.5-8, V 0.05-0.5,
AB
     Si .ltoreq.0.7, Mn .ltoreq.1, Mo .ltoreq.2.5, W .ltoreq.5, Nb
     .ltoreq.0.2, N .ltoreq.0.1, Ti .ltoreq.0.1, Ta .ltoreq.0.2, Cu
     .ltoreq.0.5, Ni .ltoreq.0.5, Co .ltoreq.0.5, B .ltoreq.0.1, Al
     0.001-0.05, Ca .ltoreq.0.01, Mg .ltoreq.0.01, and Nd .ltoreq.0.01%.
     The microstructure includes ppts. inside the grains with av. diam.
     of .ltoreq.30 nm present at .gtoreq.1/.mu.m3. The microalloyed Cr
     steel is suitable for welded construction, esp. for
    boilers and furnace pipes. The typical Cr steel having creep
     strength of 305 MPa for 8000 h at 500.degree. as well as hot
     (50.degree.) tensile strength of 502 MPa contains C 0.07, Cr 2.25, V
     0.25, Si 0.25, Mn 0.35, Mo 0.12, W 1.55, Nb 0.050, N 0.0046, B
     0.0030, Al 0.0039, and Ca 0.0010%.
     364329-59-9
IT
        (alloying of; microalloyed Cr steels suitable for heat-resistant
       welded pipes and boilers)
RN
     364329-59-9 HCAPLUS
     Iron alloy, base, Fe 80-100, Cr 0.5-8, W 0-5, Mo 0-2.5, Mn 0-1, Si
CN
     0-0.7, Co 0-0.5, Cu 0-0.5, Ni 0-0.5, V 0-0.5, C 0-0.2, Nb 0-0.2, Ta 0-0.2, B
```

Component	Component				Component		
_	Percent			Reg	istry	Number	
======+	=	===	=====	=+===	=====	======	
Fe	80	-	100		7439-	-89-6	
Cr	0.5	_	8		7440-	-47-3	
W	0	-	5		7440-	-33-7	
Mo	0	-	2.5	5	7439-	-98-7	

0-0.1,N 0-0.1,Ti 0-0.1 (9CI) (CA INDEX NAME)

```
Mn
                        7439-96-5
Si
                0.7
                        7440-21-3
                0.5
Co
                        7440-48-4
                0.5
Cu
                        7440-50-8
Ni
                0.5
                        7440-02-0
                0.5
V
                        7440-62-2
C
        0
                0.2
                        7440-44-0
                0.2
Nb
                        7440-03-1
                0.2
Ta
        0
                        7440-25-7
В
                0.1
        0
                        7440-42-8
        0
                0.1
                       17778-88-0
N
Ti
                0.1
                        7440-32-6
    C22C038-22
 ICM
 ICS
     C22C038-24
 55-3 (Ferrous Metals and Alloys)
 chromium steel alloying welded pipe boiler
 Boilers
    (Cr steel for; microalloyed Cr steels suitable for heat-resistant
   welded parts and boilers)
 Welds
    (Cr steels with; microalloyed Cr steels suitable for
   heat-resistant welded pipes and boilers)
 Creep
    (strength, of Cr steel; microalloyed Cr steels suitable for
   heat-resistant welded pipes and boilers)
 Pipes and Tubes
    (welded; microalloyed Cr steels suitable for
    heat-resistant welded pipes and boilers)
 364329-58-8 364329-59-9
    (alloying of; microalloyed Cr steels suitable for heat-resistant
   welded pipes and boilers)
 11100-60-0, Chromium steel, uses
    (alloying of; microalloyed Cr steels suitable for high-strength
   welded pipes and boilers)
326811-83-0, uses 364329-60-2
                                  364329-61-3, uses 364329-62-4,
       364329-63-5 364329-64-6, uses 364329-65-7, uses
uses
 364329-66-8 364329-67-9, uses 364329-68-0, uses 364329-69-1,
                     364329-71-5, uses 364329-72-6 364329-73-7
uses 364329-70-4
 364329-74-8 364329-75-9, uses 364329-76-0 364329-77-1
 364329-78-2 364329-79-3 364329-80-6, uses 364329-81-7
 364329-83-9 364329-84-0
    (heat-resistant; microalloyed Cr steels suitable for
   heat-resistant welded pipes and boilers)
7440-02-0, Nickel, uses 7440-25-7, Tantalum, uses 7440-32-6,
 Titanium, uses 7440-48-4, Cobalt, uses 7440-50-8, Copper, uses
 7727-37-9, Nitrogen, uses
    (steel microalloyed with; microalloyed Cr steels suitable for
   heat-resistant welded pipes and boilers)
```

L69 ANSWER 4 OF 21 HCAPLUS COPYRIGHT 2002 ACS 2001:587053 Document No. 135:169259 Welding material,

IC

CC

ST

IT

IT

IT

IT

IT

IT

IT

gas-metal-arc welding method, and welded Iwatsubo, Kiyotaka; Tetsui, Toshimitsu; Kono, Takayuki; Kobayashi, Hideharu; Mabuchi, Youzaburo; Tsurusaki, Yoji; Takatsu, Tamao; Saito, Teiichiro; Inami, Takashi (Mitsubishi Heavy Industries, Ltd., Japan; Nippon-Welding Rod Co., Ltd.). Jpn. Kokai Tokkyo Koho JP 2001219292 A2 20010814, 8 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 2000-29582 20000207.

The welding material contains C 0.01-0.15, Si 0.1-0.6, Mn AB0.1-2.0, Cr 8-13, Ni 0.1-1.5, Mo 0.3-2.0, V 0.05-0.5, W 0.08-0.5, Co 0.5-5.0, Ta 0.1-0.5, N .ltoreq.0.08, rare earth metal 0.01-0.1 wt.%, and balance Fe. Optionally, the material contains Cu 0.5-4.0, Ca 0.0005-0.02, and/or Mg 0.0005-0.02 wt.%. Ferritic steel contg. 8-13 wt.% Cr is qas-metal-arc welded by using a wire contg. C 0.01-0.15, Si 0.1-0.5, Mn 0.1-2.0, Cr 8-13, Ni 0.1-1.5, Mo 0.3-1.5, V 0.05-0.5, W 0.08-0.5, Co 0.5-5.0, Ta 0.1-0.5, N .ltoreq.0.08, rare earth metal 0.01-0.1 wt.%, and balance Fe under a shielding gas contq. Ar and He and having O concn. .ltoreq.0.25%. Welded structure manufd. by using the material or method is also claimed. The method provides good arc stability and the welded structure has high toughness and tensile strength.

353743-40-5 353743-41-6 IT

> (wire; gas-metal-arc welding of high-Cr ferritic steel for welded structure having toughness and tensile strength)

353743-40-5 HCAPLUS RN

Iron alloy, base, Fe 70-90, Cr 8-13, Co 0.5-5, Cu 0.5-4, Mo 0.3-2, Mn CN 0.1-2, Ni 0.1-1.5, Si 0.1-0.6, Ta 0.1-0.5, W 0.1-0.5, V 0-0.5, C 0-0.2, misch metal 0-0.1, N 0-0.1 (9CI) (CA INDEX NAME)

Component	Comp Per			Component Registry Number
========+	=====	===	=====	-=====================================
Fe	70	_	90	7439-89-6
Cr	8	_	13	7440-47-3
Со	0.5	_	5	7440-48-4
Cu	0.5	_	4	7440-50-8
Mo	0.3	_	2	7439-98-7
Mn	0.1	_	2	7439-96-5
Ni	0.1	_	1.5	7440-02-0
Si	0.1	-	0.6	7440-21-3
Ta	0.1	-	0.5	7440-25-7
W	0.1	-	0.5	7440-33-7
V	0	_	0.5	7440-62-2
C	0	_	0.2	7440-44-0
Misch metal	0	_	0.1	8049-20-5
N	0	-	0.1	17778-88-0

353743-41-6 HCAPLUS RN

Iron alloy, base, Fe 74-91, Cr 8-13, Co 0.5-5, Mo 0.3-2, Mn 0.1-2, Ni CN 0.1-1.5,Si 0.1-0.6,Ta 0.1-0.5,W 0.1-0.5,V 0-0.5,C 0-0.2,misch metal 0-0.1,N 0-0.1 (9CI) (CA INDEX NAME)

```
Component
                 Component
                                Component
                             Registry Number
                  Percent
91
                                 7439-89-6
Fe
                74
Cr
                        13
                                 7440-47-3
                 8
                 0.5 -
Co
                                 7440-48-4
                 0.3 -
Mo
                                 7439-98-7
                 0.1 -
Mn
                                 7439-96-5
                 0.1 -
                       1.5
Ni
                                 7440-02-0
Si
                 0.1 -
                         0.6
                                 7440-21-3
                 0.1 -
                                 7440-25-7
Ta
                         0.5
                         0.5
W
                 0.1 -
                                 7440-33-7
                         0.5
V
                                 7440-62-2
                 0
                         0.2
C
                                 7440-44-0
                 0
                         0.1
                                 8049-20-5
Misch metal
                         0.1
                                17778-88-0
N
IC
     ICM B23K035-30
     ICS C22C038-00; C22C038-52; C22C038-58; B23K103-04
     55-9 (Ferrous Metals and Alloys)
CC
    gas metal arc welding chromium steel structure
ST
    Welding of metals
IT
        (gas metal-arc; gas-metal-arc welding of high-Cr
       ferritic steel for welded structure having toughness
        and tensile strength)
                                7440-70-2, Calcium, uses
     7439-95-4, Magnesium, uses
IT
        (microalloying element, in wire; gas-metal-arc welding
       of high-Cr ferritic steel for welded structure having
        toughness and tensile strength)
IT
     7782-44-7, Oxygen, occurrence
        (shielding gas contg. controlled; gas-metal-arc welding
       of high-Cr ferritic steel for welded structure having
        toughness and tensile strength)
                            7440-59-7, Helium, uses
     7440-37-1, Argon, uses
IT
        (shielding gas; gas-metal-arc welding of high-Cr
       ferritic steel for welded structure having toughness
       and tensile strength)
                 353743-31-4
                                353743-32-5 353743-33-6 353743-34-7
IT
    353743-30-3
    353743-35-8 353743-36-9
                                353743-37-0
                                              353743-38-1
                                                            353743-39-2
     353743-40-5 353743-41-6
        (wire; gas-metal-arc welding of high-Cr ferritic steel
       for welded structure having toughness and tensile
       strength)
    ANSWER 5 OF 21 HCAPLUS COPYRIGHT 2002 ACS
           Document No. 133:180848 Gas shielded arc welding
2000:599435
    wire for welding of high-Cr ferritic heat-resistant
     steels. Goto, Akinobu (Kobe Steel, Ltd., Japan). Jpn. Kokai Tokkyo
    Koho JP 2000233294 A2 20000829, 9 pp. (Japanese). CODEN: JKXXAF.
```

APPLICATION: JP 1999-34901 19990212.

The wires consist of C 0.02-0.15, Si 0.10-1.00, Mn 0.30-1.50, Cu 0.05-2.0, Ni 0.05-1.20, Cr 8-13, Mo 0.01-1.20, V 0.03-0.50, Nb X

AB

0.02-0.15, W 0.8-3.5, N 0.01-0.08, Ti 0.0008-0.09 wt.%, and balance Fe. Optionally, the wires may also contain .ltoreq.0.45 wt.% Co and 0.0005-0.008 wt.% B. The wires have high creep strength and std.-temp. toughness. The wires are esp. suitable for welding of steels used for boilers in thermal power plants.

288574-37-8

(iron-chromium-tungsten alloy wires for gas shielded arc welding of high-chromium heat-resistant steels for)

RN 288574-37-8 HCAPLUS

288574-37-8

7440-42-8, Boron, uses

IT

IT

 IT

CN Iron alloy, base, Fe 75-91, Cr 8-13, W 0.8-3.5, Cu 0-2, Mn 0.3-1.5, Mo 0-1.2, Ni 0-1.2, Si 0.1-1, V 0-0.5, Co 0-0.4, C 0-0.2, Nb 0-0.2, N 0-0.1, Ti 0-0.1 (9CI) (CA INDEX NAME)

		·			
Com	ponent	Com	pon	ent	Component
Percent		nt	Registry Number		
===:	=====+	-====	===	=====+	+=====================================
	Fe	75	-	91	7439-89 - 6
	Cr	8	-	13	7440-47-3
	W	0.8	-	3.5	7440-33-7
	Cu	0	-	2	7440-50-8
	Mn	0.3	_	1.5	7439-96-5
	Mo	0	-	1.2	7439-98-7
	Ni	0	-	1.2	7440-02-0
	Si	0.1	_	1	7440-21-3
	V	0	_	0.5	7440-62-2
	Co	0	_	0.4	7440-48-4
	C	0	_	0.2	7440-44-0
	Nb	0	_	0.2	7440-03-1
	N	0	_	0.1	17778-88-0
	Ti	0	-	0.1	7440-32-6
IC	ICM	B23K0			20000 50 000000 54
~~				•	22C038-50; C22C038-54
CC					ls and Alloys)
ST					elding wire; chromium ferritic steel
					resistant steel welding wire;
					sten alloy welding wire
IT		.ng of			
	_				electrodes; iron-chromium-tungsten alloy wires
		_			d arc welding of high-chromium
			sıs	tant s	steels for)
IT	Boile		-		
			_	_	plant; iron-chromium-tungsten alloy wires for gas
					lding of high-chromium heat-resistant
		eels		•	
IT					74-33-4 288574-34-5 288574-35-6 288574-36-7
	(i	ron-c	hro	mium-t	tungsten alloy wires for gas shielded arc

welding of high-chromium heat-resistant steels)

welding of high-chromium heat-resistant steels for)

(iron-chromium-tungsten alloy wires for gas shielded arc

(microalloying element; iron-chromium-tungsten alloy wires for gas shielded arc welding of high-chromium heat-resistant steels for)

L69 ANSWER 6 OF 21 HCAPLUS COPYRIGHT 2002 ACS
2000:37785 Document No. 132:96227 Weld metals for high-Cr
ferritic heat-resistant steels. Hatano, Hitoshi; Hata, Hideo; Goto,
Akinobu; Nakagawa, Takeshi; Sato, Munenobu (Kobe Steel, Ltd.,
Japan). Jpn. Kokai Tokkyo Koho JP 2000015480 A2 20000118, 14 pp.
(Japanese). CODEN: JKXXAF. APPLICATION: JP 1998-192029 19980707.

AB The weld metals, formed by arc welding, comprise
Fe alloys contg. C(0.04-0.14, Si 0.05-0.5, Mn 0.3-1.5, Ni 0.3-1.5,
Cr 7.0-13.0, Mo 0.05-1.5, V 0.01-0.40, Nb 0.02-0.30, and N 0.02-0.10
wt.% and the weld metals after welding and
stress-relief treatment contain NaCl-type carbonitrides having

stress-relief treatment contain NaCl-type carbonitrides having (Nb)/(V) .gtoreq.0.15. Optionally, the metals also contain Ti .ltoreq.0.05, W .ltoreq.2.5, and/or Co .ltoreq.2.0 wt.%. The weld metals have high creep strength and toughness under

high temp.

IT 255048-11-4P

(thermal creep-resistant **weld** metals for high-Cr ferritic heat-resistant steels)

RN 255048-11-4 HCAPLUS

CN Iron alloy, base, Fe 77-92, Cr 7-13, W 0-2.5, Co 0-2, Mn 0.3-1.5, Ni 0.3-1.5, Mo 0-1.5, Si 0-0.5, V 0-0.4, Nb 0-0.3, C 0-0.1, N 0-0.1 (9CI) (CA INDEX NAME)

-	•		Component Registry Numbe		
				==	
77	_	92	7439-89-6		
7	_	13	7440-47-3		
0	_	2.5	7440-33-7		
0	_	2	7440-48-4		
0.3	_	1.5	7439-96-5		
0.3	_	1.5	7440-02-0		
0	_	1.5	7439-98-7		
0	-	0.5	7440-21-3		
0	_	0.4	7440-62-2		
0	_	0.3	7440-03-1		
0	-	0.1	7440-44-0		
0	-	0.1	17778-88-0		
	Per 77 7 0 0 0 3 0 3 0 0 0 0 0 0 0 0 0 0 0	Perce ======= 77 - 7 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 -	77 - 92 7 - 13 0 - 2.5 0 - 2 0.3 - 1.5 0 - 1.5 0 - 0.5 0 - 0.4 0 - 0.3 0 - 0.1	Percent Registry Number 77 - 92 7439-89-6 7 - 13 7440-47-3 0 - 2.5 7440-33-7 0 - 2 7440-48-4 0.3 - 1.5 7439-96-5 0.3 - 1.5 7440-02-0 0 - 1.5 7440-21-3 0 - 0.4 7440-62-2 0 - 0.3 7440-03-1 0 - 0.1 7440-44-0	

- IC ICM B23K035-30
 - ICS B23K035-30; C22C038-00; C22C038-48; C22C038-52
- CC 55-3 (Ferrous Metals and Alloys)
- weld metal high chromium ferritic steel; niobium vanadium carbonitride control weld metal; thermal creep resistance weld metal; toughness thermal resistance weld metal
- IT Welds

(thermal creep-resistant weld metals for high-Cr

```
ferritic heat-resistant steels)
     Carbonitrides
IT
        (weld metals contg.; thermal creep-resistant
        weld metals for high-Cr ferritic heat-resistant steels)
     255048-00-1P
                    255048-01-2P
IT
                                    255048-02-3P
                                                   255048-03-4P
                    255048-05-6P 255048-06-7P
     255048-04-5P
                                                   255048-07-8P
     255048-08-9P 255048-09-0P 255048-10-3P 255048-11-4P
        (thermal creep-resistant weld metals for high-Cr
        ferritic heat-resistant steels)
     12687-87-5, Niobium carbonitride 37232-24-9, Vanadium carbonitride
IT
        (weld metals contg.; thermal creep-resistant
        weld metals for high-Cr ferritic heat-resistant steels)
     11100-60-0, processes
IT
                              99693-91-1
        (weld metals from; thermal creep-resistant weld
        metals for high-Cr ferritic heat-resistant steels)
L69 ANSWER 7 OF 21 HCAPLUS COPYRIGHT 2002 ACS
1999:530499 Document No. 131:187923 Welding of high-Cr
     ferritic heat-resistant steels and manufacture of steel pipes using
     the method. Hayashi, Kenji; Kojima, Toshifumi; Hayashida, Michio
     (Nippon Kokan Co., Ltd., Japan). Jpn. Kokai Tokkyo Koho JP 11226738
     A2 19990824 Heisei, 12 pp. (Japanese). CODEN: JKXXAF.
     APPLICATION: JP 1998-31367 19980213.
     The title steels contg. C. ltoreq.0.2, Si .ltoreq.0.9, Mn .ltoreq.1.5, Cr 8-13, Mo 0.05-1.2, W 0.3-3 (Mo + 1/2W = 0.5-2), Nb
AB
     0.02-0.15, V 0.1-0.4, Cu .ltoreq.2, Ni :\ltoreq.1, Co .ltoreq.3, N
     0.02-0.15, B 0.001-0.01, and Ca .ltoreq.0.005 wt.% are
     welded with steels contg. C .ltoreq.0.2, Si .ltoreq.0.9, Mn
     .ltoreq.1.5, Cr 8-13, Mo 0.05-1.2, W 0.3-3 (Mo + 1/2W = 0.5-2), Nb
     0.02-0.15, and V^{\nu}0.1-0.4 wt.%, and the whole or part of the
     welded parts are normalized and tempered after the
     welding. The steel pipes manufd. by the method mentioned
     above involves the following heat treatment processes: hot bending
     at 1000-1150.degree. and/or normalizing at 1000-1150.degree. and
     tempering at 700.degree.-Ac1 transformation point.
     welded parts have high creep rupture strength and toughness,
     and the steel pipes are esp. useful for thermal power plant.
     240431-13-4
IT
        (heat treatment in welding of high-Cr ferritic
        heat-resistant steel pipe for creep rupture strength and
        toughness at welded part)
RN
     240431-13-4
                  HCAPLUS
     Iron alloy, base, Fe 73-92, Cr 8-13, W 0.3-3, Co 0-3, Cu 0-2, Mn 0-1.5, Mo
CN
     0-1.2, Ni 0-1, Si 0-0.9, V 0.1-0.4, C 0-0.2, N 0-0.2, Nb 0-0.2 (9CI) (CA
     INDEX NAME)
```

Component	Comp	pon	ent	Compor	Component		
	Per	rce	nt	Registry	Number		
======+	=====	===	=====	-+=======	======		
Fe	73	-	92	7439	-89-6		
Cr	8	_	13	7440-	-47-3		
W	0.3	_	3	7440-	-33-7		

IC

CC

ST

IT

IT

IT

IT

IT

IT

```
7440-48-4
Co
Cu
                        7440-50-8
                1.5
                        7439-96-5
Mn
                1.2
                       7439-98-7
Mo
                        7440-02-0
\mathtt{Ni}
                1
Si
                0.9
                        7440-21-3
        0.1 -
                     7440-62-2
                0.4
V
C
                0.2
                    7440-44-0
        0
                0.2
                       17778-88-0
N
Nb
                0.2
        0
                        7440-03-1
 ICM B23K009-23
 ICS B21C037-08; B23K009-00; B23K009-167; B23K009-18; B23K031-00;
      B23K035-30; C21D009-50; C22C038-00; C22C038-54
 55-9 (Ferrous Metals and Alloys)
 welding chromium ferritic heat resistant steel; creep
 strength toughness welding part steel; normalizing
 tempering bending steel pipe
 Tempering
   Welding of metals
    (heat treatment in welding of high-Cr ferritic
    heat-resistant steel pipe for creep rupture strength and
    toughness at welded part)
Bending
    (hot; heat treatment in welding of high-Cr ferritic
    heat-resistant steel pipe for creep rupture strength and
    toughness at welded part)
 Heat treatment
    (normalizing; heat treatment in welding of high-Cr
    ferritic heat-resistant steel pipe for creep rupture strength and
    toughness at welded part)
 Pipes and Tubes
    (steel; heat treatment in welding of high-Cr ferritic
    heat-resistant steel pipe for creep rupture strength and
    toughness at welded part)
                                           240431-05-4
 240431-02-1
              240431-03-2 240431-04-3
                                                         240431-06-5
                             240431-09-8
 240431-07-6
               240431-08-7
                                           240431-10-1
                                                         240431-11-2
 240431-12-3 240431-13-4
                           240431-14-5
    (heat treatment in welding of high-Cr ferritic
    heat-resistant steel pipe for creep rupture strength and
    toughness at welded part)
 7440-42-8, Boron, uses
                         7440-70-2, Calcium, uses
    (microalloying element; heat treatment in welding of
    high-Cr ferritic heat-resistant steel pipe for creep rupture
    strength and toughness at welded part)
```

ANSWER 8 OF 21 HCAPLUS COPYRIGHT 2002 ACS

1999:312869 Document No. 130:355219 High-strength and heat-resistant steel for turbine rotors having integrated high- and low-pressure parts. Kakuya, Yoshikuni; Umakoshi, Ryutaro; Kawai, Hisataka (Mitsubishi Heavy Industries, Ltd., Japan). Jpn. Kokai Tokkyo Koho JP 11131190 A2 19990518 Heisei, 9 pp. (Japanese). CODEN: JKXXAF.

APPLICATION: JP 1997-292326 19971024.

The title steel contains C 0.05-0.2, Ni .ltoreq.2.5, Cr 8-11, Mo 0.3-2, V 0.1-0.3, N 0.01-0.08, Nb 0.02-0.15, and as impurities Si .ltoreq.0.1, Mn .ltoreq.0.3, P .ltoreq.0.015, and S .ltoreq.0.008 wt.%. Optionally, the steel contains Ta 0.02-0.2, B 0.001-0.03, W 1-2, and/or Co 1-4 wt.%. The turbine rotors are manufd. by following steps; melting, refining, and ingot forming; forging to give rotor body; quenching by heating at 1000-1150.degree.; .gtoreq.1 of tempering at 530.degree.-700.degree.. The turbine rotors use resulting steel pptd. with M23C6-type carbides and intermetallic compds. in grain boundaries and martensite borderline and MX-type carbonitrides in martensite lath. The turbine rotors have good creep strength and toughness.

IT 224642-78-8

(turbine rotors contg. high-strength and heat-resistant chromium steel manufd. by quenching and tempering)

RN 224642-78-8 HCAPLUS

CN Iron alloy, base, Fe 77-92, Cr 8-11, Co 0-4, Ni 0-2.5, Mo 0.3-2, W 0-2, V 0.1-0.3, Mn 0-0.3, C 0-0.2, Nb 0-0.2, Ta 0-0.2, N 0-0.1, Si 0-0.1 (9CI) (CA INDEX NAME)

Compone	· · · · · · · · · · · · · · · · · · ·	pon rce	ent nt R	Composegistry			
======	=====+==	===	====+=	======	======		
Fe	77	_	92	7439	-89-6		
Cr	8	_	11		-47-3		
Co	0	_	4	7440	-48-4		
Ni	0	_	2.5	7440	-02-0		
Mo	0.3	_	2	7439	-98-7		
W	0	_	2	7440	-33-7		
V	0.1	_	0.3	7440	-62-2		
Mn	0	_	0.3	7439	-96-5		
C	0	-	0.2	7440	-44-0		
Nb	0	-	0.2	7440	-03-1		
Ta	0	-	0.2	7440	-25-7		
N	0	_	0.1	17778	-88-0		
Si	0	-	0.1	7440	-21-3		
IC IC	M C22C0	38-	0.0				
IC				D005-28	; F01D025-00		
			_	and Al			
	4642-46-		224642		224642-50-6	224642-51-7	224642-52-8
	4642-53-		224642		224642-57-3	224642-58-4	224642-60-8
	4642-61-		224642		224642-65-3	224642-66-4	224642-68-6
22	4642-69-	7	224642	-70-0	224642-71-1	224642-72-2	224642-73-3
	4642-75-				24642-78-8		
		_	otors c	ontg. h	igh-strength	and heat-resist	ant chromium

steel manufd. by quenching and tempering)

L69 ANSWER 9 OF 21 HCAPLUS COPYRIGHT 2002 ACS

1999:156944 Document No. 130:240395 High-chromium ferritic steel.

Ozaki, Seiji; Nishimura, Nobuhiko (Mitsubishi Heavy Industries,

Ltd., Japan). Jpn. Kokai Tokkyo Koho JP 11061342 A2 19990305 Heisei, 8 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1997-214629 19970808.

The steel contains C 0.03-0.12, Si 0.1-0.7, Mn 0.1-1.0, P .ltoreq.0.025, S .ltoreq.0.015, Cr 8-13, Mo 0.1-1.5, W 0.1-3.5, V 0.01-0.3, Nb 0.01-0.2, Co 0.1-3, Cu 0.1-3, Ni 0.1-1, B 0.0005-0.01, and N 0.01-0.1 wt.% assocd. with, and 0.01-0.5 wt.% Hf, 0.01-0.5 wt.% Zr, 0.01-1.0 wt.% Ta, or 0.01-3 wt.% Os. The creep fracture resistance at .gtoreq.600.degree. is improved in the materials without affecting toughness, processability, and weldability and the materials are suitable for boilers, turbines, etc.

IT 221356-14-5 221356-16-7 221356-17-8 221356-18-9

(high-chromium ferritic steel materials with improved creep resistance at high temp.)

RN 221356-14-5 HCAPLUS

CN Iron alloy, base, Fe 72-91, Cr 8-13, W 0.1-3.5, Co 0.1-3, Cu 0.1-3, Mo 0.1-1.5, Mn 0.1-1, Ni 0.1-1, Si 0.1-0.7, Hf 0-0.5, V 0-0.3, Nb 0-0.2, C 0-0.1, N 0-0.1 (9CI) (CA INDEX NAME)

Comp	on	ent	Component							
Per	cce	nt	Registry Number							
=======+===============================										
72	-	91	7439-89-6							
8	_	13	7440-47-3							
0.1	-	3.5	7440-33-7							
0.1	-	3	7440-48-4							
0.1	-	3	7440-50-8							
0.1	_	1.5	7439-98-7							
0.1	_	1	7439-96-5							
0.1	_	1	7440-02-0							
0.1	-	0.7	7440-21-3							
0	-	0.5	7440-58-6							
0	-	0.3	7440-62-2							
0	-	0.2	7440-03-1							
0	-	0.1	7440-44-0							
0	-	0.1	17778-88-0							
	Per 72 8 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1 0.1	Perce ====================================	72 - 91 8 - 13 0.1 - 3.5 0.1 - 3 0.1 - 3 0.1 - 1.5 0.1 - 1 0.1 - 1 0.1 - 0.7 0 - 0.5 0 - 0.3 0 - 0.2 0 - 0.1							

RN 221356-16-7 HCAPLUS

CN Iron alloy, base, Fe 73-91,Cr 8-13,W 0.1-3.5,Co 0.1-3,Cu 0.1-3,Mo
0.1-1.5,Mn 0.1-1,Ni 0.1-1,Si 0.1-0.7,V 0-0.3,Nb 0-0.2,C 0-0.1,N
0-0.1 (9CI) (CA INDEX NAME)

Component	Comp	on	ent	Component		
_	Percent			Registry	Number	
=======+	-=====	==	=====	+======	======	
Fe	73	-	91	7439	-89-6	
Cr	8	-	13	7440	-47-3	
W	. 0.1	-	3.5	7440	-33-7	
Co	0.1	_	3	7440	-48-4	
Cu	0.1	_	3	7440	-50-8	
Mo	0.1	-	1.5	7439	-98-7	

```
0.1 -
                          7439-96-5
Mn
        0.1 -
Ni
                          7440-02-0
                 1
Si
        0.1 -
                 0.7
                          7440-21-3
                          7440-62-2
V
                 0.3
        0
                 0.2
Nb
        0
                          7440-03-1
C
        0
                 0.1
                          7440-44-0
                 0.1
                         17778-88-0
N
        0
```

RN 221356-17-8 HCAPLUS

CN Iron alloy, base, Fe 72-91,Cr 8-13,W 0.1-3.5,Co 0.1-3,Cu 0.1-3,Mo
0.1-1.5,Mn 0.1-1,Ni 0.1-1,Ta 0-1,Si 0.1-0.7,V 0-0.3,Nb 0-0.2,C
0-0.1,N 0-0.1 (9CI) (CA INDEX NAME)

Component Percent			Component	
			Registry	Number
=====	===	=====	+=======	=====
72	_	91	7439-	89-6
8	_	13	7440-	47-3
0.1	-	3.5	7440-	-33-7
0.1	_	3	7440-	-48-4
0.1	_	3	7440-	-50-8
0.1	-	1.5	7439-	-98-7
0.1	-	1	7439-	96-5
0.1	_	1	7440-	-02-0
0	_	1	7440-	-25-7
0.1	-	0.7	7440-	-21-3
0	-	0.3	7440-	-62-2
0	_	0.2	7440-	-03-1
0	_	0.1	7440-	44-0
0	_	0.1	17778-	-88-0
	Per 72 8 0.1 0.1 0.1 0.1 0.1 0 0.1 0 0 0 0 0 0 0	Perce ===================================	Percent ===================================	Percent Registry

RN 221356-18-9 HCAPLUS

Iron alloy, base, Fe 70-91,Cr 8-13,W 0.1-3.5,Co 0.1-3,Cu 0.1-3,Os 0-3,Mo 0.1-1.5,Mn 0.1-1,Ni 0.1-1,Si 0.1-0.7,V 0-0.3,Nb 0-0.2,C 0-0.1,N 0-0.1 (9CI) (CA INDEX NAME)

Component	Component			Component
	Percent			Registry Number
======+	=====	==	=====	+==========
Fe	70	-	91	7439-89 - 6
Cr	8	-	13	7440-47-3
W	0.1	-	3.5	7440-33-7
Co	0.1	-	3	7440-48-4
Cu	0.1	-	3	7440-50-8
Os	0	-	3	7440-04-2
Mo	0.1	-	1.5	7439-98-7
Mn	0.1	-	1	7439-96-5
Ni	0.1	_	1	7440-02-0
Si	0.1	-	0.7	7440-21-3
V	0	-	0.3	7440-62-2
Nb	0	_	0.2	7440-03-1
С	0	-	0.1	7440-44-0

0 - 0.1 N 17778-88-0 IC ICM C22C038-00 ICS C22C038-54 55-3 (Ferrous Metals and Alloys) CC IT 221355-40-4 221355-46-0 221355-50-6 221355-54-0 221355-57-3 221355-63-1 221355-67-5 221355-61-9 221355-70-0 221355-72-2 221355-73-3 221355-74-4 221355-75-5 221355-76-6 221355-78-8 221355-79-9 221355-80-2 221355-81-3 221355-82-4 221355-83-5 221355-87-9 221355-84-6 221355-85-7 221355-86-8 221355-89-1 221355-91-5 221355-92-6 221355-93-7 221355-96-0 221355-97-1 221355-98-2 221355-94-8 221355-95-9 221355-99-3 221356-00-9 221356-01-0 221356-02-1 221356-03-2 221356-04-3 221356-05-4 221356-06-5 221356-07-6 221356-08-7 221356-09-8 221356-10-1 221356-13-4 221356-14-5 221356-11-2 221356-12-3 221356-16-7 221356-17-8 221356-18-9 (high-chromium ferritic steel materials with improved creep resistance at high temp.)

L69 ANSWER 10 OF 21 HCAPLUS COPYRIGHT 2002 ACS
1998:62574 Document No. 128:143642 Turbine shaft from two adjoining

stainless steel parts. Kern, Torsten-Ulf; Ewald, Juergen (Siemens A.-G., Germany). Ger. Offen. DE 19628506 A1 19980122, 8 pp. (German). CODEN: GWXXBX. APPLICATION: DE 1996-19628506 19960715.

The shaft and esp. the shaft of a gas turbine has a 1st region with a max. diam. r and an adjoining 2nd region with a max. diam. r1 >r.

The 1st region is made of a steel for operation at >550.degree., and the 2nd region is made of a steel for operation at <550.degree..

The steels used for the 1st and 2nd region contain 8-12.5 Cr and 0.1-1.8% Ni, and they have substantially equal austenitizing temps. The Ni content of the steel of the 2nd region is by .gtoreq.0.1% higher than that of the steel of the 1st region.

IT 202339-02-4

(turbine shaft)

RN 202339-02-4 HCAPLUS

CN Iron alloy, base, Fe 80-90, Cr 10-12, W 0-2.7, Co 0-2.6, Mn 0-0.7, Ni 0.2-0.6, Mo 0-0.5, V 0.1-0.3, C 0-0.2, Nb 0-0.2, Si 0-0.2, N 0-0.1 (9CI) (CA INDEX NAME)

Component	Component			Component	
	Percent			Registry Number	
======+	=====	===	=====	+=========	
Fe	80	-	90	7439-89-6	
Cr	10	-	12	7440-47-3	
W	0	-	2.7	7440-33-7	
Co	0	_	2.6	7440-48-4	
Mn	0	-	0.7	7439-96 - 5	
Ni	0.2	-	0.6	7440-02-0	
Mo	0	-	0.5	7439-98 - 7	
V	0.1	-	0.3	7440-62-2	
C.	0	_	0.2	7440-44-0	
Nb	0	-	0.2	7440-03-1	

```
Si
                    0.2
                        7440-21-3
                    0.1
                           17778-88-0
    N
IC
     ICM C22C038-18
     ICS C22C038-40; C22C038-48; F01D005-06
CC
     55-3 (Ferrous Metals and Alloys)
                   202338-75-8 202338-78-1
    202338-73-6
IT
                                               202338-82-7
                                                             202338-85-0
     202338-90-7 202338-94-1 202338-98-5 202339-02-4
     202339-07-9
        (turbine shaft)
    ANSWER 11 OF 21 HCAPLUS COPYRIGHT 2002 ACS
             Document No. 128:78256 Welding material for
1997:762262
    high-chromium ferrite-type heat-resistant steel. Morimoto, Hiroshi;
    Okita, Shigeru (Nippon Steel Corp., Japan). Jpn. Kokai Tokkyo Koho
    JP 09308989 A2 19971202 Heisei, 11 pp. (Japanese). CODEN: JKXXAF.
    APPLICATION: JP 1996-146520 19960517.
     The Fe alloy material contains C 0.04-0.12, Si 0.01-0.45, Mn
AB
     0.3-1.5, Cr 8-13, Ni 0.01-1.0, Co 0.5-5.0, Mo 0.05-2.0, W 1.5-3.0, V
     0.03-0.50, Nb 0.01-0.15, Ta 0.01-0.15, and N 0.01-0.08 wt.% which
     satisfy following equations (element symbols represent wt.% of the
     element): 0.20.ltoreq. (Mo + W)/(Ni + Co) .ltoreq.2.0, 0.4.ltoreq.
     (0.5 .times. Co + 0.5 .times. Mn + Ni) .ltoreq.3.5, and E = 3-9.5 (E)
     = equiv of Cr; the definition is E = Cr + 6 .times. Si + 4 .times.
    Mo + 1.5 .times. W + 11 .times. V + 5 .times. Nb - 40 .times. C - 30
     .times. N - 4 .times. Ni - 2 .times. Mn - 2 .times. Co). The
    welding material showing good creep strength at high temp.,
    which provide welded metal having toughness and crack
    resistance even after aging, is useful for energy plant of high
    temp. and high efficiency.
     200807-70-1
IT
        (iron-based welding material for high-chromium
        ferrite-type heat-resistant steel)
     200807-70-1 HCAPLUS
RN
    Iron alloy, base, Fe 73-90, Cr 8-13, Co 0.5-5, W 1.5-3, Mo 0-2, Mn
CN
     0.3-1.5, Ni 0-1, V 0-0.5, Si 0-0.4, Nb 0-0.2, Ta 0-0.2, C 0-0.1, N 0-0.1
           (CA INDEX NAME)
```

Component	Component			Component	
	Percent			Registry	Number
======+		===	=====-	-=======	======
Fe	73	-	90	7439-	-89-6
Cr	8	_	13	7440	-47-3
Co	0.5	_	5	7440	-48-4
W	1.5	_	3	7440	-33-7
Mo	0	_	2	7439	-98-7
Mn	0.3	_	1.5	7439	-96-5
Ni	0	_	1	7440	-02-0
V	0	-	0.5	7440	-62-2
Si	0	-	0.4	7440	-21-3
Nb	0	_	0.2	7440	-03-1
Ta	0	-	0.2	7440	-25-7

```
7440-44-0
                      0.1
    C
                      0.1
    N
                             17778-88-0
IC
     ICM B23K035-30
     ICS C22C038-00; C22C038-52; C22C038-54
     55-9 (Ferrous Metals and Alloys)
CC
     iron based welding material steel; heat resistant steel
ST
     welding material; high chromium ferrite steel
     welding material; creep strength welding material
     steel; toughness crack resistance welding material steel
     Heat-resistant materials
IT
       Welding of metals
         (iron-based welding material for high-chromium
        ferrite-type heat-resistant steel)
IT
     12597-69-2, Steel, miscellaneous
         (high-chromium; iron-based welding material for
        high-chromium ferrite-type heat-resistant steel)
     200807-54-1
                    200807-55-2 200807-56-3
                                                   200807-57-4
IT
                                                                   200807-58-5
     200807-59-6 200807-60-9
                                    200807-61-0
                                                   200807-62-1
                                                                   200807-63-2
     200807-64-3 200807-65-4 200807-66-5
                                                   200807-68-7
                                                                   200807-69-8
     200807-70-1
         (iron-based welding material for high-chromium
        ferrite-type heat-resistant steel)
     ANSWER 12 OF 21 HCAPLUS COPYRIGHT 2002 ACS
1997:732420
               Document No. 128:51316 Manufacture of high Cr ferritic
     heat-resistant steel for boiler tubes. Okami, Masahiro; Hasegawa,
     Yasushi (Nippon Steel Corp., Japan). Jpn. Kokai Tokkyo Koho JP
     09291308 A2 19971111 Heisei, 7 pp. (Japanese). CODEN: JKXXAF.
     APPLICATION: JP 1996-104887 19960425.

Steel contg. C 0.01-0.15, Si 0.01-0.80, Mn 0.05-1.50, Cr 8.00-13.00, Mo 0.05-1.50, W 0.05-4.00, V 0.05-0.50, Nb 0.02-0.15, Al 0.002-0.050, N 0.010-0.110, P .ltoreq.0.030, S .ltoreq.0.010, O .ltoreq.0.015, and Ni 0.01-3.00, Co 0.01-5.00, and/or Cu 0.01-5.00
AB
     wt.% satisfying Cr-2Ni-2Co-Cu .ltoreq. 9 and Ni/59 + Co/59 + N/(Nb +
     V) .gtoreq. Mo/96 + W/184 is hot worked, normalized from (Ac3 +
     50.degree.), intermediately heated at .gtoreq.Ac1 and .ltoreq.(Ac1 +
     40.degree.), and tempered at 650-730.degree.. Also claimed process
     uses steel contq. B. The products have good creep rupture
     resistance and toughness at high temp.
     183311-07-1
IT
         (high Cr ferritic heat-resistant steel manuf. by heat treatment
        for boiler tubes)
     183311-07-1 HCAPLUS
RN
     Iron alloy, base, Fe 65-92, Cr 8-13, Co 0-5, Cu 0-5, W 0-4, Ni 0-3, Mn
CN
     0-1.5, Mo 0-1.5, Si 0-0.8, V 0-0.5, C 0-0.2, Nb 0-0.2, N 0-0.1 (9CI) (CA
     INDEX NAME)
            Component
                             Component
Component
                         Registry Number
              Percent
```

65 - 92

Fe

7439-89-6

```
Cr
               13
                         7440-47-3
Co
                         7440-48-4
         0
                         7440-50-8
Cu
                4
W
         0
                         7440-33-7
                3
Ni
                         7440-02-0
                1.5
Mn
                         7439-96-5
                1.5
         0
                         7439-98-7
Mo
Si
                0.8
                      7440-21-3
V
                0.5
                      7440-62-2
         0
                0.2
C
                      7440-44-0
         0
                0.2
Nb
                        7440-03-1
         0
                0.1
N
                        17778-88-0
```

ICM C21D006-00 IC

ICS C21D008-00; C22C038-00; C22C038-52; C22C038-54

CC 55-5 (Ferrous Metals and Alloys)

IT 200119-51-3 200119-52-4 200119-53-5 183311-07-1 200119-55-7 200119-56-8 200119-57-9 200119-54-6 (high Cr ferritic heat-resistant steel manuf. by heat treatment

for boiler tubes)

ANSWER 13 OF 21 HCAPLUS COPYRIGHT 2002 ACS L69 Document No. 128:37855 Rotor shaft for ultra supercritical pressure steam turbine, steam turbine, and power plant. Shimizu, Nobuo; Hiraga, Ryo (Hitachi, Ltd., Japan). Jpn. Kokai Tokkyo Koho

JP 09287402 A2 19971104 Heisei, 30 pp. (Japanese). CODEN: JKXXAF.

APPLICATION: JP 1996-99834 19960422.

In the rotor shaft of the steam turbine the rotor journal and the ABlow-temp. part are made of a martensitic steel (I), whereas the rotor body is made of a martensitic steel (II) having a high-temp. strength higher and weldability lower than the martensitic steel I: I contg. C 0.06-0.14, Si .ltoreq.0.5, Mn .ltoreq.2, Cr 7-12, Ni 0.1-1.0, V 0.05-0.3, Nb 0.01-0.20, N 0.005-0.1, Mo .ltoreq.3.5, W .ltoreq.3.5, B 0 or .ltoreq.0.15, and Co 1-10 wt.% and II contg. C 0.06-0.14, Si .ltoreq.0.15, Mn .ltoreq.1, Cr 8-12, Ni 0.1-1.0, V 0.05-0.3, Nb 0.01-0.20, N 0.005-0.1, Mo >0.5 and .ltoreq.3.5, W .ltoreq.3.5, B 0.005-0.03, and Co 1-10 wt.%. The steam turbine and the steam turbine power plant are also claimed. The steam turbine has heat resistance (to steam temp. 600-660.degree.), high thermal efficiency, and small size.

199798-85-1 IT

> (rotor journals and low-temp. parts; rotor shafts for ultra supercrit. pressure steam turbines for power plants)

199798-85-1 HCAPLUS RN

Iron alloy, base, Fe 67-92, Cr 7-12, Co 1-10, Mo 0-3.5, W 0-3.5, Mn CN 0-2,Ni 0.1-1,Si 0-0.5,V 0-0.3,Nb 0-0.2,C 0-0.1,N 0-0.1 (9CI) (CA INDEX NAME)

Component Component Component Registry Number Percent 67 - 92 7439-89-6 Fe

```
12
                         7440-47-3
Cr
Co
               10
                         7440-48-4
        0
                3.5
                         7439-98-7
Mo
                3.5
W
                         7440-33-7
        0
                2
                         7439-96-5
Mn
        0.1 -
Ni
                1
                         7440-02-0
Si
                0.5
        0
                         7440-21-3
                0.3 7440-62-2
V
                0.2
Nb
        0
                      7440-03-1
C
        0
                0.1
                       7440-44-0
        0
                0.1
N
                        17778-88-0
```

IC ICM F01D005-06

ICS C22C038-00; C22C038-48; C22C038-54; F01D001-04; F01D005-28

CC 55-3 (Ferrous Metals and Alloys)

IT **199798-85-1**

(rotor journals and low-temp. parts; rotor shafts for ultra supercrit. pressure steam turbines for power plants)

L69 ANSWER 14 OF 21 HCAPLUS COPYRIGHT 2002 ACS

1997:297004 Document No. 126:280986 High-chromium ferritic steel having improved thermal strength. Komai, Nobuyoshi; Masuyama, Fujimitsu; Yokoyama, Tomomitsu (Mitsubishi Heavy Ind Ltd, Japan). Jpn. Kokai Tokkyo Koho JP 09059746 A2 19970304 Heisei, 4 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1995-212066 19950821.

AB The steel contains C 0.03-0.12, Si 0.1-0.7, Mn 0.1-1, P 0.002-0.025, S 0.001-0.015, Cr 8-13, Ni 0.1-1, Mo 0.1-3, V 0.01-0.5, W 0.1-3, Nb 0.01-0.2, Co 0.1-3, Re 0.1-1.5, Al 0.005-0.05, B 0.0001-0.01, N 0.005-0.07, and Cu 0.01-1%. The steel has improved creep rupture strength at .gtoreq.600.degree..

IT 188917-15-9

(high-chromium ferritic steel having improved thermal strength)

RN 188917-15-9 HCAPLUS

CN Iron alloy, base, Fe 72-91,Cr 8-13,Co 0.1-3,Mo 0.1-3,W 0.1-3,Re 0.1-1.5,Mn 0.1-1,Ni 0.1-1,Cu 0-1,Si 0.1-0.7,V 0-0.5,Nb 0-0.2,C 0-0.1,N 0-0.1 (9CI) (CA INDEX NAME)

Component	Comp			Component
	Per	ce.	nt	Registry Number
======+	=====	==	=====	+=========
Fe	72	-	91	7439-89-6
Cr	8	-	13	7440-47-3
Co	0.1	-	3.	7440-48-4
Mo	0.1	-	3	7439-98-7
W	0.1	_	3	7440-33-7
Re	0.1	_	1.5	7440-15-5
Mn	0.1	-	1	7439-96-5
Ni	0.1	_	1	7440-02-0
Cu	0	-	1	7440-50-8
Si	0.1	_	0.7	7440-21-3
V	0	_	0.5	7440-62-2
Nb	0	-	0.2	7440-03-1

```
- 0.1 7440-44-0
   C
                   0.1
                          17778-88-0
   N
IC
     ICM C22C038-00
     ICS C22C038-54; F28F021-08
CC
    55-3 (Ferrous Metals and Alloys)
IT
    188916-91-8 188916-93-0
                                188916-95-2
                                             188916-97-4
                                                           188916-99-6
    188917-01-3 188917-03-5
                                188917-05-7
                                             188917-07-9
                                                           188917-09-1
    188917-11-5 188917-13-7 188917-15-9
        (high-chromium ferritic steel having improved thermal strength)
    ANSWER 15 OF 21 HCAPLUS COPYRIGHT 2002 ACS
L69
1996:693751
             Document No. 125:305926 Manufacture of heat-resistant
    martensitic steel having high-temperature creep strength. Hasegawa,
    Hiroshi; Ookami, Masahiro; Naoi, Hisashi; Fujita, Toshio (Shinnippon
    Seitetsu Kk, Japan; Fujita Toshio). Jpn. Kokai Tokkyo Koho JP
    08225833 A2 19960903 Heisei, 13 pp. (Japanese). CODEN: JKXXAF.
    APPLICATION: JP 1995-28518 19950216.
    The process comprises primary tempering steel contg. C 0/.01-0.30, Si
AB
```

 $Co^*0.05-6.00$, $V^*0.002-0.800$, $Nb^*0.002-0.500$, N 0.002-0.150, P0-0.030, S 0-0.010, O .ltoreq.0.020, Ni 0.10-2.00, Cu 0.10-2.00, and/or B 0.0005-0.01% at 600-650.degree. for .gtoreq.10 min after austenitic normalizing, and then secondary tempering the steel at 750-800.degree. for .gtoreq.10 min.

IT183321-21-3

> (dual-stage tempering in manuf. of heat-resistant martensitic steel having high-temp. creep strength)

0.91-0.80, Mn 0.20-1.50, Cr 8.00-13.00, Mo 0.01-3.00, WX0.10-5.00,

HCAPLUS RN183321-21-3

Iron alloy, base, Fe 65-92, Cr 8-13, Co 0-6, W 0.1-5, Mo 0-3, Cu 0.1-2, Ni CN0.1-2,Mn 0.2-1.5,Si 0-0.8,V 0-0.8,Nb 0-0.5,C 0-0.3,N 0-0.2 (9CI) (CA INDEX NAME)

Comp	onent	Comp Per			Component Registry Number
====	=====	+=====	===	=====	+==========
	Fe	65	-	92	7439-89-6
	Cr	8	_	13	7440-47-3
	Co	0	-	6	7440-48-4
	W	0.1	_	5	7440-33-7
	Mo	0	_	3	7439-98-7
	Cu	0.1	-	2	7440-50-8
	Ni	0.1	-	2	7440-02-0
	Mn	0.2	-	1.5	7439-96-5
	Si	0	-	0.8	7440-21-3
	V	0	-	0.8	7440-62-2
	Nb	0	_	0.5	7440-03-1
	C	0	_	0.3	7440-44-0
	N	0	-	0.2	17778-88-0
IC	ICM	C21D00)6-	00	

C22C038-00; C22C038-30; C22C038-54 ICS

```
55-5 (Ferrous Metals and Alloys)
CC
IT
                  183319-49-5
    183319-47-3
                                183319-52-0
                                              183319-55-3
                                                            183319-58-6
    183319-61-1
                  183319-64-4
                                183319-67-7
                                              183319-70-2
                                                            183319-73-5
    183319-76-8
                                              183319-86-0
                  183319-79-1
                                183319-82-6
                                                            183319-90-6
                                183320-01-6
                                              183320-05-0
                                                            183320-09-4
    183319-94-0
                  183319-97-3
    183320-13-0
                  183320-16-3
                                183320-21-0
                                              183320-26-5
                                                            183320-36-7
                                183320-49-2
                                                            183320-57-2
    183320-41-4
                  183320-46-9
                                              183320-53-8
                  183320-64-1
                                183320-68-5
                                              183320-71-0
    183320-61-8
                                                            183320-75-4
                  183320-83-4 183320-87-8
                                              183320-90-3
    183320-79-8
                                                            183320-94-7
                  183320-99-2
                                183321-01-9
                                              183321-03-1
    183320-97-0
                                                            183321-05-3
    183321-07-5
                  183321-09-7 . 183321-15-5
                                              183321-17-7
                                                            183321-19-9
    183321-21-3
```

(dual-stage tempering in manuf. of heat-resistant martensitic steel having high-temp. creep strength)

L69 ANSWER 16 OF 21 HCAPLUS COPYRIGHT 2002 ACS

1996:689162 Document No. 125:305918 Method for heat treatment of
ferritic heat-resistant steel. Ookami, Masahiro; Hasegawa, Hiroshi;
Naoi, Hisashi (Shinnippon Seitetsu Kk, Japan). Jpn. Kokai Tokkyo
Koho JP 08225832 A2 19960903 Heisei, 7 pp. (Japanese). CODEN:

JKXXAF. APPLICATION: JP 1995-26975 19950215.

AB A method is claimed for heat treatment of steel for tubes which must have high toughness and good creep fracture characteristic at high temp. The steel contains C 0.01-0.15, Si 0.01-0.80, Mn 0.05-1.50, Cr 8.00-13.00, Mo 0.05-1.50, W 0.05-4.00, V 0.05-0.50, Nb 0.02-0.15, N 0.010-0.110, Al 0.002-0.050, P .ltoreq.0.030, S .ltoreq.0.010, O .ltoreq.0.015, Ni 0.01-3.00, Co 0.01-5.00, and Cu 0.01-5.00%. The steel is hot rolled, normalized by cooling from (Ac3 + 50.degree.)-500.degree. to room temp. at .gtoreq.1.degree., reheating, holding at Ac3-(Ac3 + 50.degree.), heating to (Ac3 + 140.degree.)-1150.degree. at .gtoreq.2.degree./min, holding, and cooling from (Ac3 + 50.degree.)-500.degree. to room temp. at .gtoreq.1.degree., and tempered at (Ac1 - 100.degree.)-Ac1.

IT **183311-07-1**

(method for heat treatment of ferritic heat-resistant steel for high toughness and good creep fracture characteristic)

RN 183311-07-1 HCAPLUS

CN Iron alloy, base, Fe 65-92,Cr 8-13,Co 0-5,Cu 0-5,W 0-4,Ni 0-3,Mn
0-1.5,Mo 0-1.5,Si 0-0.8,V 0-0.5,C 0-0.2,Nb 0-0.2,N 0-0.1 (9CI) (CA
INDEX NAME)

Component	Component Percent			Compor Registry	
======+=	====	===	====	-	
Fe	65	_	92	7439	-89-6
Cr	8	_	13	7440	-47-3
Co	0	_	5	7440	-48-4
Cu	0	_	5	7440	-50-8
W	0	_	4	7440	-33-7
Ni	0	_	3	7440	-02-0
Mn	0	_	1.5	7439	-96-5
Mo	0	-	1.5	7439	-98-7

```
Si
               0.8
                       7440-21-3
               0.5
V
                    7440-62-2
               0.2
C
                     7440-44-0
               0.2
        0 -
Nb
                      7440-03-1
               0.1
N
                      17778-88-0
```

IC ICM C21D006-00

ICS C21D008-00; C22C038-00; C22C038-26; C22C038-52

CC 55-5 (Ferrous Metals and Alloys)

IT 183310-98-7 183310-99-8 183311-00-4 183311-01-5 183311-02-6 183311-03-7 183311-04-8 183311-05-9 183311-06-0 183311-07-1

(method for heat treatment of ferritic heat-resistant steel for high toughness and good creep fracture characteristic)

L69 ANSWER 17 OF 21 HCAPLUS COPYRIGHT 2002 ACS

1996:601264 Document No. 125:227654 **Welding** material for heat-resistant high-chromium ferritic steel. Morimoto, Yutaka; Hasegawa, Hiroshi; Ookita, Shigeru; Yurioka, Nobutaka (Shinnippon Seitetsu Kk, Japan). Jpn. Kokai Tokkyo Koho JP 08187592 A2 19960723 Heisei, 6 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1995-1386 19950109.

The material consists of steel contg. C 0.03-0.12, Si 0.01-0.45, Mn 0.3-1.5, Cr 8-13, Ni 0.01-1.5, Co 0.5-5.0, Mo 0.01-0.3, W 0.5-3.5, V 0.03-0.40, Nb 0.01-0.15, N 0.01-0.08, optionally Cu 0.01-4.0, and, preferably, B 0.00005-0.006% and having (Mo + W)/(Ni + Co + Cu) = 0.045-2.0. The material gives welds with high creep rupture strength, toughness, and crack resistance at high temp.

IT 181702-16-9 181702-18-1

(welding material for heat-resistant high-chromium ferritic steel)

RN 181702-16-9 HCAPLUS

CN Iron alloy, base, Fe 74-91,Cr 8-13,Co 0.5-5,W 0.5-3.5,Mn 0.3-1.5,Ni
0-1.5,Si 0-0.4,V 0-0.4,Mo 0-0.3,Nb 0-0.2,C 0-0.1,N 0-0.1 (9CI) (CA
INDEX NAME)

Component	Comp	•		Component
	Pei	rce	nt	Registry Number
======+	=====	===	=====	+========
Fe	74	_	91	7439-89-6
Cr	8	-	13	7440-47-3
Co	0.5	-	5	7440-48-4
W	0.5		3.5	7440-33-7
Mn	0.3	-	1.5	7439-96-5
Ni	0	_	1.5	7440-02-0
Si	0	-	0.4	7440-21-3
V	0	-	0.4	7440-62-2
Mo	0	-	0.3	7439-98-7
Nb	0	-	0.2	7440-03-1
C	0	_	0.1	7440-44-0
N	0	<u>.</u>	0.1	17778-88-0

RN

181702-18-1 HCAPLUS

```
Iron alloy, base, Fe 70-91, Cr 8-13, Co 0.5-5, Cu 0-4, W 0.5-3.5, Mn
CN
     0.3-1.5, Ni 0-1.5, Si 0-0.4, V 0-0.4, Mo 0-0.3, Nb 0-0.2, C 0-0.1, N 0-0.1
            (CA INDEX NAME)
Component
                            Component
            Component
                        Registry Number
             Percent
           70
                   91
                             7439-89-6
    Fe
    Cr
                   13
                             7440-47-3
            8
            0.5 -
                    5
    Co
                             7440-48-4
    Cu
                    4
                             7440-50-8
            0
            0.5 -
    W
                    3.5
                             7440-33-7
            0.3 -
                    1.5
                             7439-96-5
    Mn
    Νi
                    1.5
                            7440-02-0
    Si
                    0.4
                            7440-21-3
            0
    V
                    0.4
                            7440-62-2
                    0.3
                            7439-98-7
    Mo
                    0.2
    Nb
            0
                            7440-03-1
                    0.1
    C
            0
                             7440-44-0
                    0.1
    N
                            17778-88-0
IC
     ICM
          B23K035-30
         C22C038-00; C22C038-52
     ICS
     55-9 (Ferrous Metals and Alloys)
CC
ST
     welding heat resistant chromium ferritic steel
IT
     Welding
        (electrodes, welding material for heat-resistant
        high-chromium ferritic steel)
                   181702-04-5
                                  181702-07-8
IT
     181701-99-5
                                                181702-08-9
                                                               181702-11-4
     181702-12-5
                   181702-13-6
                                  181702-14-7 181702-16-9
     181702-18-1
        (welding material for heat-resistant high-chromium
        ferritic steel)
     181702-20-5
                   181702-21-6
IT
        (welding of; welding material for
        heat-resistant high-chromium ferritic steel)
     ANSWER 18 OF 21 HCAPLUS COPYRIGHT 2002 ACS
L69
1995:780666 Document No. 123:205526 Flux-coated electrodes for
     welding of ferritic heat-resistant Cr steels.
                                                     Aoyama,
     Junichi; Yamane, Kunihide; Nagano, Isao (Shinnippon Seitetsu Kk,
             Jpn. Kokai Tokkyo Koho JP 07155988 A2 19950620 Heisei, 6
          (Japanese). CODEN: JKXXAF. APPLICATION: JP 1993-339080
     19931203.
     The Cr steels for arc-welding electrodes contain C
AB
     0.01-0.12, Si 0.3-2.4, Mn 0.3-1.9, Cr 5.8-13.0, V 0.03-0.40, Nb
     0.01-0.15, N 0.91-0.08, Ni 0.05-1.2, Mo 0.3-1.6, W 0.5-3.5, Co
     1.0-5.0, and Ta^{X} 0.01-3.0%. The electrodes are precoated with 22-40%
     flux mixt. elec.-arc stabilizer, slag formers, and binders, and give
     the welded parts showing high-temp. creep strength,
     toughness, and crack resistance.
```

(welding electrodes; flux-coated electrodes for

167940-69-4

IT

```
welding of ferritic heat-resistant Cr steels)
    167940-69-4 HCAPLUS
RN
    Iron alloy, base, Fe 68-92, Cr 5.8-13, Co 1-5, W 0.5-3.5, Ta 0-3, Si
CN
    0.3-2.4, Mn 0.3-1.9, Mo 0.3-1.6, Ni 0-1.2, V 0-0.4, Nb 0-0.2, C 0-0.1, N
    0-0.1 (9CI) (CA INDEX NAME)
Component
           Component
                          Component
                       Registry Number
            Percent
68 -
                  92
                           7439-89-6
   Fe
           5.8 -
                  13
   Cr
                           7440-47-3
   CO
           1 - 5
                           7440-48-4
           0.5 - .3.5
   W
                           7440-33-7
           0 -
   Ta
                           7440-25-7
           0.3 -
   Si
                   2.4
                          7440-21-3
           0.3 -
                   1.9
                          7439-96-5
   Mn
           0.3 -
                   1.6
                          7439-98-7
   Mo
                   1.2
   Νi
                          7440-02-0
           0 -
                        7440-62-2
                   0.4
   V
           0 –
           0 -
                   0.2
   Nb
                         7440-03-1
   C
           0
                   0.1
                          7440-44-0
                   0.1
           0
                          17778-88-0
   \mathbf{N}
    ICM B23K035-365
IC
    ICS B23K035-30; C22C038-00; C22C038-52
    55-9 (Ferrous Metals and Alloys)
CC
    chromium steel welding electrode flux coating; ferritic
ST
    steel welding electrode flux coating
    Welding
IT
        (shielded metal-arc, electrodes, of ferritic steels; flux-coated
       electrodes for welding of ferritic heat-resistant Cr
       steels)
    471-34-1, Calcium carbonate, uses 513-77-9, Barium carbonate
IT
    1344-28-1, Alumina, uses 7631-86-9, Silica, uses
                                                        7787-32-8,
    Barium fluoride 7789-75-5, Calcium fluoride, uses 13463-67-7,
    Titania, uses
       (flux contg.; flux-coated electrodes for welding of
       ferritic heat-resistant Cr steels)
                  167636-52-4 167636-53-5
    167636-51-3
                                             167636-54-6
                                                           167636-55-7
IT
    167636-56-8 167636-57-9 167636-58-0
                                                           167636-60-4
                                             167636-59-1
    167636-61-5 167636-62-6 167636-63-7 167940-69-4
        (welding electrodes; flux-coated electrodes for
       welding of ferritic heat-resistant Cr steels)
    ANSWER 19 OF 21 HCAPLUS COPYRIGHT 2002 ACS
             Document No. 123:38250 Welding wires for
1995:643374
    high-chromium ferritic heat-resistant steel. Koyama, Hiroshi;
    Umazume, Fumito; Hirano, Akira (Shinnippon Seitetsu Kk, Japan).
    Jpn. Kokai Tokkyo Koho JP 07080680 A2 19950328 Heisei, 6 pp.
     (Japanese). CODEN: JKXXAF. APPLICATION: JP 1993-250955 19930914.
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The title welding wires contain C 0.03-0.12, Si 0.02-0.3, Mn 0.3-1.5, V 0.03-0.4, Nb 0.01-0.15, N 0.01-0.08, Cr 8-13, Ni 0.05-1.2, Mo 0.3-1.6, W 0.5-3.5, Co 1.0-5.0% with (Mo+W)/(Ni+Co).ltoreq.1.5 and balance Fe. Weld metals having high toughness, high-temp. creep property, and crack resistance are obtained.
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IT 164383-42-0

(Welding wires for high-chromium ferritic heat-resistant steel)

RN 164383-42-0 HCAPLUS

CN Iron alloy, base, Fe 73-90, Cr 8-13, Co 1-5, W 0.5-3.5, Mo 0.3-1.6, Mn 0.3-1.5, Ni 0-1.2, V 0-0.4, Si 0-0.3, Nb 0-0.2, C 0-0.1, N 0-0.1 (9CI) (CA INDEX NAME)

Compon	ent	Con	pon	.ent	Compo	nent			
		Pe	rce	nt	Registry	Number			
======	===+	=====	===	=====	+======	======			
Fe		73	-	90		-89-6			
Cr	•	. 8	-	13	7440	-47-3			
Co		1	-	5		-48-4			
W		0.5	, <u> </u>	3.5	7440	-33-7			
Mo		0.3	. <u>-</u>	1.6	7439	-98-7			
Mn		0.3	_	1.5	7439	-96-5			
Ni		0		1.2	7440	-02-0			
V		0	-	0.4	7440	-62-2			
Si		0	-	0.3	7440	-21-3			
Nb		. 0	-	0.2	7440	-03-1			
С		0	-	0.1	7440	-44-0			
N		0	-	0.1	17778	-88-0			
IC I	CM :	B23K0	35-	30					
CC 5	5 - 9	(Ferr	ous	Meta:	ls and Al	loys)			
ST i	ron a	alloy	we	lding	wire ste	el ·			
IT W	eldi:								
	(W	eldin	g w	ires :	for high-	chromium	ferri	tic	
	he	at-re	sis	tant s	steel)				
IT 1	5093	6-62-	2 .	15093	36-64-4	150936-6	55-5	150936-66-6	150936-67-7
1	5093	6-68-	8	15093	36-69-9	150936-7	70-2	164258-62-2	
1	6438	3-42-	0						
	(W	eldin	g w	ires :	for high-	chromium	ferri	tic	
	he	at-re	sis	tant s	steel)				
IT 1	2597	-69-2	, S	teel,	processe	S			
	(h	igh-C	r,	ferri	cic; Weld	<pre>ing wires</pre>	for	high-chromiu	ım
	fe	rriti	c h	eat-re	esistant	steel)			

ANSWER 20 OF 21 HCAPLUS COPYRIGHT 2002 ACS

1995:324700 Document No. 122:139380 Flux-coated arc welding
electrodes for welding of high-chromium ferritic
heat-resistant steels. Yamane, Kunihide; Nagano, Isao; Aoyama,
Junichi (Shinnippon Seitetsu Kk, Japan). Jpn. Kokai Tokkyo Koho JP
06262388 A2 19940920 Heisei, 7 pp. (Japanese). CODEN: JKXXAF.
APPLICATION: JP 1993-75056 19930310.

The title welding electrodes comprise core wires contg. C 0.01-0.12, Si 0.3-2.4, Mn 0.3-1.9, V 0.03-0.40, Nb 0.01-0.15, N 0.01-0.08, Cf 8.8-13, Ni 0.05-1.2, Mo 0.3-1.6, W 0.5-3.5, Co 1.0-5.0, Cu 0.5-4.0, B 0.001-0.05% and balance Fe, and flux coatings contg. metal carbonates(s), metal fluoride(s), arc stabilizer(s), slag-forming agent(s), deoxidant(s) and binder(s), and have coating ratio (the ratio of coating wt. to total wt. of welding electrode) 25-35 wt.%. Optionally, a part or all of the above stated alloying elements C, Si, Mn, V, Nb, N, Cr, Ni, Mo, W, Co, Cu and B can be contained in the coatings instead of that in the core wires.

IT **152318-58-6**

(core wires; Flux-coated arc welding electrodes for welding of high-chromium ferritic heat-resistant steels)

RN 152318-58-6 HCAPLUS

CN Iron alloy, base, Fe 67-91,Cr 5.8-13,Co 1-5,Cu 0.5-4,W 0.5-3.5,Si
0.3-2.4,Mn 0.3-1.9,Mo 0.3-1.6,Ni 0-1.2,V 0-0.4,Nb 0-0.2,C 0-0.1,N
0-0.1 (9CI) (CA INDEX NAME)

Component	Comp	pon	ent	Component
	Per	cce	nt	Registry Number
======+	=====	===	=====	+=========
Fe	67	-	91	7439-89-6
Cr	5.8	_	13	7440-47-3
Co	1	-	5	7440-48-4
Cu	0.5	-	4	7440-50-8
W	0.5	_	3.5	7440-33-7
Si	0.3	-	2.4	7440-21-3
Mn	0.3	-	1.9	7439-96-5
Mo	0.3	-	1.6	7439-98-7
Ni	0	-	1.2	7440-02-0
V	0	_	0.4	7440-62-2
Nb	0	_	0.2	7440-03-1
С	0	_	0.1	7440-44-0
N	0	-	0.1	17778-88-0

IC ICM B23K035-30

CC 55-9 (Ferrous Metals and Alloys)

ST flux coated arc welding electrodes; high chromium ferritic steel welding electrode

IT Welding

(arc, electrodes, flux-coated; flux-coated arc welding electrodes for welding of high-chromium ferritic heat-resistant steels)

IT **152318-58-6**

(core wires; Flux-coated arc welding electrodes for welding of high-chromium ferritic heat-resistant steels)

IT 160590-82-9 160590-83-0 160590-84-1 160590-85-2 160590-86-3
160590-87-4 160590-88-5 160590-89-6 160590-90-9 160590-91-0
(core wires; flux-coated arc welding electrodes for welding of high-chromium ferritic heat-resistant steels)

IT 11100-60-0, processes 12604-41-0 66020-71-1, 9Cr1MoNbVW

152653-90-2, 9Cr0.5MoNbVW 161135-27-9
(ferritic, substrates; flux-coated arc welding electrodes for welding of high-chromium ferritic heat-resistant steels)

L69 ANSWER 21 OF 21 HCAPLUS COPYRIGHT 2002 ACS
1994:83001 Document No. 120:83001 Shielded arc welding
electrode for high-chromium ferritic heat-resistant steels. Yamane,
Kunihide; Sakurai, Hideo; Aoyama, Junichi (Nippon Steel Corp,
Japan). Jpn. Kokai Tokkyo Koho JP 05261589 A2 19931012 Heisei, 7
pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1992-60720
19920317.

The electrode/comprises a steel core wire contg. (based on the total electrode) C 0.01-0.12, Si 0.3-2.4, Mn 0.3-1.9, V 0.03-0.40, Nb 0.01-0.15, N 0.01-0.08, Cr 5.8-13, Ni 0.05-1.2, Mo 0.3-1.6, W 0.5-3.5, and Co 1.0-5.0 and/or Cu 0.5-4.0% and coated with a flux contg. an arc stabilizer, slug-forming agent, and a binder. In welding high-chromium ferritic heat-resistant steels, the electrode produces welds having high toughness and cracking resistance, and good creep properties at high temp.

IT 152318-58-6

(shielded arc welding electrode, for high-chromium ferritic heat-resistant steels)

RN 152318-58-6 HCAPLUS

CN Iron alloy, base, Fe 67-91, Cr 5.8-13, Co 1-5, Cu 0.5-4, W 0.5-3.5, Si 0.3-2.4, Mn 0.3-1.9, Mo 0.3-1.6, Ni 0-1.2, V 0-0.4, Nb 0-0.2, C 0-0.1, N 0-0.1 (9CI) (CA INDEX NAME)

Component	Comp	'		Component
	Per	cce	nt	Registry Number
======+	=====	===	====-	+=========
Fe	67	-	91	7439-89-6
Cr	5.8	-	13	7440-47-3
Co	1	_	5	7440-48-4
Cu	0.5	_	4	7440-50-8
W	0.5	_	3.5	7440-33-7
Si	0.3	-	2.4	7440-21-3
Mn	0.3	-	1.9	7439-96-5
Mo	0.3	-	1.6	7439-98-7
Ni	0	-	1.2	7440-02-0
V	0	_	0.4	7440-62-2
Nb	0	-	0.2	7440-03-1
C	0		0.1	7440-44-0
N	0	-	0.1	17778-88-0

- IC ICM B23K035-30
 - ICS C22C038-00; C22C038-18
- CC 55-9 (Ferrous Metals and Alloys)
- ST shielded arc welding electrode copper; cobalt shielded arc welding electrode
- IT Welding

(shielded metal-arc, electrodes, for high-chromium ferritic

heat-resistant steels)

IT 152318-58-6

(shielded arc welding electrode, for high-chromium ferritic heat-resistant steels)

IT 11100-60-0, miscellaneous

(welding of ferritic, shielded arc electrode for)

IT 66020-71-1 152653-90-2 152653-91-3

(welding of, shielded arc electrode for)

=> d 185 1-20 cbib abs hitstr hitind

L85 ANSWER 1 OF 20 HCAPLUS COPYRIGHT 2002 ACS

2002:586757 Document No. 137:235611 T/P92 (9%Cr-2%W steel) an ideal candidate for advanced boiler tubes, headers and main steam pipes. Arbab, A.; Vaillant, J. C.; Vandenberghe, B. (Vallourec Research Center, Aulnoye-Aymeries, F-59620, Fr.). Advances in Materials Technology for Fossil Power Plants, Proceedings of the Conference, 3rd, Swansea, United Kingdom, Apr. 5-6, 2001, 99-112. Editor(s): Viswanathan, R.; Bakker, W. T.; Parker, J. D. Institute of Materials: London, UK. ISBN: 1-86125-145-9 (English) 2001. CODEN: 69CXVZ.

The use of the W-content 9%Chromium ferritic steel introduced in AB 1995 in ASTM A213 and A335 as T92 and P92, is now extending more and more for advanced power boilers. A previous published paper has presented first V&M TUBES* (*VALLOUREC & MANNESMANN TUBES) experiences with the Grade 92. The main aim of this paper is to give complementary metallurgical information including aging and creep properties and practical tech. advises on the workability of tubes and pipe, namely cold bending, hot bending and different welding processes. The main advantages of Grade 92 appear to be: - very good creep properties competing with austenitic stainless steels and a price which is rather lower, - thermal fatigue, heat transfer and thermal expansion which are more favorable, allowing frequent start-up and shut-down of boilers. - Workability and weldability which are similar to the well-known T91, therefore easier and cheaper than those of austenitic stainless steels. Thanks to its experience, V&M TUBES has now worldwide T/P92 refs. Besides, in order to answer to the new market of power plants with very high thermal efficiency, V&M develops other new ferritic material including a 12%Cr steel with improved oxidn. and creep behavior.

IT 138410-99-8

(T/P92 (9%CR-2%W steel) an ideal candidate for advanced boiler tubes, headers, and main steam pipes)

RN 138410-99-8 HCAPLUS

CN Iron alloy, base, Fe,C,Cr,Mn,Mo,N,Nb,Si,V,W (NF616) (9CI) (CA INDEX NAME)

Component Component Component
Percent Registry Number

```
87 -
                   89
                            7439-89-6
    Fe
    Cr
            8.3 -
                    9.8
                            7440-47-3
    W
            1.5 -
                            7440-33-7
            0.3 -
                            7439-98-7
                    0.8
    Mo
            0.2 -
                    0.6
                            7439-96-5
    Mn
    V
                0.2
                            7440-62-2
    Si
                    0.2
            0
                            7440-21-3
                    0.1
    C
                            7440-44-0
                           17778-88-0
                    0.1
    N
            0
                    0.1
   Nb
            0
                            7440-03-1
     55-3 (Ferrous Metals and Alloys)
     chromium tungsten steel property boiler tube; metalworking
     chromium tungsten steel; welding chromium tungsten steel;
     thermal fatigue chromium tungsten steel; creep rupture chromium
     tungsten steel
     Aging, materials
     Bending strength
     Boiler pipes
     Creep
     Fatigue, mechanical
     Fracture (materials)
     Heat transfer
     Impact strength
       Metalworking
     Tensile strength
     Thermal expansion
     Thermal fatigue
       Welding of metals
       Welds
     Yield strength
        (T/P92 (9%CR-2%W steel) an ideal candidate for advanced boiler
        tubes, headers, and main steam pipes)
     60589-46-0, TP347H 138410-99-8
        (T/P92 (9%CR-2%W steel) an ideal candidate for advanced boiler
        tubes, headers, and main steam pipes)
    ANSWER 2 OF 20 HCAPLUS COPYRIGHT 2002 ACS
L85
              Document No. 136:404919 Manufacture of corrosion-resistant
2002:407006
     steel pipes with controlled texture for high formability.
     Amafuji, Masayuki; Kikuchi, Masao; Fujita, Nobuhiro; Yoshinaga,
     Naoki; Ito, Akira (Nippon Steel Corp., Japan). Jpn. Kokai Tokkyo
     Koho JP 2002155345 A2 20020531, 12 pp. (Japanese). CODEN: JKXXAF.
```

CC

ST

IT

IT

APPLICATION: JP 2000-349572 20001116. The pipes comprise steels contg. C 0.001-0.3, N 0.001-0.2, Si AB0.01-2, Mn 0.01-5, and Cr 5-30 wt.%. In the pipes, the av. value of the x-ray random intensity ratio of the orientation groups {110}<110>-{111}<110> in the plane at 1/2 steel sheet thickness is .gtoreq.2.0, and that of the orientation group {110}<110> is .gtoreq.3.0. Alternatively, in the steel pipes, the n values in the longitudinal direction and in the circumference direction are both .gtoreq.0.12. Hot-rolled or cold-rolled steels with the compn. and

a controlled crystal texture (controlled x-ray random intensity ratios) are formed into pipes, heated, and then processed at 600-1000.degree. for diam. redn. for manufg. the title steel pipes. 430467-12-2

(manuf. of corrosion-resistant steel pipe with controlled crystal texture for high **formability**)

RN 430467-12-2 HCAPLUS

IT

CN Iron alloy, base, Fe 62-95, Cr 5-30, Mn 0-5, Si 0-2, C 0-0.3, N 0-0.2 (9CI) (CA INDEX NAME)

	()(1)	(CA II)	DER NAM	u)						
Comp	onent	Compor	ent	Compo	nent					
-		_	ent R	_		•				
====	=====+=		====+=	======	======	•				
	Fe		95							
	Cr		30				•			
	Mn		5							
	Si	0 -	2	7440	-21-3					
	C		0.3					•		
	N	0 -	0.2	17778	-88-0					
IC	ICM C	:22C038-	0.0							
10			10; C22	C038-18	; C22C0	38-58				
CC			Metals		•					
ST					_	rmabil	ity crystal	-		
		e manuf								
IT	Corros	ion-res	sistant :	materia	ıls					
	Heat t	reatmen	it							
	Pipes	and Tub	es							
	_ (ma	nuf. of	corros	ion-res	istant	steel	pipe with c	contro	olled crysta	al
	tex	ture fo	r high	formabi	.lity)					
IT	Rare e	arth me	tals, u	ses						
	(mi	.croallc	ying el	ement;	manuf.	of cor	rosion-resi	stant	steel pipe	€
	wit	h contr	colled c	rystal	texture	for h	igh formabi	.lity)		
${ t IT}$		orking				_				_
	_						t steel pip	e wit	h controlle	ed
	_		xture f	_		_			•	
IT	83479-		169819-		169959-		209400-57-		30466-86-7	
			430466				430466-90		430466-91-4	
			430466		•		430466-96		430466-97-0	
			430466		430467		430467-01		430467-02-0	
			430467			-05-3		_	430467-07-5	วิ
	430467		430467	-09-7	430467	-10-0	430467-11	1		
	430467					_				-
	/m-	wit of	aowxoa	100 200	i at ant	at oo l	ning with c	ontro	Ulad arvet:	ا د

(manuf. of corrosion-resistant steel pipe with controlled crystal texture for high **formability**)

IT 7439-95-4, Magnesium, uses 7440-42-8, Boron, uses 7440-70-2, Calcium, uses 7704-34-9, Sulfur, uses 7723-14-0, Phosphorus, uses

(microalloying element; manuf. of corrosion-resistant steel pipe with controlled crystal texture for high **formability**)

L85 ANSWER 3 OF 20 HCAPLUS COPYRIGHT 2002 ACS

Document No. 136:88718 Production and examination of hollow 2002:55111 structure cooling components of ferritic-martensitic 9 to 12% chromium steels. El-Magd, E.; Kranz, A.; Kopp, R.; Hohmeier, P. (Lehr- und Forschungsgebiet Werkstoffkunde (LFW), RWTH Aachen, Aachen, Germany). VGB PowerTech, 81(11), 76-83 (German) 2001. ISSN: 1435-3199. Publisher: VGB PowerTech e. V.. CODEN: VGPOFN. In the present anal., main features of the construction and manufg. AB of a porous cooling sleeve for the use in power plants were described. For cold-rolled sheets made of NF 616 and X20CrMoV12-1, first investigations were carried out concerning hardness, microstructure and mech. behavior. It has been shown that the sheets show a mid hardness, high tensile strength and very small ductility. The "segment-segment"-joining by means of laser welding causes a further hardening which must be reduced through a final heat treatment or pre-warming during the welding; however, the hardness curve in the weld can only be changed in the abs. value but not in the profile form. This is to be considered in particular in case of creep load, since a failure is to be expected here in the intercrit. zone. Furthermore, it could be stated that the orientation of the weld to the load direction must also be considered during the constructive design of the cooling sleeve. In particular, the investigation of the hardness differences during the joining of the hollow structure of wire mesh and sheets, as well as the addnl. hardening through the joining of the segments by means of laser welding will be the cause of future activities. Thus, the sequence of the forming and joining of the single components is to be defined, in the course of which microstructural aspects will come to the fore in particular. A further emphasis will be the high temp. behavior of the single components and the compd. detn. of the hot strength of all components, parameters are supposed to be provided for the three dimensional FEM-modeling of the cool sleeve with regard to the strength. Component creep tests in the temp. range of 650C are supposed to describe the fundamental creep property of such a hollow structure. Exptl. data taken from literature (e.g. COST 501) are therefore used as comparison. In future project phases, the manufg. and investigation of cooling components made of Ni basis materials is taken into account in order to be able to work in higher temp. ranges and other applications. 138410-99-8, NF 616 IT

(prodn. and examn. of hollow structure cooling components of ferritic-martensitic 9 to 12% chromium steels)

RN 138410-99-8 HCAPLUS

CN Iron alloy, base, Fe,C,Cr,Mn,Mo,N,Nb,Si,V,W (NF616) (9CI) (CA INDEX NAME)

Component	Comp	oon	.ent	Component		
	Pei	rce	nt	Registry Number		
======+	=====	===	=====	+======	=====	
Fe	87	_	89	7439	-89-6	
Cr	8.3	_	9.8	7440	-47-3	
W	1.5	_	2	7440	-33-7	

```
0.3 - 0.8
                        7439-98-7
Mo
        0.2 -
                0.6
Mn
                      7439-96-5
            0.2
                       7440-62-2
V
                      7440-21-3
Si
                0.2
                0.1
C
                       7440-44-0
                0.1
                       17778-88-0
N
                0.1
Nb
                        7440-03-1
 55-3 (Ferrous Metals and Alloys)
 ferritic martensitic chromium steel hollow cooling structure; laser
 welding ferritic martensitic chromium steel; tensile yield
 strength ferritic martensitic chromium steel
Welding of metals
    (laser; prodn. and examn. of hollow structure cooling components
    of ferritic-martensitic 9 to 12% chromium steels)
```

Creep

CC

ST

IT

IT

AB

Ductility

Hardness (mechanical)

Cooling apparatus

Heat treatment

Microhardness

Microstructure

Tensile strength

Welding of metals

Welds

Yield strength

(prodn. and examn. of hollow structure cooling components of ferritic-martensitic 9 to 12% chromium steels)

IT 54532-26-2, X20CrMoV12-1 **138410-99-8**, NF 616

(prodn. and examn. of hollow structure cooling components of ferritic-martensitic 9 to 12% chromium steels)

```
L85 ANSWER 4 OF 20 HCAPLUS COPYRIGHT 2002 ACS
\(2001:681513\) Document No. 135:229896 Ferritic

stainless steel with superior weldability

and corrosion resistance. Kimura, Ken; Amafuji, Masayuki;

Shigezato, Genichi; Sugiyama, Masaaki; Inoue, Hiroshige (Nippon Steel Corp., Japan). Jpn. Kokai Tokkyo Koho JP 2001254153 A2
```

Steel Corp., Japan). Jpn. Kokai Tokkyo Koho JP 2001254153 A2 20010918, 6 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 2000-66705 20000310.

The title steel contains C/0.0005-0.08, Si 0.01-1, Mn 0.01-1, P .ltoreq.0.04, Cr 10-25, S 0.0001-0.01, N 0.0005-0.08, Mg 0.0005-0.01, Ti 0.01-0/.8, Al 0.005-0.2, and addnl. .gtoreq.1 metals

0.0005-0.01, Ti^{*}0.01-0.8, Al 0.005-0.2, and addn'l. .gtoreq.1 metals of B 0.0005-0.005, Nb^{*}0.05-0.5, Zr 0.05-0.5, Mo 0.1-2, Ni 0.1-2, and Cu 0.1-2%, and has a 0.05-5 .mu.m-diam. cryst. Mg-Al oxide inclusion distribution of .gtoreq.3 grains/mm2 in its microstructure. The steel is superior in weldability, corrosion resistance, tensile strength and useful for household appliances or automotive mufflers.

IT 358738-45-1 358738-46-2

(ferritic stainless steel with superior weldability and corrosion resistance for

household appliances or automotive mufflers) 358738-45-1 HCAPLUS RNIron alloy, base, Fe 72-90, Cr 10-25, Mn 0-1, Si 0-1, Ti 0-0.8, Al CN0-0.2, C 0-0.1, N 0-0.1 (9CI) (CA INDEX NAME)

Component		rce	nt	Component Registry Number
·		===		+=========
Fe	72	-	90	7439-89-6
Cr	10	-	25	7440-47-3
Mn	0	-	1.	7439-96-5
Si	0	-	1	7440-21-3
Ti	0	-	0.8	7440-32-6
Al	0	-	0.2	7429-90-5
C	0	_	0.1	7440-44-0
N	0	-	0.1	17778-88-0

358738-46-2 HCAPLUS RN

Iron alloy, base, Fe 65-90, Cr 10-25, Cu 0.1-2, Mo 0.1-2, Ni 0.1-2, Mn CN0-1, Si 0-1, Ti 0-0.8, Nb 0-0.5, Zr 0-0.5, Al 0-0.2, C 0-0.1, N 0-0.1 (9CI) (CA INDEX NAME)

Compo	onent	_	'	ent nt	Component Registry Number	
=====	====+	-=====	===	=====	+==========	
F	₹e `	65	_	90	7439-89-6	
	Cr	10	_	25	7440-47-3	
	Cu	0.1	-	2	7440-50-8	
N	1 0	0.1	-	2	7439-98-7	
1	Лi	0.1	-	2	7440-02-0	
N	⁄In	0	-	1	7439-96-5	
5	Si	0	-	1	7440-21-3	
7	Ci	0	_	0.8	7440-32-6	
ľ	J b	0	_	0.5	7440-03-1	
2	Zr	0	_	0.5	7440-67-7	
Į	Al	0	-	0.2	7429-90-5	
	7	0	-	0.1	7440-44-0	
1	1	0	-	0.1	17778-88-0	
IC	ICM	C22C03	88-	00		
	ICS	C22C03	88-	28; C	22C038-54	

- 55-3 (Ferrous Metals and Alloys) CC
- steel weldability corrosion resistance household appliance ST muffler
- Appliances IT

Mufflers

(ferritic stainless steel with

superior weldability and corrosion resistance for

household appliances or automotive mufflers)

180464-22-6 210101-49-8 347359-19-7 358738-34-8 169819-58-3 IT358738-35-9 358738-36-0 358738-37-1 358738-38-2 358738-39-3 358738-40-6 358738-41-7 358738-42-8 358738-43-9 358738-44-0

358738-45-1 358738-46-2

(ferritic stainless steel with

superior weldability and corrosion resistance for household appliances or automotive mufflers)

IT 12032-52-9, Magnesium titanate (Mg2TiO4) 12068-51-8, Magnesium aluminate (MgAl2O4)

(inclusions; ferritic stainless steel

with superior weldability and corrosion resistance for household appliances or automotive mufflers)

Les answer 5 of 20 hcaplus copyright 2002 acs

2001:600025 Document No. 135:260363 Modeling the development of creep damage: The LICON experience. Auerkari, Pertti; Holdsworth, Stuart; Rantala, Juhani Henrik; Hurst, Roger; Coussement, Carinne; Hack, Roy (VTT Manufacturing Technology, Espoo, Finland). VTT Symposium, 212, 609-620 (English) 2001. CODEN: VTTSE9. ISSN: 0357-9387. Publisher: Valtion Teknillinen Tutkimuskeskus.

Many plant components are designed for long term operation at high AB temp., where they are subjected to creep damage. Development of creep damage in the form of creep cavitation and cracking can be an important sign of expended life, but was relatively tedious to study in lab. environment according to LICON [BE95-3019] project. Consequently, material characteristic signature of creep damage was mostly obtained from service exposed material from the plant. This is inconvenient particularly for new materials for which no long term testing data or service experience is available. The paper describes the LICON approach to induce service-like creep cavitation damage through multiaxial loading of feature specimens. Examples are shown and discussed for parent and welded 9% chromium steels P91, P92 and E911, as well as for dissimilar welds of 21/4Cr-1Mo (P22). The results demonstrate that unlike the traditional uniaxial testing, the selected approach can produce appropriate creep cavitation damage in high-ductility steels within a reasonable time to characterize new materials and to support in-service inspections.

IT **138410-99-8**, P92

(modeling of creep damage in **welded** chromium steels for generating plants)

RN 138410-99-8 HCAPLUS

CN Iron alloy, base, Fe,C,Cr,Mn,Mo,N,Nb,Si,V,W (NF616) (9CI) (CA INDEX NAME)

Component	Comp	pone	ent	Compoi	nent
_	Pei	cer	ıt .	Registry	Number
======+	=====	====	====-	+======	=====
Fe	87	_	89	7439	-89-6
Cr	8.3	_	9.8	7440	-47-3
W	1.5	_	2	7440	-33-7
Mo	0.3		0.8	7439	-98-7
Mn	0.2	-	0.6	7439	-96-5
V		0.2	2	7440	-62-2
Si	0	_	0.2	7440	-21-3

```
C
                    0.1
                         7440-44-0
                    0.1
    N
                           17778-88-0
    Nb
                    0.1
                         7440-03-1
     55-12 (Ferrous Metals and Alloys)
CC
     modeling creep cavitation chromium steel ductility
ST
     weld
     Cavitation
IT
     Crack (fracture)
     Creep
       Ductility
     Testing of materials
        (modeling of creep damage in welded chromium steels for
        generating plants)
                              99693-91-1, P91 138410-99-8, P92
     39362-68-0, 2.25Cr1Mo
IT
     171091-27-3, E911
        (modeling of creep damage in welded chromium steels for
        generating plants)
    ANSWER 6 OF 20 HCAPLUS COPYRIGHT 2002 ACS
L85
2001:185103
              Document No. 134:225587 Ferritic
     stainless steel alloyed for sheets having high
     ductility and good press formability without
     ridging defects. Ota, Hiroki; Kato, Yasushi; Ujiro, Takumi; Satoh,
     Susumu (Kawasaki Steel Corporation, Japan). Eur. Pat. Appl. EP
     1083237 A2 20010314, 39 pp. DESIGNATED STATES: R: AT, BE, CH, DE,
     DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI,
          (English). CODEN: EPXXDW. APPLICATION: EP 2000-118773
     20000830. PRIORITY: JP 1999-255898 19990909; JP 1999-312880
     19991102; JP 1999-324635 19991115.
     The ferritic high-Cr steel for sheets having good press
     formability contains mainly CV0.001-0.12, N 0.001-0.12, and/
     Cr/9-32% (esp. 11-18%), optionally with Al .ltoreq.0.03, B 0.0002-0.0030, and Mo and/or Cu 0.5-2.5%. The stainless steel ingot
     is hot rolled, annealed, cold rolled with 2-15% redn., and finish
     annealed at 700-1000.degree. with recrystn. The resulting sheets
    have high ductility and press formability with
     ridging prevention, for a smooth surface after forming. The typical
     stainless steel for ferritic sheets with
     elongation .apprx.34% contains C 0.063, N 0.033, Si 0.27, Mn 0.60,
     Cr 16.3, Ni 0.33, V 0.061, Al 0.001, P 0.030, and S 0.006%, vs. the
     elongation of .apprx.28% and ridging defects when manufd. outside
     the process specifications.
     329762-69-8 329762-70-1
IT
        (ferritic, alloying of; stainless
        steel for ferritic sheets having
        ductility and formability without ridging)
     329762-69-8 HCAPLUS
RN
     Iron alloy, base, Fe 68-91, Cr 9-32, C 0-0.1, N 0-0.1 (9CI) (CA INDEX
CN
```

Component Component Component

NAME)

AB

```
Registry Number
           Percent
68
   Fe
                 91
                         7439-89-6
                 32
   Cr
                         7440-47-3
   C
                  0.1
                         7440-44-0
   N
                  0.1
                        17778-88-0
RN
    329762-70-1
                HCAPLUS
    Iron alloy, base, Fe 82-89, Cr 11-18, C 0-0.1, N 0-0.1 (9CI) (CA INDEX
CN
    NAME)
                        Component
Component
          Component
           Percent
                     Registry Number
82
                 89
   Fe
                         7439-89-6
   Cr
                 18
                         7440-47-3
          11
   C
           0
                  0.1
                        7440-44-0
                  0.1
   N
                        17778-88-0
    128777-10-6 168835-40-3 168835-43-6
IT
    204570-98-9 239802-87-0 318536-65-1
    329762-71-2 329762-72-3 329762-73-4
    329762-74-5 329762-75-6 329762-76-7
    329762-77-8 329762-78-9 329762-79-0
    329762-80-3 329762-81-4 329762-83-6
    329762-84-7 329762-85-8 329762-86-9
    329762-87-0 329762-88-1 329762-89-2
    329762-90-5 329762-91-6 329762-92-7
    329762-93-8 329762-94-9
       (ferritic; stainless steel for
       ferritic sheets having ductility and
       formability without ridging)
    128777-10-6 HCAPLUS
RN
    Iron alloy, base, Fe 83, Cr 16, Mn 0.6, Si 0.3, C 0.1 (9CI) (CA INDEX
CN
    NAME)
Component
          Component
                        Component
           Percent
                     Registry Number
83
                         7439-89-6
   Fe
   Cr
             16
                       7440-47-3
              0.6
   Mn
                        7439-96-5
   Si
              0.3
                       7440-21-3
                        7440-44-0
   C
              0.1
    168835-40-3 HCAPLUS
RN
                                                                (CA
    Iron alloy, base, Fe 80, Cr 18, Mo 1.2, Ti 0.3, Mn 0.2, Si 0.1 (9CI)
CN
    INDEX NAME)
                        Component
Component
          Component
                     Registry Number
           Percent
```

Component

Registry Number

7439-89-6

Component

Percent

82

Component

Fe

```
Cr
            16
                          7440-47-3
             0.7
Mn
                          7439-96-5
             0.3
Νi
                          7440-02-0
Si
             0.3
                          7440-21-3
             0.1
C
                          7440-44-0
V
             0.1
                          7440-62-2
```

RN 329762-71-2 HCAPLUS

CN Iron alloy, base, Fe 83, Cr 16, Mn 0.6, Ni 0.3, Si 0.3, C 0.1, V 0.1 (9CI) (CA INDEX NAME)

Component	Component	Component		
_	Percent	Registry Number		
======+=	=========	-+===========		
Fe	83	7439-89-6		
Cr	16	7440-47-3		
Mn	0.6	7439-96-5		
Ni	0.3	7440-02-0		
Si	0.3	7440-21-3		
C	0.1	7440-44-0		
V	0.1	7440-62-2		

RN 329762-72-3 HCAPLUS

CN Iron alloy, base, Fe 83, Cr 16, Mn 0.5, Si 0.3, Ni 0.2, V 0.1 (9CI) (CA INDEX NAME)

Component	Component	Component		
	Percent	Registry Number		
======+=		-+==========		
Fe	83	7439-89-6		
Cr	16	7440-47-3		
Mn	0.5	7439-96-5		
Si	0.3	7440-21-3		
Ni	0.2	7440-02-0		
V	0.1	7440-62-2		

RN 329762-73-4 HCAPLUS

CN Iron alloy, base, Fe 81, Cr 18, Mn 0.6, Si 0.3, Ni 0.2, C 0.1 (9CI) (CA INDEX NAME)

Component	Component Percent	Component Registry Number		
======+=	=========	-+==========		
Fe	81	7439-89-6		
Cr	18	7440-47-3		
Mn	0.6	7439-96-5		
Si	. 0.3	7440-21-3		
Ni	0.2	7440-02-0		
C	0.1	7440-44-0		

RN 329762-74-5 HCAPLUS

CN Iron alloy, base, Fe 83, Cr 16, Mn 0.6, Ni 0.5, Si 0.3 (9CI) (CA INDEX

NAME)

	NAME)										
_	ponent	Component	Re	Compo	Numbe						
====	Fe Cr Mn Ni Si	83 16 0.6 0.5 0.3		7439 7440 7439 7440	-89-6 -47-3 -96-5						
RN CN		-75-6 HCZ lloy, base		82,Cr	17,Mn	0.6,Ni	0.3,Si	0.3 (9	9CI)	(CA I	NDEX
-	onent	Component Percent	Re	_	Numbe						
	Fe Cr Mn Ni Si	82 17 0.6 0.3 0.3		7439 7440 7439 7440	-89-6 -47-3 -96-5 -02-0 -21-3						
RN CN		-76-7 HCA lloy, base NAME)		83,Cr	16,Mn	0.6,Ni	0.4,Si	0.3,C	0.1 (9CI)	(CA
Comp	onent	Component Percent		Compo egistry	Numbe						
====	Fe Cr Mn Ni Si C	83 16 0.6 0.4 0.3 0.1	===+==	7439 7440 7439 7440 7440		==					
RN CN	Iron a	-77-8 HCZ lloy, base INDEX NAMI	e, Fe	83,Cr	16,Mn	0.5,Ni	0.4,Si	0.3,C	0.1,V	0.1	(9CI)

Component	Component Percent	Component Registry Number
Fe	83	7439-89-6
Cr	16	7440-47-3
Mn	0.5	7439-96-5
Ni	0.4	7440-02-0
Si	0.3	7440-21-3
C	0.1	7440-44-0
V	0.1	7440-62-2

329762-78-9 HCAPLUS RNIron alloy, base, Fe 80,Cr 18,Ni 0.6,Mn 0.5,Si 0.2,C 0.1,V 0.1 (9CI) CN(CA INDEX NAME) Component Component Component Percent Registry Number 80 Fe 7439-89-6 Cr18 7440-47-3 Νi 0.6 7440-02-0 0.5 7439-96-5 Mn

RN 329762-79-0 HCAPLUS

Si

C

V

CN Iron alloy, base, Fe 82, Cr 16, Mn 0.7, Ni 0.6, Si 0.4, N 0.1 (9CI) (CA INDEX NAME)

7440-21-3

7440-44-0

7440-62-2

Component	Component	Component
	Percent	Registry Number
======+=	========	•
Fe	82	7439-89-6
Cr	16	7440-47-3
Mn	0.7	7439-96-5
Ni	0.6	7440-02-0
Si	0.4	7440-21-3
N	0.1	17778-88-0

0.2

0.1

0.1

RN 329762-80-3 HCAPLUS

CN Iron alloy, base, Fe 86, Cr 13, Mn 0.4, Si 0.2, Ni 0.1, V 0.1 (9CI) (CA INDEX NAME)

Component	Component	Component		
	Percent	Registry Number		
======+=	=======================================	-+============		
Fe	86	7439-89-6		
Cr	13	7440-47-3		
Mn	0.4	7439-96-5		
Si	0.2	7440-21-3		
Ni	0.1	7440-02-0		
V	0.1	7440-62-2		

RN 329762-81-4 HCAPLUS

CN Iron alloy, base, Fe 81, Cr 18, Mn 0.6, Si 0.3, Ni 0.2 (9CI) (CA INDEX NAME)

Component Component Component
Percent Registry Number
Fe 81 7439-89-6

```
Cr187440-47-3Mn0.67439-96-5Si0.37440-21-3Ni0.27440-02-0
```

RN 329762-83-6 HCAPLUS

CN Iron alloy, base, Fe 82, Cr 16, Ni 0.7, Mn 0.6, Si 0.2, C 0.1 (9CI) (CA INDEX NAME)

Component	Component	Component		
	Percent	Registry Number		
======+=		=+=========		
Fe	82	7439-89-6		
Cr	16	7440-47-3		
Ni	0.7	7440-02-0		
Mn	0.6	7439-96-5		
Si	0.2	7440-21-3		
C	0.1	7440-44-0		

RN 329762-84-7 HCAPLUS

CN Iron alloy, base, Fe 88, Cr 11, Mo 0.7, Mn 0.4, Si 0.3, Ni 0.1 (9CI) (CA INDEX NAME)

Component	Component Percent	Component Registry Number
======+=		-+==========
Fe	88	7439-89-6
Cr	11	7440-47-3
Mo	0.7	7439-98-7
Mn	0.4	7439-96-5
Si	0.3	7440-21-3
Ni	0.1	7440-02-0

RN 329762-85-8 HCAPLUS

CN Iron alloy, base, Fe 86, Cr 13, Cu 0.5, Mn 0.4, Si 0.3 (9CI) (CA INDEX NAME)

Component	Component		
	Registry Number		
=========	-+==========		
86	7439-89-6		
13	7440-47-3		
0.5	7440-50-8		
0.4	7439-96-5		
0.3	7440-21-3		
	Percent ====================================		

RN 329762-86-9 HCAPLUS

CN Iron alloy, base, Fe 83, Cr 16, Mn 0.2, Si 0.2, N 0.1, Ni 0.1 (9CI) (CA INDEX NAME)

Component Component Component Percent Registry Number

```
83
                          7439-89-6
   Fe
   Cr
              16
                          7440-47-3
               0.2
   Mn
                          7439-96-5
               0.2
   Si
                          7440-21-3
                         17778-88-0
   N
               0.1
   Ni
               0.1
                          7440-02-0
    329762-87-0 HCAPLUS
RN
CN
    Iron alloy, base, Fe 83,Cr 16,Mn 0.4,Si 0.3,Ni 0.2,N 0.1,V 0.1 (9CI)
      (CA INDEX NAME)
Component
                         Component
           Component
                      Registry Number
            Percent
83
                          7439-89-6
   Fe
   Cr
                          7440-47-3
              16
   Mn
              0.4
                          7439-96-5
   Si
               0.3
                          7440-21-3
               0.2
   \mathtt{Ni}
                          7440-02-0
               0.1
   \mathbf{N}
                         17778-88-0
               0.1
                          7440-62-2
   V
RN
    329762-88-1 HCAPLUS
    Iron alloy, base, Fe 84, Cr 15, Mn 0.6, Si 0.3 (9CI) (CA INDEX NAME)
CN
Component
           Component
                         Component
            Percent
                      Registry Number
Fe
              84
                          7439-89-6
              15
   Cr
                          7440-47-3
                          7439-96-5
   Mn
               0.6
   Si
              0.3
                         7440-21-3
RN
    329762-89-2 HCAPLUS
CN
    Iron alloy, base, Fe 83, Cr 16, Si 1, Mn 0.3, N 0.1 (9CI) (CA INDEX
    NAME)
          Component Component
Component
            Percent
                      Registry Number
83 7439-89-6
   Fe
          16 7440-47-3
1 7440-21-3
0.3 7439-96-5
   Cr
   Si
   Mn
              0.1 17778-88-0
   \mathbf{N}
RN
    329762-90-5 HCAPLUS
    Iron alloy, base, Fe 83, Cr 16, Mn 0.6, Si 0.3, N 0.1 (9CI) (CA INDEX
CN
    NAME)
```

Component Component Component

	Percent	Registry Number			
===== Fe Cr Mn Si N	16 0.6	7439-89-6 7440-47-3 7439-96-5 7440-21-3 17778-88-0			
	29762-91-6 HCAR ron alloy, base,	PLUS Fe 83,Cr 16,Mn 1	,Si 0.2 (9CI)	(CA INDEX	NAME)
Compon	Percent	Component Registry Number		•	
===== Fe Cr Mn Si	16 1	7439-89-6 7440-47-3 7439-96-5 7440-21-3			
CN I	29762-92-7 HCAR ron alloy, base, AME)	PLUS Fe 82,Cr 17,Mn 0	.3,Nb 0.3,Si	0.2 (9CI)	(CA INDEX
Compon	ent Component Percent	Component Registry Number			
Fe Fe Cr Mn Nb Si	17 0.3 0.3	7439-89-6 .7440-47-3 .7439-96-5 .7440-03-1 .7440-21-3			ı
CN I	29762-93-8 HCAE ron alloy, base, NDEX NAME)	PLUS Fe 82,Cr 16,Cu 0	.5,Mn 0.5,Nb	0.3,Si 0.3	(9CI) (CA
Compon	ent Component Percent	Component Registry Number	•		
Fe Fe Cr Cu Mn Nb	16 0.5 0.5 0.3	7439-89-6 7440-47-3 7440-50-8 7439-96-5 7440-03-1 7440-21-3			
CN I	29762-94-9 HCAI ron alloy, base, NDEX NAME)	PLUS Fe 79,Cr 18,Mo 1	.9,Mn 0.4,Nb	0.3,Si 0.2	(9CI) (CA
Compon	ent Component Percent	Component Registry Number			

```
79
                            7439-89-6
    Fe
    \operatorname{Cr}
               18
                            7440-47-3
               1.9
    Mo
                            7439-98-7
                0.4
                            7439-96-5
    Mn
                0.3
    Nb
                           7440-03-1
                0.2
    Si
                           7440-21-3
     ICM C21D008-02
IC
     ICS C22C038-18
     55-3 (Ferrous Metals and Alloys)
CC
ST
     ferritic stainless steel sheet press
     formability
     Recrystallization
IT
        (ferritic stainless steel;
        stainless steel for ferritic sheets
        having ductility and formability without
        ridging)
    Metalworking
IT
        (press formability; stainless steel
        for ferritic sheets having ductility and
        formability without ridging)
     329762-69-8 329762-70-1
IT
        (ferritic, alloying of; stainless
        steel for ferritic sheets having
        ductility and formability without ridging)
     12597-68-1, Stainless steel, properties
IT
     128777-10-6 168835-40-3 168835-43-6
     204570-98-9 239802-87-0 318536-65-1
     329762-71-2 329762-72-3 329762-73-4
     329762-74-5 329762-75-6 329762-76-7
     329762-77-8 329762-78-9 329762-79-0
     329762-80-3 329762-81-4 329762-83-6
     329762-84-7 329762-85-8 329762-86-9
     329762-87-0 329762-88-1 329762-89-2
     329762-90-5 329762-91-6 329762-92-7
     329762-93-8 329762-94-9
                               329762-95-0
        (ferritic; stainless steel for
        ferritic sheets having ductility and
        formability without ridging)
    ANSWER 7 OF 20 HCAPLUS COPYRIGHT 2002 ACS
2000:465203
              Document No. 133:92604 Ferritic
     stainless steel with good ridging characteristic
     and weld processibility. Kimura, Ken; Amato, Masayuki;
     Moroboshi, Takashi; Abe, Masayuki; Chijiiwa, Yoshiyuki (Nippon Steel
     Corp., Japan). Jpn. Kokai Tokkyo Koho JP 2000192199 A2 200007117, 7
     pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1998-371188
     19981225.
     The steel contains C 0.0005-0.08, Si 0.01-1.0, Mn 0.01-1.0, P <0.04,
AB
     S^{\prime}0,0001-0.01, Cr^{\prime}10-25, Ti^{\prime}0.01-0.8, Al^{\prime}0.005-0.1, N^{\prime}0.0005-0.08,
     Mg 0.0005-0.010%. Mg-inclusions having a max. diam. of 0.05-2.0
```

.mu.m are distributed with a d. of .gtoreq.20/mm2. These inclusions are covered with TiN.

IT 282087-57-4

(ferritic stainless steel with good

ridging characteristic and weld processibility)

RN 282087-57-4 HCAPLUS

CN Iron alloy, base, Fe 72-90, Cr 10-25, Mn 0-1, Si 0-1, Ti 0-0.8, Al 0-0.1, C 0-0.1, N 0-0.1 (9CI) (CA INDEX NAME)

Component	Percent	Compone Registry N	Number				
Fe Cr Mn Si Ti Al C	0 - 0.1	7439-8 7440-4 7439-9 7440-2	89-6 47-3 96-5 21-3 32-6 90-5 44-0				
ICS CC 55-3 ST stai :	C22C038-00 C22C038-28; (Ferrous Meta nless steel fe processibilit	als and Allo erritic ride	_				
r IT Nonm (; s	(ferritic stainless steel with good ridging characteristic and weld processibility)						
(f	3-20-4, Titani coating on mag erritic stain idging charact	nesium-cont .ess steel w	tg. nonmetal with good	lic inclusions;			
2820 2820 (87-52-9 2820 87-57-4 ferritic stair	87-53-0 2	282087-54-1 with good	282087-50-7 282087-55-2			
IT 7439 (ridging characteristic and weld processibility)						

L85 ANSWER 8 OF 20 HCAPLUS COPYRIGHT 2002 ACS

2000:249999 Document No. 132:268152 Stainless steel for engine gaskets and its manufacture. Adachi, Kazuhiko; Fujisawa, Kazuyoshi; Goshokubo, Kenichi; Yamada, Yoshio; Kinoshita, Hiroichi (Sumitomo Metal Industries, Ltd., Japan; Ishikawa Gasket K. K.). Jpn. Kokai

Tokkyo Koho JP 2000109957 A2 20000418, 5 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1998-282758 19981005.

The stainless steel contains C + N 0.1-0.3, Si .ltoreq.0.5, Mn .ltoreq.0.7, Cr 10-17, and Ni 0-0.6 wt.% and has 40-80% martensite phase and balance ferrite phase and Vickers hardness 300-500. Claimed process comprises working steel compns. to give predetd. thickness and then quenching at 850-1000.degree.. Engine gaskets using the stainless steel are also claimed. The stainless steel has high strength, workability, and corrosion resistance.

IT 263397-28-0

(stainless steel contg. martensite and ferrite manufd. by quenching for engine gaskets)

RN 263397-28-0 HCAPLUS

CN Iron alloy, base, Fe 81-90, Cr 10-17, Mn 0-0.7, Ni 0-0.6, Si 0-0.5, C 0-0.3, N 0-0.3 (9CI) (CA INDEX NAME)

Component		Component		Compo	nent		
Percent		nt	Registry	Number			
=======+======+					:		
	Fe			90			
	Cr			17			
	Mn				7439		
	Ni				7440		
	Si				7440		
	C	0	-	0.3	7440	-44-0	
	N	0	_	0.3	17778	-88-0	
IC	ICM	C22C0	38-	00			
	ICS	C21D0	06-	00; C2	22C038-38		
CC					s and Al	_	
ST	quenc	hing	sta	inless	s steel m	artensi	.te
	ferri	te en	gin	e gask	tet		
${ t IT}$	Hardn	ess (mec	hanica	al)		
	(V	icker	s;	stainl	.ess stee	$oldsymbol{1}$ contg	. martensite
	an	d fer	rit	e manu	ıfd. by q	uenchin	g for engine gaskets)
${ t IT}$	Gaske	ts					
	Quenc	hing	(co	oling)			
	(ຣ	tainl	ess	steel	contg.	martens	ite and
	fe	rrite	ma	nufd.	by quenc	hing fo	r engine gaskets)
IT	12173	-93-2	, M	artens	site, occ	urrence	12427-24-6, Ferrite
	(ferr	ous m	eta	l comp	onent)		
	(8	tainl	ess	steel	contg.	martens	ite and
	fe	rrite	ma	nufd.	by quenc	hing fo	r engine gaskets)
IT	26339	7-25-	7	26339	97-27-9 2	63397-2	8-0
	(s	tainl	ess	steel	contg.	martens	ite and

L85 ANSWER 9 OF 20 HCAPLUS COPYRIGHT 2002 ACS 1999:114360 Document No. 130:185383 Stainless steel mirror. Nagayoshi, Morio (Japan). Jpn. Kokai Tokkyo Koho JP 11044807 A2 19990216 Heisei, 5 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1997-215552 19970725.

ferrite manufd. by quenching for engine gaskets)

The stainless steel, whose surface is polished, contains C .ltoreq.0.10, Cr 10.0-20.0, Ni .ltoreq.4, and N .ltoreq.0.15 wt.% and has a structure composed of 20-95 vol.% martensite phase and the rest ferrite phase. Preferably, the surface layer of the mirror comprises a martensite single phase. The mirror has high scratch resistance and formability.

IT 220676-94-8

(martensite-ferrite stainless steel
mirror for scratch resistance and formability)

RN 220676-94-8 HCAPLUS

CN Iron alloy, base, Fe 76-90, Cr 10-20, Ni 0-4, N 0-0.2, C 0-0.1 (9CI) (CA INDEX NAME)

Component	Comp	ce	nt	Compor Registry	Number
Fe	+===== 76	- -	90	-======= -7439-	
Cr	10	-	20	7440-	47-3
Ni	Ô	-	4	7440-	02-0
N	0	_	0.2	17778-	88-0
C	0	-	0.1	7440-	44-0
IC ICM ICS	G02B00 C22C03			22C038-40	

- CC 55-3 (Ferrous Metals and Alloys)
- CC 55-3 (Ferrous Metals and Alloys)
- ST martensite **ferrite stainless steel**mirror; scratch resistance **formability** stainless steel
 mirror
- IT Mirrors

(martensite-ferrite stainless steel
mirror for scratch resistance and formability)

IT 150899-38-0 **220676-94-8**

(martensite-ferrite stainless steel
mirror for scratch resistance and formability)

L85 ANSWER 10 OF 20 HCAPLUS COPYRIGHT 2002 ACS

- 1999:97715 Document No. 130:113422 Non-brittle Fe-Cr-Al-rare earth alloy. Li, Bei; Meng, Guang'en; Wu, Shuangxia (Baotou Rare-Earth Research Inst., Ministry of Metallurgical Industry, Peop. Rep. China). Faming Zhuanli Shenqing Gongkai Shuomingshu CN 1122841 A 19960522, 14 pp. (Chinese). CODEN: CNXXEV. APPLICATION: CN 1994-117857 19941111.
- The title alloy contains Cr 5-50, Al 0-10, RE 0.01-3.0, C <0.2, N <0.2, Ni .ltoreq.30, W, Mo, Nb, Ta, and Co .ltoreq.8, Ti, Zr, and Hf .ltoreq.5, Si .ltoreq.3, Ca .ltoreq.0.2%, and iron balance. The Fe alloy has high heat-resisting property, low high-temp. embrittlement, good cold workability, and good weldability, and is suitable for manuf. of elec. heating element, resistance element, heat-resisting structure, and heat-resisting coating.

IT 219662-19-8

(Fe-Cr-Al-rare earth alloy with high heat resistance and low

high-temp. embrittlement)

RN 219662-19-8 HCAPLUS

CN Iron alloy, base, Fe 0-95,Cr 5-50,Ni 0-30,Al 0-10,Co 0-8,Mo 0-8,Nb 0-8,Ta 0-8,W 0-8,Hf 0-5,Ti 0-5,Zr 0-5,misch metal 0-3,Si 0-3,C 0-0.2,Ca 0-0.2,N 0-0.2 (9CI) (CA INDEX NAME)

Component		Com	pon	ent	Component		
		Pe	rce	nt	Registry	Number	
===	========+=	====	===	=====	+======:	======	
Fe		0	_	95	7439	-89-6	
Cr		5	_	50	7440	-47-3	
Ni		0	-	30	7440	-02-0	
Al		0	-	10	7429	-90-5	
Co		0	-	8	7440-	-48-4	
Mo	•	0	-	8	7439	-98-7	
Nb		0	-	8	7440	-03-1	
Ta		0	-	8	7440	-25-7	
W		0	-	8	7440	-33-7	
Ηf		0	_	5	7440	-58-6	
Ti		0	_	5	7440	-32-6	
Zr		0	_	5	7440	-67-7	
Mis	ch metal	0	-	3	8049	-20-5	
Si		0	-	3	7440-	-21-3	
C		0	-	0.2	7440	-44-0	
Ca		0	_	0.2	7440	-70-2	
N		0	-	0.2	17778	-88-0	

- IC ICM C22C038-18
- CC 55-3 (Ferrous Metals and Alloys)
- IT Mechanical properties

Welding

(Fe-Cr-Al-rare earth alloy with high heat resistance and low high-temp. embrittlement)

IT 219662-19-8

(Fe-Cr-Al-rare earth alloy with high heat resistance and low high-temp. embrittlement)

L85 ANSWER 11 OF 20 HCAPLUS COPYRIGHT 2002 ACS

1998:586548 Document No. 129:233874 multiple-phase stainless steels having high strength and ductility and excellent antibacterial effects and their preparation. Hasegawa, Morihiro; Miyakusu, Katsuji; Okubo, Naoto; Nakamura, Sadayuki (Nisshin Steel Co., Ltd., Japan). Jpn. Kokai Tokkyo Koho JP 10237597 A2 19980908 Heisei, 7 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1997-39026 19970224.

The title stainless steels contain C'.ltoreq.0.1, Si .ltoreq.2.0, Mn .ltoreq.2.0, Cr 10-20, Ni .ltoreq.4.0, N .ltoreq.0.1, and Cu 0.4-5 wt.% and have a martensite/ferrite dual phase in which 0.2 vol. % of the phase is dispersed with a Cu-based second phase. The stainless steels may further contain .gtoreq.1 selected from Mo .ltoreq.3, Al .ltoreq.0.20, REM (rare earth metal) .ltoreq.0.20, Y .ltoreq.0.20, Ca .ltoreq.0.10, Mg .ltoreq.0.10, and B .ltoreq.0.01 wt.%. Hot

rolled stainless steel sheets having the compns. and the multi phases are batch annealed at .gtoreq.500.degree. and .ltoreq.(Ac1 + 100).degree. by soaking for .gtoreq.1 h to accelerate pptn. of the Cu-based second phase, cold rolled, heated at .gtoreq.(Ac1 + 100).degree. and .ltoreq.1100.degree., and cooled to give the title sheets. Due to dispersion of the Cu-based phase, the stainless steels show high and durable antibacterial effects.

IT 212848-29-8

(prepn. of martensite/ferrite stainless steels dispersed with Cu-based phase having antibacterial effects)

RN 212848-29-8 HCAPLUS

effects)

212848-29-8

IT

CN Iron alloy, base, Fe 67-90, Cr 10-20, Cu 0.4-5, Ni 0-4, Mn 0-2, Si 0-2, C 0-0.1, N 0-0.1 (9CI) (CA INDEX NAME)

	ponent		ent	Compon Registry	Number		
===	Fe Cr Cu Ni Mn Si	67 - 10 - 0.4 - 0 - 0 -	90 20 5 4 2	7440 7440 7440 7439 7440	0-89-6 0-47-3 0-50-8 0-02-0 0-96-5 0-21-3		
	C N		0.1	7440 17778			
IC CC	ICS		-00; C	22C038-42 als and A			
ST	antik	oacteria.	l stai	nless ste	el copper dispersion; martensite ibacterial		
ΙT	<pre>IT Annealing</pre>						
ΙT	q) st	-	E mart	ensite/ fe :	errite stainless -based phase having antibacterial		
ΙΤ	Boror 8049- (n s t	n, uses -20-5, Mi nicroallo cainless	7440 isch mo oy elen steel :	-65-5, Ythetal ment; pre	7439-95-4, Magnesium, uses 7440-42-8, trium, uses 7440-70-2, Calcium, uses pn. of martensite/ferrite sed with Cu-based phase		
IT	21284 21284	18-20-9 18-26-5	2128 2128	48-21-0 48-27-6	212848-22-1 212848-23-2 212848-25-4 212848-28-7 errite stainless		

steels dispersed with Cu-based phase having antibacterial

(prepn. of martensite/ferrite stainless steels dispersed with Cu-based phase having antibacterial effects)

L85 ANSWER 12 OF 20 HCAPLUS COPYRIGHT 2002 ACS

1998:239425 Document No. 128:324686 Manufacture of ferritic stainless steel sheets having good ductility and ridging resistance by alloying. Maeda, Shigeru; Yamamoto, Akio (Nippon Steel Corp., Japan). Jpn. Kokai Tokkyo Koho JP 10099951 A2 19980421 Heisei, 7 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1996-260522 19961001.

The title sheets are manufd. from steel contg. 10-23 wt.% Cr and having .gamma. potential (.gamma.p) .ltoreq.23%, where .gamma.p = 189 + 470[N] + 420[C] + 23[Ni] + 7[Mn] + 9[Cu] - 11.5[Cr] - 11.5[Si] - 52[sol.Al] - 12[Mo] (the element symbols represent wt.%), by alloying molten steel (M) in continuous-casting molds with wires (contg. elements to increase .gamma.p) to give .gtoreq.5% higher .gamma.p (vs. M) at inner areas of slabs.

IT 207273-06-1

(alloying with wire in continuous casting of **ferritic stainless steel** for **ductility** and ridging resistance)

RN 207273-06-1 HCAPLUS

CN Iron alloy, base, Fe 75-90, Cr 10-23, Mn 0-1, Si 0-1, Al 0-0.2, C 0-0.1, N 0-0.1 (9CI) (CA INDEX NAME)

Component	Com	pon	ent	Component		
	Pe	rce	nt	Registry	Number	
======+=	====	===	=====	+=======	======	
Fe	75	-	90	7439-	-89-6	
Cr	10	_	23	7440-	-47-3	
Mn	0		1	7439-	-96-5	
Si	0	-	1	7440-	-21-3	
Al	0	-	0.2	7429	-90-5	
C	0	-	0.1	7440	-44-0	
N	0	_	0.1	17778	-88-0	

IC ICM B22D011-10

ICS B22D011-00; C22C038-00; C22C038-44

CC 55-2 (Ferrous Metals and Alloys)

ST ferritic stainless steel

ductility ridging free; continuous casting stainless steel alloying wire

IT Alloying

Wires

(alloying with wire in continuous casting of **ferritic stainless steel** for **ductility** and ridging resistance)

IT Casting of metals

(continuous; alloying with wire in continuous casting of ferritic stainless steel for ductility and ridging resistance)

```
IT
     120172-37-4 207273-03-8 207273-06-1 207273-07-2
     207273-08-3 207273-09-4
        (alloying with wire in continuous casting of ferritic
        stainless steel for ductility and
        ridging resistance)
     7440-50-8, Copper, uses 12725-30-3, SUS440C 36678-21-4,
\operatorname{IT}
     Manganese nitride (MnN)
        (wire contg., alloying by; in continuous casting of
        ferritic stainless steel for
        ductility and ridging resistance)
     ANSWER 13 OF 20 HCAPLUS COPYRIGHT 2002 ACS
.998:236641 Document No. 128:324685 Manufacture of ferritic
     stainless steel sheets having good
     ductility and ridging resistance by alloying. Yamamoto,
     Akio; Maeda, Shigeru (Nippon Steel Corp., Japan).
                                                        Jpn. Kokai Tokkyo
     Koho JP 10099952 A2 19980421 Heisei, 6 pp. (Japanese). CODEN:
     JKXXAF. APPLICATION: JP 1996-260523 19961001.
     The title sheets are manufd. from steel contg. 10-23 wt.% Cr and
AB
     having .gamma. potential (.gamma.p ) .ltoreq.23%, where .gamma.p =
     189 + 470[N] + 420[C] + 23[Ni] + 7[Mn] + 9[Cu] - 11.5[Cr] - 11.5[Si]
     - 52[sol.Al] - 12[Mo] (the element symbols represent wt.%), by
     alloying molten steel (M) in continuous-casting molds with particles
     (contg. elements to increase .gamma.p) to give .gtoreq.5% higher
     .gamma.p (vs. M) at inner areas of slabs.
IT
     207273-06-1
        (alloying with particles in continuous casting of
        ferritic stainless steel for
        ductility and ridging resistance)
RN
     207273-06-1 HCAPLUS
     Iron alloy, base, Fe 75-90, Cr 10-23, Mn 0-1, Si 0-1, Al 0-0.2, C 0-0.1, N
CN
     0-0.1 (9CI) (CA INDEX NAME)
                           Component
Component
            Component
```

Componenc	COIII	1	CIIC	Component				
	Pe	rce	nt	Registry Number				
========	=======+===============================							
Fe	75	-	90	7439-89-6				
Cr	10	_	23	7440-47-3				
Mn	0		1	7439-96-5				
Si	0	-	1	7440-21-3				
Al	0	-	0.2	7429-90-5				
С	0	_	0.1	7440-44-0				
N	0	-	0.1	17778-88-0				
IC ICM	B22D0	11-	10					
ICS	B22D0	11-	00; C	22C038-00; C22C038-44				
CC 55-2	(Ferr	ous	Meta.	ls and Alloys)				

ductility ridging free; continuous casting stainless steel

alloying particle Alloying IT Particles

ST

ferritic stainless steel

(alloying with particles in continuous casting of ferritic stainless steel for ductility and ridging resistance)

IT Casting of metals

(continuous; alloying with particles in continuous casting of ferritic stainless steel for

ductility and ridging resistance)

IT 110898-48-1 207273-02-7 207273-03-8 207273-04-9 207273-05-0 **207273-06-1**

(alloying with particles in continuous casting of ferritic stainless steel for

ductility and ridging resistance)

IT 7440-50-8, Copper, uses 12725-30-3, SUS440C 36678-21-4, Manganese nitride (MnN)

(particles contg., alloying by; in continuous casting of ferritic stainless steel for ductility and ridging resistance)

L85 ANSWER 14 OF 20 HCAPLUS COPYRIGHT 2002 ACS
1997:71760 Document No. 126:93146 Welding materials with
good welding workability for high-strength and
high-corrosion resistant ferritic steels. Hirata, Hiromasa;
Igarashi, Masaaki; Ogawa, Kazuhiro (Sumitomo Metal Ind, Japan).
Jpn. Kokai Tokkyo Koho JP 08294793 A2 19961112 Heisei, 9 pp.
(Japanese). CODEN: JKXXAF. APPLICATION: JP 1995-277611 19951025.
PRIORITY: JP 1995-41757 19950301.

The welding materials are Fe alloys contg. C 0.03-0.13; Si 0.10-0.80; Cr 8-13; Ni 0.01-1.30; Mo 0.005-0.30; Nb 0.01-0.20; V 0.1-0.5; W 1.5-4.0; Co 0.5-6.0; Cu 0.005-3.0; N 0.003-0.080; Al .ltoreq.0.01; S 0.001-0.005; B 0-0.020; La, Ce, and/or Y 0-0.002; and Ca and/or Mg 0-0.002; and impurity P .ltoreq.0.025 wt.%; and satisfy [0.0925 - 12.55% .ltoreq. Mn% .ltoreq. 2.0, (Al% + O%) .ltoreq.0.02]. The obtained welded joints show high strength and corrosion resistance.

IT 185537-07-9

(welding material; iron alloy welding materials for welding of ferritic steels)

RN 185537-07-9 HCAPLUS

CN Iron alloy, base, Fe 71-90,Cr 8-13,Co 0.5-6,W 1.5-4,Cu 0-3,Ni
0-1.3,Si 0.1-0.8,V 0.1-0.5,Mo 0-0.3,Nb 0-0.2,C 0-0.1,N 0-0.1 (9CI)
(CA INDEX NAME)

Component		Comp	oon	ent	Component		
		Per	rce	nt	Registry Number		
	======+	=====	===	=====	+==========		
	Fe	71	-	90	7439-89-6		
	Cr	8	_	13	7440-47-3		
	Co	0.5	_	6	7440-48-4		
	W	1.5	_	4	7440-33-7		
	Cu	0	_	3	7440-50-8		
	Ni	0	_	1.3	7440-02-0		
	Si	0.1	_	0.8	3 7440-21-3		

```
V
             0.1 - 0.5
                             7440-62-2
                     0.3
     Mo
                            7439-98-7
                     0.2
     Nb
                          7440-03-1
     C
                     0.1
             0
                            7440-44-0
                     0.1
     N
                            17778-88-0
. IC
      ICM B23K035-30
      ICS C22C038-00; C22C038-54
      56-3 (Nonferrous Metals and Alloys)
 CC
      ferritic steel welding iron alloy; iron alloy material
 ST
      welding ferritic steel
      Welding
 IT
         (materials; iron alloy welding materials for
         welding of ferritic steels)
      12597-69-2, Steel, processes
 IT
                                    185537-08-0
         (ferritic; iron alloy welding materials for
         welding of ferritic steels)
      185536-88-3
                   185536-89-4 185536-90-7
                                               185536-91-8
                                                             185536-92-9
 IT
      185536-93-0 185536-95-2 185536-96-3
                                               185536-97-4
                                                             185536-98-5
      185536-99-6 185537-00-2 185537-01-3
                                                             185537-03-5
                                               185537-02-4
      185537-04-6 185537-05-7 185537-06-8 185537-07-9
         (welding material; iron alloy welding
         materials for welding of ferritic steels)
      ANSWER 15 OF 20 HCAPLUS COPYRIGHT 2002 ACS
              Document No. 125:201678 A study of the basic constitution
 1996:538524
      of 9-11% Cr steels for elevated temperature service. Orr, J.;
      Burton, D. (Swinden Technol. Cent., British Steel, Rotherham, S60
      3AR, UK). Commission of the European Communities, [Report] EUR, EUR
      15843, 81 pp. (English) 1996. CODEN: CECED9. ISSN: 1018-5593.
      The 9% Cr 1% Mo NbVN steel type known colloquially as 'Steel 91' has
 AB
      become established as a candidate material for many high temp.
      applications. Following a brief review of the history of the
      development of high strength 9 CrMo type steels, this project
      describes the metallurgical stability, tempering characteristics and
      elevated temp. strength of compns. related to Steel 91. Seventeen
      compns. were studied. The metallurgical stability of this steel
      type is high in terms of prior austenite grain sizes with the grain
      coarsening temp. at .apprx.1125.degree.C and little risk of forming
      delta ferrite .ltoreq.1150.degree.C. The presence of fine Nb(CN)
      particles is considered to be mainly responsible for the control of
      austenite grain size at normalizing temps. in the range
      1000-1200.degree.C. The tempering resistance is significantly
      higher than that of 9%Cr 1% Mo steel due to the pptn. of vanadium
      and niobium rich carbides and nitrides. There is a secondary
      hardening peak in the tempering curve after .apprx.1 h at
```

730-800.degree.C with optimum performance over the range 750-800.degree.C. The as-tempered hardness is increased by increasing the normalizing temp. over the range 1050-1200.degree.C

810.degree.C and higher. The useful tempering range is therefore

.ltoreq.800.degree.C due to the risk of reforming martensite at

700.degree.C. Tempering has to be carried out at

and/or adding addnl. solid soln. strengthening by chromium or tungsten. Furthermore, the adoption of a V:N ratio of .apprx.3.5 i.e. stoichiometric, maximizes the pptn. hardening contribution. The strength at ambient and elevated temps. namely tensile and stress rupture resp., are direct reflections of the tempering characteristics. The test data include results from stress rupture tests completed to durations of 27 165 h at 600 and 650.degree.C. Anal. of the data collected in this project has identified routes for increasing the strength of Steel 91 type material through heat treatment and compn. control. It is recommended that the optimum normalizing temp. is 1100.degree.C which gives high strength with a fine prior austenite grain size, without the risk of intergranular cracking and therefore reduced rupture ductility values as found for material normalized from 1200.degree.C. The recommended tempering temp. is considered to be 750.degree.C. By normalizing from 1100.degree.C rather than the 'std.' 1050.degree.C, the material has a sensitivity to tempering temp. This may be a useful control parameter in relation to the need for subsequent heat treatments of welded components. Three compn. factors relate to the strength of Steel 91 type material. The base strength arises from the 9% Cr 1% Mo basic alloy content and the pptn. of VN and Nb(CN). By careful control of the vanadium and nitrogen contents within typical ranges of 0.15-0.2% and 0.050-0.065% resp., pptn. strengthening by VN can be maximized. Further solid soln. strengthening can be achieved either by increasing the chromium content or adding 1.5% W. These two solid soln. factors were found not to be additive. Pptn. of Laves phase occurring in these types of steel appears to reduce the solid soln. strength component which may become an important consideration in long service durations. Thus from this work the optimized conditions for Steel 91 are considered to be; normalize from 1100.degree.C and temper at 750.degree.C, with compn. similar to those in ASTM/ASME specifications except for 10.5% Cr or 1.5% W + 0.15/0.20% V + 0.050/0.065% N to maximize the pptn. strength and solid soln. strength parameters. In view of the Laves phase pptn. it may be possible to reduce the tungsten content to below the 1.5% used in this project and still retain a significant solid soln. strength contribution. This could be adopted in further projects in this area as required. The optimized conditions indicated above will probably give a long term strength increase of .apprx.20% over that of the material as specified and used currently.

IT 181231-69-6

(optimization of compn. and heat treatment of 9-11% Cr steels for elevated temp. service)

RN 181231-69-6 HCAPLUS CN Iron alloy, base, Fe 87-89, Cr 8.7/11, Mo 0.9-1, Mn 0.4-0.5, V 0.1-0.5, Si 0.2-0.3, Ni 0.1-0.3, Nb (0.1-0.2, C 0-0.1, N 0-0.1 (9CI) (CA INDEX NAME)

```
Fe
      87 - 89
                     7439-89-6
     8.7 -
Cr
             11
                     7440-47-3
       0.9 -
                     7439-98-7
              1
Mo
     0.4 - 0.5
Mn
                     7439-96-5
                   7440-62-2
       0.1 - 0.5
V
                   7440-21-3
7440-02-0
Si
       0.2 -
              0.3
      0.1 - 0.3
Ni
                  7440-03-1
       0.1 - 0.2
Nb
                  7440-44-0
C
       0 -
              0.1
              0.1
                    17778-88-0
N
```

CC 55-12 (Ferrous Metals and Alloys)

IT 181231-69-6

• (7 a)

(optimization of compn. and heat treatment of 9-11% Cr steels for elevated temp. service)

ANSWER 16 OF 20 HCAPLUS COPYRIGHT 2002 ACS L85 1996:31694 Document No. 124:151828 Investigation on the weldability of high temperature alloy tubing materials. Lundin, C. D.; Qiao, C. Y. P. (Mater. Joining Res. Mater. Sci. Eng., Univ. Tennessee, Knoxville, TX, USA). Oak Ridge National Laboratory, [Report] ORNL/FMP (United States), ORNL/FMP--94/1, Proceedings of the Eighth Annual Conference on Fossil Energy Materials, 1994, 365-76 (English) 1994. CODEN: ORFMEY. Gleeble hot ductility. Varestraint hot cracking and AB Finger hot cracking evaluations on thick wall com. 310HCbN tubing material agree with an verify the weldability predictions based on the Varestraint testing results from thin wall 310HCbN materials. A good correlation was found between hot cracking and hot ductility testing results. Short term stress rupture testing of modified 800H, NF709, NF616 and transition joints between modified 800H and T91 was conducted. For welded modified 800H (with HD556 and inconel 117 filler), the HAZ exhibits a lower rupture strength as compared to the base metal or filler metal. welded NF709 (with 709 filler), the weld metal shows a slightly lower rupture strength compared to the HAZ and base metal in general, the NF709 weldment (with NF709 filler) showed in equiv. or slightly lower rupture strength compared to the modified 800H weldments (with ether HD556 or inconel 117 filler). A preliminary evaluation on iron aluminide clad stainless steel tubing was carried out. Are spray, GTAW and GMAW techniques were utilized for prepg. the clad coupons. Comparison of the characteristics of the interface in terms of the different

IT 138410-99-8, NF616
 (weldability of high-temp. alloy tubing materials)

deposited clad on stainless steel, by fusion welding,

fabrication techniques was addressed.

RN 138410-99-8 HCAPLUS

CN Iron alloy, base, Fe,C,Cr,Mn,Mo,N,Nb,Si,V,W (NF616) (9CI) (CA INDEX NAME)

provides for an excellent bond between the iron aluminide and

stainless steel and shows relatively good operational ease.

Iron aluminide weld

. . . .

```
Component
                          Component
Component
                       Registry Number
            Percent
87 -
                  89
                           7439-89-6
    Fe
           8.3 - 9.8
    Cr
                          7440-47-3
           1.5 -
    W
                          7440-33-7
           0.3 - 0.8
                         7439-98-7
    Mo
                   0.6
           0.2 -
                         7439-96-5
    Mn
               0.2
    V
                          7440-62-2
                        7440-21-3
    Si
                   0.2
    C
                   0.1
                         7440-44-0
                   0.1
                          17778-88-0
   N
   Nb
                   0.1
                           7440-03-1
    55-9 (Ferrous Metals and Alloys)
CC
     steel tube weldability
ST
     Pipes and Tubes
IT
      Weldability
        (weldability of high-temp. alloy tubing materials)
     11109-50-5, AISI 304 97668-31-0, HR3C 99693-91-1, T91
IT
     136359-40-5, NF709 138410-99-8, NF616
        (weldability of high-temp. alloy tubing materials)
    ANSWER 17 OF 20 HCAPLUS COPYRIGHT 2002 ACS
/L85
1995:913538
             Document No. 123:319442 Manufacture of stainless steel
     strips having high strength, ductility, and
     welding softening resistance. Igawa, Takashi; Fujimoto,
                                           Jpn. Kokai Tokkyo Koho JP
     Hiroshi (Nisshin Steel Co Ltd, Japan).
     07216451 A2 19950815 Heisei, 7 pp. (Japanese). ÇODEN: JKXXAF.
    APPLICATION: JP 1994-25865 19940131.
     Stainless steel strips contg. C ! Itoreq.0.10, Si . Itoreq.4.5, Mn !
AB
     .ltoreq.5.0, Cr 10.0-17.0, Ni 3.0-10.0, N .ltoreq.0.10, and
     optionally Cu, Mo, and/or Co .ltoreq.4.0% with .gamma. [.gamma. =
     -210 + 650C + 10Si + 12(Ni + Mn) + 7Cr + 150N] 3-35 and having dual
     phase structure of martensite phase and austenite phase are heated
     at 400-600.degree. for .ltoreq.30 min under application of
     .ltoreq.3% strain. The stainless steel strips have high resistance
     to welding softening and 0.2% yield strength .gtoreq.900
     N/mm2 and are used for structural materials.
     170212-74-5
IT
        (manuf. of stainless steel strips having high strength and
       ductility and welding softening resistance by
       heating under applied strain)
     170212-74-5 HCAPLUS
RN
     Iron alloy, base, Fe 63-87, Cr 10-17, Ni 3-10, Mn 0-5, Si 0-4.5, C
CN
     0-0.1,N 0-0.1 (9CI) (CA INDEX NAME)
Component
           Component
                          Component
                      Registry Number
            Percent
63 - 87 7439-89-6
    Fe
```

```
10 - 17
Cr
                        7440-47-3
Ni
               10
         3
                        7440-02-0
         0
                        7439-96-5
Mn
Si
         0
                4.5
                        7440-21-3
         0 -
                0.1
C
                        7440-44-0
N
                0.1
         0
                       17778-88-0
```

IC ICM C21D008-02

a i j j a

ICS C21D006-00; C22C038-00; C22C038-40; C22C038-58

CC 55-3 (Ferrous Metals and Alloys)

IT 170154-23-1 170154-24-2 170154-25-3 170154-26-4 170154-27-5
170154-28-6 170154-29-7 170154-30-0 170212-74-5
(manuf. of stainless steel strips having high strength and

ductility and welding softening resistance by heating under applied strain)

L85 ANSWER 18 OF 20 HCAPLUS COPYRIGHT 2002 ACS

1995:763796 Document No. 123:149849 High-strength, high-ductility two-phase stainless steel strips and process for producing the same. Miyakusu, Katsuhisa; Oda, Yukio; Igawa, Takashi (Nisshin Steel Co., Ltd., Japan). PCT Int. Appl. WO 9513405 A1 19950518, 36 pp. DESIGNATED STATES: W: KR, US; RW: AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE. (Japanese). CODEN: PIXXD2. APPLICATION: WO 1994-JP1894 19941110. PRIORITY: JP 1993-306105 19931112.

The two-phase stainless steel strips contain C .ltoreq.0.10, Si .ltoreq.2.0, Mn .ltoreq.4.0, P .ltoreq.0.04, S .ltoreq.0.010, Ni .ltoreq.4.0, Cr 10.0-20.0, N .ltoreq.0.12, B >0.005 but .ltoreq.0.03, O .ltoreq.0.02, Cu .ltoreq.4.0, optionally Al .ltoreq.0.20, Mo .ltoreq.3.0, rare earth metal .ltoreq.0.20, Y .ltoreq.0.20, Ca .ltoreq.0.10, and Mg .ltoreq.0.10%. The stainless steel strips have a Vickers hardness of at least 200 and a two-phase structure of 20-95 vol.% of a martensitic phase having a mean particle diam. of at most 10 .mu.m and 80-5 vol.% of a ferric phase in strip form. The stainless steel strips are manufd. by hot rolling slab, cold rolling, keeping at a 2-phase region temp. between Ac1 point+100.degree. and 1100.degree. for <10 min, and cooling to normal temp. at 1-1000.degree./s.

IT 167138-66-1

(manuf. of high-strength and high-ductility two-phase stainless steel strips by rolling and heating)

RN 167138-66-1 HCAPLUS

CN Iron alloy, base, Fe 66-90,Cr 10-20,Cu 0-4,Mn 0-4,Ni 0-4,Si 0-2,C 0-0.1,N 0-0.1 (9CI) (CA INDEX NAME)

Component	Com	pon	ent	Component		
	Pe	rce	nt	Registry	Number	
======+=	====	===	====	=+=======	======	
Fe	66	_	90	7439	-89-6	
Cr	10	_	20	7440-	-47-3	
Cu	0	_	4	7440	-50-8	
Mn	0	-	4	7439	-96-5	

```
Ni 0 - 4 7440-02-0
Si 0 - 2 7440-21-3
C 0 - 0.1 7440-44-0
N 0 - 0.1 17778-88-0
```

IC ICM C22C038-40

CC 55-3 (Ferrous Metals and Alloys)

IT Metalworking

a fi F a

(rolling, manuf. of high-strength and high-ductility two-phase stainless steel strips by rolling and heating)

IT 150899-38-0 167098-10-4 167098-11-5 167098-12-6 167098-13-7 167098-14-8 167098-15-9 **167138-66-1**

(manuf. of high-strength and high-ductility two-phase stainless steel strips by rolling and heating)

L85 ANSWER 19 OF 20 HCAPLUS COPYRIGHT 2002 ACS

1988:98991 Document No. 108:98991 Martensitic stainless steel sheets of good formability and high oxidation resistance. Miura, Kazuya; Yoshioka, Keiichi (Kawasaki Steel Corp., Japan). Jpn. Kokai Tokkyo Koho JP 62214132 A2 19870919 Showa, 4 pp. (Japanese).

CODEN: JKXXAF. APPLICATION: JP 1986-56067 19860315. Hot-rolled plates of martensitic stainless steel contg. C < 0.4, Si AB <1, Mn <1, Ni <0.6, Cr 10-15, Al 0.025-0.3, and N $\sqrt{0.025}$ -0.06% are $\frac{1}{2}$ annealed at 650-800.degree. for <300 s, descaled, cold-rolled, and then finish-annealed to manuf. sheets of good formability and ridging resistance as well as high oxidn. resistance for use in manuf. of western dishes. Thus, a slab of steel contg. C 0.03, Si 0.39, Mn 0.39 P 0.03, S 0.005, Al 0.08, Cr 13.3, Ni 0.08, and N 0.029% was hot-rolled, annealed at 680.degree. for 100 s, pickled, cold-rolled to 1 mm thick, and finish-annealed in a N atm. contg. CO2 12, O 3, and H2O 15%. The manufd. steel sheets showed yield point 25.6, tensile strength 50 kg/mm2, elongation 33.2%, Lankford value 1.28, max. surface roughness 6 .mu., and oxidn. wt. gain (in finish annealing) <0.005 mg/cm2, vs. 28.3, 45.8, 34, 1.13, 15, and 0.20, resp., for sheets manufd. by annealing 8 h at 800.degree. for hot-rolled plates of a similar steel but contg. 0.008% Al and 0.017% Ν.

IT 113097-50-0

(heat treatment of hot-rolled, for good **formability** and high oxidn. resistance)

RN 113097-50-0 HCAPLUS

CN Iron alloy, base, Fe 82-90, Cr 10-15, Mn 0-1, Si 0-1, Ni 0-0.6, C 0-0.4, Al 0-0.3, N 0-0.1 (9CI) (CA INDEX NAME)

Component	Com	-		Component		
	Pe 	rce 	nt 	Registry Number		
Fe	82	_	90	7439-89-6		
Cr	10	_	15	7440-47-3		
Mn	0	_	1	7439-96-5		
Si	0	-	1	7440-21-3		
Ni	0	_	0.6	7440-02-0		

```
C 0 - 0.4 7440-44-0
Al 0 - 0.3 7429-90-5
N 0 - 0.1 17778-88-0
```

IC ICM C21D009-46 ICS C21D008-02

4 4 8 6

ICA C22C038-00; C22C038-40

CC 55-5 (Ferrous Metals and Alloys)

ST carbon steel rolling annealing; workability heat treatment carbon steel; oxidn resistance carbon steel sheet; smoothness carbon steel sheet

IT 111376-92-2

(**formability** and oxidn. resistance of hot-rolled sheets of)

IT **113097-50-0**

(heat treatment of hot-rolled, for good **formability** and high oxidn. resistance)

L85 ANSWER 20 OF 20 HCAPLUS COPYRIGHT 2002 ACS

1974:481210 Document No. 81:81210 Low-temperature, high-toughness steel having little thermal expansion coefficient. Yoshimura, Hirofumi; Honma, Hiroyuki; Ito, Teiji; Tanaka, Kiyoshi; Kaku, Katsuo (Nippon Steel Corp.). Japan. JP 49010892 B4 19740313 Showa, 6 pp. (Japanese). CODEN: JAXXAD. APPLICATION: JP 1970-20897 19700313.

AB A low-temp. high-toughness steel with small thermal expansion coeff. contains CV0.01 - 0.50, Si 0.05 - 1.5, Mn 20.0 - 32.0, Cr 1.5 - 9.5, Ni 0.01- 4.5, N 0.005 - 0.50%, with strengthening elements of .gtoreq.1 of Mo, W, and Co 0.05 - 3% and/or .gtoreq.1 of Nb, Ti, V, Al, and Cu 0.01 - 1.5%, and the rest Fe and incidental impurities. The steel is used for vessel for storing or transporting liquiefied gas at extremely low temp. such as -196.degree.. The austenitic title steel has a tensile strength >60 kg/mm2 and, in spite of Mn substitution for the expensive Ni, sufficient toughness at extremely low temp. and a thermal expansion coeff. much less than that of conventional austenitic steel such as 18 Cr - 8 Ni and considerably less than that of ferritic stainless

steel or pure Fe (9 .times. 10-6/.degree.). The alloy is also used as structural steel and **welding** material.

IT **52941-60-3**

(austenitic tough, with small thermal expansion for cryogenic liquefied gas pressure vessels)

RN 52941-60-3 HCAPLUS

CN Iron alloy, base, Fe 36-78, Mn 20-32, Cr 1.5-9.5, Ni 0-4.5, Co 0-3, Mo 0-3, W 0-3, Al 0-1.5, Cu 0-1.5, Nb 0-1.5, Si 0-1.5, V 0-1.5, C 0-0.5, N 0-0.5 (9CI) (CA INDEX NAME)

Component	Comp	on	ent	Component		
	Percent			Registry	Number	
======+	=====	===	=====	+======	=====	
Fe	36	-	78	7439	-89-6	
Mn	20	_	32	7439	-96-5	
Cr	1.5	_	9.5	7440	-47-3	

```
Ni
                           7440-02-0
Co
         0
                  3
                           7440-48-4
         0
                  3
Mo
                           7439-98-7
                  3
                           7440-33-7
W
Al
                  1.5
                           7429-90-5
Cu
                  1.5
                           7440-50-8
Nb
                  1.5
                           7440-03-1
Si
                  1.5
                           7440-21-3
         0
                  1.5
V
                           7440-62-2
C
         0
                  0.5
                           7440-44-0
                  0.5
N
                          17778-88-0
```

IC C22C

CC 55-3 (Ferrous Metals and Alloys)

Section cross-reference(s): 51

IT 52941-60-3

(austenitic tough, with small thermal expansion for cryogenic liquefied gas pressure vessels)